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Piloting carbon-lean nitrogen removal for energy-autonomous sewage treatment

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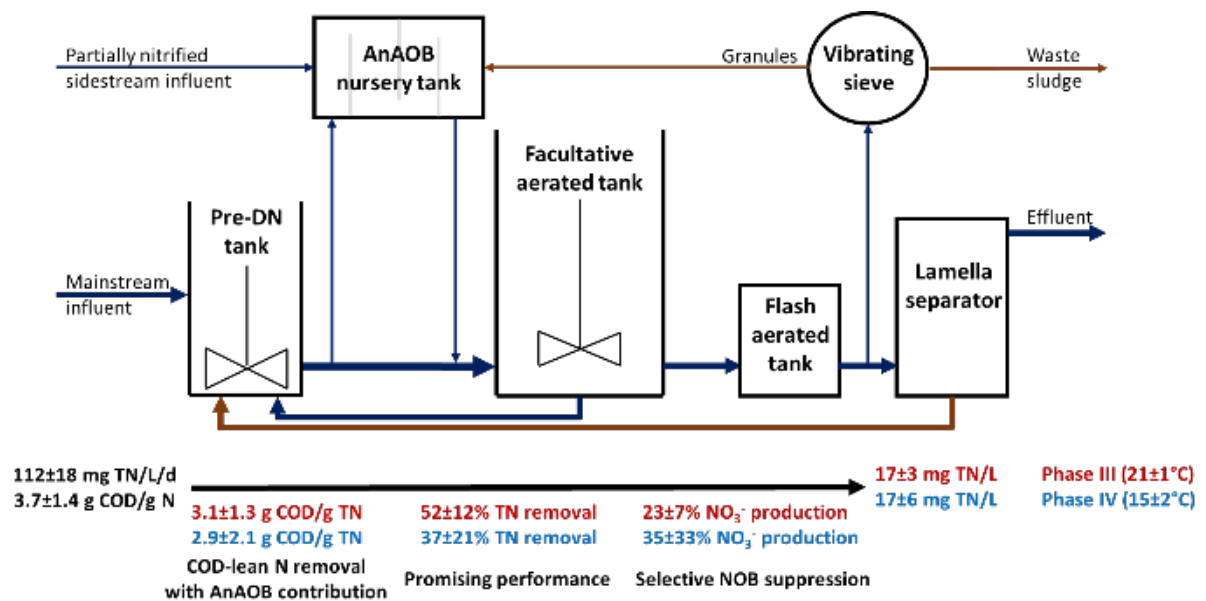
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Electronic supplementary information (ISE) available.

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Unique pilot design and innovative control strategies enabled mainstream nitrogen removal with a low COD to N removal ratio at both summer and winter conditions.



Water impact statement

See separate file ("Water impact statement.docx")

Abstract

Energy-autonomous sewage treatment can be achieved if nitrogen (N) removal does not rely on organic carbon (~chemical oxygen demand, COD), so that a maximum of the COD can be redirected to energy recovery. Shortcut N removal technologies such as partial nitritation/anammox and nitritation/denitrification are therefore essential, enabling carbon- and energy-lean nitrogen removal. In this study, a novel three-reactor pilot design was tested and consisted of a denitrification, an intermittent aeration, and an anammox tank. A vibrating sieve was added for differential sludge retention time (SRT) control. The 13 m³ pilot was operated on pre-treated sewage (A-stage effluent) at 12-24°C. Selective suppression of unwanted nitrite-oxidizing bacteria over aerobic ammonium-oxidizing bacteria was achieved with strict floccular SRT management

combined with innovative aeration control, resulting in a minimal nitrate production ratio of $17\pm 10\%$. Additionally, anoxic ammonium-oxidizing bacteria (AnAOB) activity could be maintained in the reactor for at least 150 days cause of long granular SRT management and the anammox tank. Consequently, the COD/N removal ratio of 2.3 ± 0.7 demonstrated shortcut N removal almost three times lower than the currently applied nitrification/denitrification technology. The effluent total N concentrations of 17 ± 3 mg TN/L (at $21\pm 1^\circ\text{C}$) and 17 ± 6 mg TN/L (at $15\pm 1^\circ\text{C}$) were however too high for application at sewage treatment plant Nieuwveer (Breda, the Netherlands). Corresponding N removal efficiencies were $52\pm 12\%$ and $37\pm 21\%$, respectively. Further development should focus on redirecting more nitrite to AnAOB in the B-stage, exploring effluent-polishing options, or cycling nitrate for increased A-stage denitrification.

Keywords: partial nitrification/anammox; nitrification; deammonification; mainstream; Brocadia

1. Introduction

Energy-autonomous sewage treatment can be achieved by applying a two-stage (A/B) approach in the water (main) treatment line.¹ In the first stage (A), organic carbon is redirected for subsequent energy recovery through biogas by anaerobic digestion, followed by a second stage (B) for nitrogen removal in a carbon- and energy-lean manner. Compared to conventional nitrification/denitrification (N/DN), a combination of so-called shortcut nitrogen removal pathways, nitrification/denitrification (Nit/DNit)

58 and partial nitrification/anammox (PN/A), offers considerable savings in organic carbon
59 and aeration needs: 40% and 100% reduction in COD consumption and 25% and 60% in
60 oxygen consumption, respectively.² Consequently, PN/A is the most desired pathway.
61 PN/A is completely autotrophic and relies on the teamwork of aerobic and anoxic
62 ammonium-oxidizing bacteria (AerAOB and AnAOB) while Nit/DNit is a combination of
63 the same AerAOB with heterotrophic bacteria reducing nitrite (HB_{NO2}). Implementation
64 of (partial) nitrification is challenging as other groups of microorganisms can proliferate
65 in the system, competing for substrate with the key players, lowering the nitrogen
66 removal efficiency and increasing the energy demand. Particularly nitrite-oxidizing
67 bacteria (NOB) are undesired for both pathways.
68 Despite the frequent use of PN/A on reject water (side stream) and in industrial
69 applications,³ its implementation in the main stream is complicated by the low
70 temperature, low influent nitrogen concentration and fast fluctuating loading rate.⁴
71 Lab-scale studies showed the potential of PN/A in the main stream with high nitrogen
72 removal efficiencies up to 88% and a resulting TN effluent concentration <3-7 mg N/L
73 at 15-23°C,^{5, 6} although upscaling and long-term stability still remains an issue as
74 illustrated by the limited success of pilot-scale (>0.5 m³) research. Lemaire et al.⁷
75 achieved a nitrogen removal efficiency (NRE) of 70% at summer temperatures (22±2°C)
76 but the effluent total inorganic nitrogen (TIN) concentration was too high to discharge
77 at 17 mg/L. Pedrouso et al.⁸ managed to achieve a dischargeable effluent (<10 mg
78 N/L) at low temperatures (12-18°C) but at a limited NRE of 50% and a low nitrogen
79 removal rate (NRR) of 67 mg N/L/d. Hoekstra et al.⁹ obtained high rates of 91 and 223
80 mg N/L/d in winter (13.5°C) and summer (23°C), respectively, but long-term stability
81 and limited NRE of 34% and 55% remained an issue. Gustavsson et al.¹⁰ managed to

reach a plausible NRR of 130 mg N/L/d at 11-23°C and good stability, but also failed to achieve a sufficiently low effluent nitrogen concentration. This research aimed to achieve a dischargeable TN effluent concentration of <10 mg N/L at a competitive loading rate >110 mg N/L/d at both winter ($\leq 16^{\circ}\text{C}$) and summer ($\geq 20^{\circ}\text{C}$) conditions, and with long-term stability to become applicable at temperate sewage treatment plant (STP) with stringent discharge limits such as at Nieuwveer (Breda, the Netherlands).

To achieve the desired microbial community balance, advanced control strategies should be applied to selectively promote activity of AerAOB and AnAOB (and HB_{NO_2}) while suppressing NOB (ON/OFF) and to retain/bio-augment AerAOB and AnAOB while washing out NOB (IN/OUT).¹¹ ON/OFF control typically includes maintaining residual ammonium concentration to avoid substrate limitations for AerAOB and AnAOB, and guaranteeing continuous uptake of oxygen by AerAOB in the biofilm to avoid oxygen inhibition on AnAOB.^{4, 12, 13} Additionally, intermittent aeration is often used to exploit the so-called nitrational lag: NOB have a delay in regaining their activity after an anoxic period compared to AerAOB.¹⁴⁻¹⁶ The effectiveness of intermittent aeration is however still under discussion,¹⁰ as well as the optimal settings. IN/OUT control is typically applied by using hybrid sludge with a different sludge retention time (SRT): short SRT for aerobic flocs, hosting mainly AerAOB, NOB and aerobic HB, and long SRT for biofilm on carriers or in partially anoxic granules, hosting anoxic HB and slow growing AnAOB.¹¹ In combination with a successful IN/OUT control, the growth rate of AerAOB can surpass the NOB thus washing the latter ones out when applying a critically short floccular SRT. Next to OUT control is the (regular) bioaugmentation of AnAOB-rich biomass from an (on-site) sidestream PN/A reactor.^{9, 10, 17} The

effectiveness is however often questioned cause of the big differences in operational conditions between the main and side stream.^{10, 18, 19}

The aim of this work was to develop an effective reactor design in combination with several control strategies to implement efficient and stable shortcut nitrogen removal in the main stream of an STP. A three-reactor pilot (13 m³) was therefore designed consisting of a denitrification, intermittent aeration, and anammox tank, and a vibrating sieve for differential sludge age control. The pilot was operated at STP Nieuwveer for 27 months (2018-2020) and fed with A-stage effluent at 12-24°C. The effectiveness of the unique pilot design in combination with, among others, a novel aeration control was tested. Special attention was given to the long-term stability of the technology and achieving disposable effluent quality (<10 mg N/L). The function and composition of the microbial community was frequently investigated with ex-situ batch activity tests and 16S rRNA gene amplicon sequencing.

2. Materials and Methods

2.1. STP Nieuwveer

STP Nieuwveer (Breda, the Netherlands) has a treatment capacity of 485.000 inhabitant equivalents (at 136 g COD/d) and was built using an A/B configuration. The water (main) line consisted of influent screens, sand traps, high-rate activated sludge (HRAS) systems combined with ferrous sulphate dosing for COD and phosphor removal (A-stage), primary settlers, N/DN tanks for nitrogen removal (B-stage) and secondary settlers. Part of the effluent (up to 1:1 influent:recirculation) was recirculated to the A-stage for upstream denitrification. The sludge (side) line consisted of thickening,

mesophilic anaerobic digestion, dewatering with belt press filter and a DEMON[®] reactor for nitrogen removal via PN/A. STP Nieuwveer strives to become fully energy neutral by 2050. The development of robust mainstream PN/A, as envisioned with this mainstream anammox system (MAS) pilot research, is hence important to increase COD recovery (and thus energy production) and reduce energy consumption from e.g. aeration and effluent recirculation.

2.2. Pilot reactor design

A 13 m³ pilot reactor was operated at STP Nieuwveer and fed with carbon-lean A-stage effluent (after primary settling) at a fixed influent flow of 42 or 55 m³/d. The raw influent contained on average 23±5 mg TN/L and 100±30 mg COD/L. Extra ammonium was dosed as NH₄HCO₃, +18 mg N/L in Phase I and +9 mg N/L in Phases II, III and V, to counter the diluting effect of the effluent recirculation in STP Nieuwveer as it would be reduced or even become redundant in combination with this new technology. No ammonium was dosed in Phase IV at an increased influent flow rate to maintain a similar nitrogen loading rate.

The pilot consisted of four consecutive continuously stirred tank reactors: an anoxic denitrification tank, an anoxic anammox tank (4 compartments), an intermittent aeration tank and a continuous aeration tank (Figure 1). The denitrification tank was designed to remove COD from the influent in combination with recirculated nitrate, formed by AnAOB and unwanted NOB. This effluent recirculation flow rate was manually adjusted according to the measured nitrate level. The anammox tank was designed to stimulate mainstream AnAOB growth and recovery by creating a suitable niche under mainstream conditions. Part of the mixed liquor originating from the

denitrification tank (Phases I-III) or intermittent aeration tank (Phases IV-V), in combination with the retained granules from the vibrating sieve, was redirected to the anammox tank. Additional NaNO_2 and NH_4HCO_3 (53 ± 19 mg TN/L) were added as substrate and mimicked the addition of partially nitrified reject water after anaerobic digestion and dewatering in a full-scale application with respect to the total available load. The intermittent aeration tank was aerated according to a time-based schedule consisting of multiple dissolved oxygen (DO)-setpoints. Switching between two setpoints was based on time or ammonia levels. After a fixed amount of time, a relatively long anoxic period was always introduced. Since day 329, an additional third DO setpoint was introduced and applied based on nitrate levels. Exact settings were not communicated for confidentiality reasons. An PID-controller was used to achieve the targeted DO-concentration. Levels of DO, NH_4^+ and NO_3^- as well as the temperature were measured on-line in this intermittent aeration tank using two sensors: AN-ISE sc-sensor (Hach) and S::SCAN oxi::lyser (QSenz). A lamella separator was used for effluent/biomass separation, and a small continuous aeration tank was added prior to the lamella separator in Phase V to avoid subsequent denitrification. A short sludge retention time (SRT) was enforced for the aerobic flocs (11 ± 6 days) while a long SRT was applied to the partially anoxic granules (>100 days) as they host the AnAOB. The usage of a vibrating sieve allowed this differential SRT control. Temperature was not controlled, unless when below 15°C by additional heating of $+2^\circ\text{C}$. This resulted in a temperature range of $12\text{--}24^\circ\text{C}$ and an overall average of $18 \pm 3^\circ\text{C}$.

2.3. Reactor inoculations

The pilot was inoculated with thickened sidestream biomass from the on-site PN/A reactor (DEMON®)²⁰. Additional inoculations were occasionally added to undo biomass losses due to technical failures or to increase the maximum AnAOB activity as natural growth would be too slow. Sludge from another treatment plant's ANAMMOX® reactor (Olburgen, the Netherlands)²¹, treating a combination of mainly potato industry wastewater and sludge reject water, was used twice (day 345 and 575) as an inoculum when seeding from the onsite DEMON® reactor was not possible. An overview of the inoculations can be found in ESI Table S1.

2.4. Reactor sampling, physical and chemical analyses, and performance calculations

Influent, effluent, and waste sludge samples were taken triweekly from a flow-proportional sampling installation, sampling every 5min for 48-72h, stored at 4°C. In addition, grab samples were taken triweekly from each tank (last compartment for anammox tank). COD, TN, NH_4^+ , NO_2^- and NO_3^- concentrations were determined for the influent and effluent samples, biomass levels per sludge fraction for all samples, NO_3^- in the denitrification tank and NO_2^- in the final compartment of the anammox tank. COD and TN concentrations were measured on unfiltered samples, NH_4^+ , NO_2^- and NO_3^- on filtered (0.45 μm) samples, all using Hach Lange test kits. Effluent TN concentrations were corrected if the resulting organic N concentration ($= \text{TN} - \text{TIN}$) would surpass 2 mg N/L by assuming a maximum organic N concentration of 2 mg N/L ($\text{TN} = \text{TIN} + 2$), corresponding to the average B-stage effluent concentration. The nitrate production ratio, used as a proxy for NOB activity, was calculated as the

quotient of nitrate production and the sum of ammonium conversion and nitrite consumption.

Biomass levels were determined as total and volatile suspended solids (TSS and VSS) concentrations according to the standard methods.²² The retention efficiency of the vibrating sieve was calculated by means of biomass levels in the intermittent aeration tank as influent stream and sludge waste as permeate flow, both measured in the routine analyses.

Occasionally, a mass balance for NH_4^+ , NO_2^- and NO_3^- was made over the anammox tank by measuring these concentrations in its influent, the additional dosing, and each compartment. Nitrite removal by AnAOB was determined by measuring the NH_4^+ removal rate and using a $\text{NH}_4^+\text{-N}:\text{NO}_2^-\text{-N}$ conversion ratio of 1:1.23,^{23, 24} assuming that AnAOB was the sole consumer of NH_4^+ under anoxic conditions. The activity of the competing $\text{HB}_{\text{NO}_2^-}$ (from DNit) in the anammox tank was calculated as the difference between the total nitrite removal and nitrite removal by AnAOB. A COD/N removal ratio (g/g) of 2.4 and 4.0 for respectively N/DN and Nit/DNit was assumed, ignoring any potential aerobic losses.²

Nitrogen and COD removal per reactor was calculated using tank-specific mass balances. The above-mentioned approach was used for the anammox tank. For the denitrification tank, the N measurements of each in- and outgoing flow were used to calculate the total N removal and subsequently the COD removal using the above-mentioned COD/N removal ratios. For the continuous aeration tank and lamella separated, no N nor COD removal was measured throughout the experiment, as expected. The removal in the intermittent aeration tank was estimated as the difference between the overall reactor performance and the removal per tank.

Pearson correlation analyses between multiple parameters were conducted in Rstudio (v 4.0.5) using the function 'cor.test'.²⁵

2.5. Maximum activity batch tests for AerAOB, NOB and AnAOB

Ex-situ batch tests were conducted every two weeks to assess the maximum activity per biomass fraction (flocs, small and large granules) for AerAOB and NOB in aerobic and AnAOB in anoxic tests. A biomass sample was taken from the intermittent aeration tank and separated in the three fractions using sieves. A 0.5 g/L NaHCO₃ buffer, spiked with 50 mg NH₄⁺-N/L and 25 mg NO₂⁻-N/L, was used for the aerobic tests and a 0.5 g/L NaHCO₃ and 3.87 g/L HEPES buffer with 50 mg NH₄⁺-N/L and 50 mg NO₂⁻-N/L for the anoxic tests. Anoxic conditions were created prior to the N spike using rubber seals and 5 minutes sparging with N₂ gas, aerobic conditions using an uncapped bottle (DO >6 mg O₂/L). The bottles (100 mL) were shaken at 150 rpm for 4-5 hours at 22±2°C. A filtered sample was taken every hour. NO₂⁻ and NO₃⁻ concentrations were measured using Hach Lange test kits, and NH₄⁺ using the Nessler method.²² Each condition was tested in duplicate or triplicate. AerAOB and AnAOB activity was quantified by the ammonium removal rate and NOB by nitrate production rate. An NH₄⁺-N:NO₂⁻-N conversion ratio of 1:1.23^{23, 24} was used for AnAOB to calculate NO₂⁻ and TN removal rates based on the NH₄⁺ measurements. The maximum activity was estimated by dividing the maximum volumetric activity by the biomass concentration in the bottle, measured with the final sample. AerAOB/NOB activity ratios were calculated per aerobic bottle (in triplicate) while for AnAOB/NOB the average activities were used since it was measured in separate bottles, thus no standard deviation could be provided. All ratios were calculated based on nitrite conversion rates. The NOB activity

was not quantified between day 188-323 and 559-631 due to issues with the analytic device for nitrate measurements.

2.6. Microbiome analyses

Biomass was occasionally sampled from the intermittent aeration tank for successive bacterial community analysis. Samples were stored at -20°C after centrifugation and prior to DNA extraction. The Powerfecal kit (Qiagen) was used to extract total DNA content, in accordance to the manufacturers protocol (incubation steps excluded). Dedicated dual-index paired-end sequencing primers, described by Kozich et al.,²⁶ were used to amplify the V4 region of the 16S rRNA gene. Paired-end sequencing was performed at the Medical genetics research group, University of Antwerp, on a Miseq Desktop sequencer (M00984, Illumina) using 2x250 cycle chemistry. Analysis was performed as described in Peng et al.²⁷ In short: raw sequencing reads were processed with DADA2²⁸ and analysed in Rstudio (v 3.6.3), using an in-house developed package (www.github.com/SWittouck/tidyamplicons). Raw sequencing data is available on the European Nucleotide Archive (ENA), under accession number PRJEB45280.

3. Results and Discussion

The pilot-scale reactor was operational for 24 months, excluding a 3-month start-up period. The experiment was divided into five different phases, mainly based on changes in influent characteristics (ESI Figure S1). The effectiveness of the applied operational strategies was discussed separately per research goal: carbon-lean nitrogen removal, good overall performance, selective NOB suppression over AerAOB, and maintaining AnAOB activity.

3.1. Overall system performance

3.1.1. Carbon-lean nitrogen removal

The main goal of this research was to improve the COD/N removal efficiency for sewage treatment. The obtained removal ratio was on average 3.0 ± 1.6 g COD/g N, with the lowest averages being reported in Phases Ib and II, respectively 2.3 ± 0.7 and 2.7 ± 1.4 (Table 1). These values are far below the minimum theoretical requirement for N/DN (4 g COD/g N), demonstrating the high contribution of shortcut nitrogen removal. Since the observed removal ratio was also frequently below the requirement of Nit/DNit (2.4 g COD/g N), the contribution of nitrogen removal via PN/A was confirmed, next to being measured in the anammox tank (Section 3.5.1). This obtained ratio of 2.3 ± 0.7 g COD/g TN removal is low in comparison with other pilot research, reporting values between 3.2 and 4.3.^{4, 8, 29} The current removal ratio of the B-stage in STP Nieuwveer was on average 6 ± 2 g COD/N, making this pilot research almost three times more COD-efficient.

A higher influent COD/N ratio in the B-stage would not necessarily lead to improved nitrogen removal but would increase the energy consumption due to increased aeration requirements.¹⁰ This was also confirmed by our results, showing a strong positive Pearson correlation of 0.48 ($p=1.58e^{-15}$ ($n=241$), ESI Figure S5) between the influent COD concentration and the COD/N removal ratio, implying that this additional COD was not fully utilized for TN removal but rather removed aerobically. As expected, no significant correlation was therefore found between the COD loading rate and NRR ($cor=0.12$, $p=0.07$ ($n=246$), ESI Figure S5). A possible explanation would be that surplus and slowly degradable COD would pass the denitrification tank and aerobically be removed in the intermittent aeration tank, thus not contributing to nitrogen removal.

Consequently, the COD/N removal ratio could potentially be even lower at a reduced influent COD/N ratio with a similar NRR, for example after improving the COD capture in the A stage with novel technologies such as high-rate contact stabilization³⁰.

3.1.2. N removal rates and efficiencies

The performance of the pilot reactor is shown in Figure 2 and summarized in Table 1. Phase Ia was characterized by a relatively high NRR of 74 ± 16 mg N/L/d with an average effluent TN concentration of 28 ± 5 mg N/L. Improvements to the NOB suppression by (Section 3.4), amongst others, changes in the aeration strategy (second DO setpoint reduced to 0 mg O₂/L) resulted in a reduced nitrate production ratio ($43 \pm 11\%$ to $24 \pm 11\%$) and improved COD/N removal ratio (2.8 ± 0.9 to 2.3 ± 0.7) in Phase Ib but had no considerable effect on the NRE or effluent concentration. Similar results were obtained in Phase II. The lowest effluent TN concentrations were achieved in Phases III and IV, being respectively 17 ± 3 and 17 ± 6 mg TN/L on average. The corresponding NRR were 60 ± 16 mg N/L/d during the summer Phase III ($21 \pm 1^\circ\text{C}$) and 41 ± 23 mg N/L/d during the winter Phase IV ($15 \pm 2^\circ\text{C}$). Phase V was characterised by an improved NRR of 68 ± 21 mg N/L/d and similar nitrate production ratio, but a slightly higher TN effluent concentration of 22 ± 4 mg N/L. These obtained NRR are on the low end compared to other pilot research, reporting rates of 97-223 mg N/L/d,^{4, 9, 10} but higher than the obtained NRR in the current B-stage of 47 ± 23 mg N/L/d (2018-2020), giving this technology application potential for this specific case. A considerable amount of nitrogen is however also removed in the A-stage of STP Nieuwveer due to the effluent recirculation.

3.1.3. N and COD removal per reactor

The pilot described in this paper consisted of four different tanks (Figure 1). The TN removal in each tank was estimated in Phases III & V using tank-specific mass balances (denitrification, anammox, and continuous aeration tank) and the overall mass balance (Section 2.4). Between day 385-426 (Phase III) and day 611-700 (Phase V), on average 1.03 kg N/d and 3.06 kg COD/d were removed per day in the overall pilot (ESI Table S2). The TN removal was almost identically divided amongst all three tanks with a removal of 39% in the intermittent aeration tank, 31% in the anammox tank and 30% in the denitrification tank. No TN nor COD removal was measured in the continuous aeration tank as well as in the lamella separator.

Most of the COD was removed in the intermittent aeration tank (52%) followed by the anoxic denitrification tank (42%) and anammox tank (6%). The occurrence of partial denitrification³¹ in the denitrification tank was unlikely as no nitrite accumulation nor ammonium removal, thus excluding the presence of anammox activity, was observed during sporadic mass balances. The rather limited contribution of the denitrification tank is most likely the result of the occurrence of too much slowly degradable COD in combination with the short hydraulic retention time in that tank. Consequently, the COD/N removal ratio in the intermittent aeration tank was rather high with an average value of 5.6 (ESI Table S2, Phase III & V). It was therefore difficult to conclude if AnAOB was active in the intermittent aeration tank, or potentially inhibited by the intermittent aeration control. The occurrence of nitrite accumulation in parts of Phases Ib-II and IV-V additionally indicated limited AnAOB activity in that tank (Figure 3).

3.2. Microbiome dynamics

The dynamics in microbial community composition was evaluated using 16S rRNA gene amplicon sequencing throughout the experiment on selected days (Figure 4). *Ca. Brocadia* was the sole detected AnAOB genus as was *Nitrosomonas* for the AerAOB. NOB were dominated by *Nitrospira* although some *Nitrotoga* were detected on day 216 and 384. No changes in the most abundant amplicon sequence variants (ASV) could be observed over time. The lack in changes of most abundant ASV could imply that the seeded AnAOB genus, *Ca. Brocadia*, was also suitable to thrive in the pilot under mainstream conditions. The dynamics on species level however could not be measured and do potentially exists. The relative abundance of AnAOB strongly fluctuated throughout the experiment with reported values between 1-43%, in clear relation to the inoculations (Figure 4). NOB were consistently present in higher relative abundances compared to AerAOB, the latter sometimes even hardly detectable, with an average relative abundance AerAOB/NOB ratio of 0.12 ± 0.09 . This was in contrast with the measured maximum activities in the flocs, showing an average AerAOB/NOB ratio of 2.5 ± 1.4 . A similar observation, to a smaller extent, was made by Seuntjens et al.³² showing an AerAOB/NOB relative abundance ratio of 0.15 compared to a maximum activity ratio of 1.7, measured in B-stage sludge from the same STP Nieuwveer.

3.3. Differential SRT control

The simultaneous control of a short floccular and long granular SRT is important to promote NOB washout from flocs, and AnAOB retention in the biofilm.¹¹ This differential SRT control was achieved using a vibrating sieve, with an average retention

efficiency of $97\pm 5\%$ and $97\pm 7\%$ for the small and large granules, respectively, and $28\pm 20\%$ for the flocs (ESI Figure S7). These granular retention values are rather high in comparison to literature: Han et al.³³ reported a granular retention efficiency of 77% using a vibrating screen ($212\text{ }\mu\text{m}$) in a 0.2 m^3 pilot-scale setup and Van Winckel et al.¹³ measured a 72% AnAOB retention using a rotating drum screen ($250\text{ }\mu\text{m}$) in a full-scale STP (Strass, Austria). As a result, a high granular SRT could be obtained with an overall average of 149 ± 110 days and 449 ± 628 days for the small and large granules, respectively (ESI Figure S8). This was on average at least 13 times higher than the floccular SRT, being 11 ± 6 days (Figure 3). The decrease in granular SRT during Phase II and early Phase IV were caused by a lower biomass retention in the lamella separator, with a reduced retention of respectively $98\pm 1.0\%$ and $94\pm 4\%$ for the small granules (overall average = $99.3\pm 1.8\%$) and $98.3\pm 1.5\%$ and $98\pm 3\%$ for the large granules (overall average = $99.3\pm 1.0\%$), due to settleability issues (ESI Figure S7). The implementation of a continuous aeration tank prior to the lamella separator solved this instability. The obtained average granular SRT of 149 ± 110 days and 449 ± 628 days surpassed the theoretical required SRT of 70 days to maintain sufficient AnAOB activity at 15°C and even 100 days at 10°C .¹¹

3.4. Selective NOB over AerAOB suppression

The effectiveness of the novel aeration strategy (time- and nitrogen-controlled intermittent aeration (Section 2.2), maintaining residual ammonium concentration ($\geq 4\text{ mg N/L}$), and strict floccular SRT control (11 ± 6 days) for selective NOB suppression over AerAOB is visualised by changes in nitrate production ratio and residual nitrite levels (Figure 3).

3.4.1. NOB suppression over time

The NOB activity was initially relatively high during Phase Ia (day 0-92) with an average nitrate production ratio of $43\pm 11\%$. Minor changes to the first, main DO setpoint and total aerated time had no observable effect. Reducing the second DO setpoint to 0 mg O_2/L on day 92 on the other hand, thus alternating more frequent with anoxic periods, improved the selective NOB suppression and reduced the nitrate production ratio to $24\pm 11\%$ (Phase Ib). In combination with the inoculation of additional sidestream PN/A sludge on day 106, nitrite accumulation occurred with effluent concentrations up to 1.5 mg N/L. The changes in aeration control were held accountable for this improved suppression of NOB over AerAOB as the drop in nitrate production ratio (day 93) occurred before the inoculation (day 106). The inoculation itself was believed to have accelerated the selective increase in AerAOB activity and consequent accumulation of nitrite, but could not have solely maintained this advantage till day 208 as NOB would quickly dominate the biomass if the operational conditions would favour them.³⁴ In addition, the floccular SRT control was more severe in Phase Ib than in Phase Ia as the operational temperature were reduced ($16\pm 1^\circ C$ compared to $21\pm 2^\circ C$ in phase Ia) at a similar SRT, which additionally pressured the NOB activity. The improved NOB suppression in Phase Ib was maintained over the first standstill of the pilot (day 145-170), with a low nitrate production ratio of 28-40% and effluent nitrite level of 1.47 ± 0.04 mg N/L before the inoculation on day 183 to compensate for potential AnAOB activity losses during the standstill. This low nitrate production ratio was also maintained during most of the subsequent phases. Nitrite accumulation however disappeared from day 208 onwards, with no exact reason to be found. Halving the first, main DO setpoint on day 225 resulted in a further decrease of nitrite

accumulation. Nevertheless, NOB were still partially suppressed as the nitrate production ratio remained low (<25%, Figure 3). Instead, the accumulated nitrite could have been removed by additional denitrification or anammox activity. Adaptation of NOB to the control strategies, as for example observed by Duan et al.³⁵, was therefore unlikely. Moreover, nitrite accumulation reoccurred once more in Phase IV.

An increase in maximum AerAOB/NOB activity ratio could be determined, measured in ex-situ activity tests (Figure 5), next to the previously described increase in observed AerAOB/NOB activity ratio: the maximum AerAOB/NOB activity ratio in the flocs increased from 1.7 ± 0.2 in Phase Ia to 3.7 ± 1.3 in Phase Ib, after lowering the second DO setpoint to 0 mg/L and maintaining a critical floccular SRT of 15 ± 5 days at $16 \pm 1^\circ\text{C}$. This increase was mainly caused by a reduced maximum NOB activity (ESI Figure S4), indicating the physical and selective removal of NOB from the flocs due to the imposed operational strategies. No maximum NOB activity data was available between day 150 and 320, but from day 335 onwards this ratio was reduced to 1.7 ± 0.6 (Phase III). This decrease corresponded with a phase of increased nitrate production ratio of $23 \pm 7\%$ and low effluent nitrite concentrations of 0.16 ± 0.04 mg N/L.

Increased nitrite accumulation reoccurred in Phase IV with an average concentration of 0.5 ± 0.2 mg N/L (day 464 - 558). This matched with an increased maximum AerAOB/NOB activity ratio in the flocs in Phase IV of on average 3.1 ± 1.6 . No clear cause was found, but most likely a combination of lowering the third DO setpoint to 0 mg O₂/L on day 409, thus switching more frequently to anoxic periods, while maintaining the strict floccular SRT and aeration control. The inoculation of additional granular sludge on days 443, 498 and 509 were less likely the main cause as nitrite

accumulation did not immediately increase after such an event, in contrary to Phase Ib (Figure 3).

3.4.2. Optimal aeration settings for NOB suppression

Major improvements to the selective NOB suppression were mainly observed after reducing the second and third DO setpoint to 0 mg O₂/L, therefore alternating more frequently between a high DO setpoint and anoxic conditions. This suggests the supremacy of intermittent aeration over continuous aeration under these reactor conditions. This observation was in line with Trojanowicz et al.¹⁶ and Miao et al.³⁶ who observed an increased AerAOB activity over NOB after switching to intermittent aeration, but contradicting the findings of Gustavsson et al.¹⁰ where no effect on selective NOB suppression could be observed but solely a reduced AerAOB activity. The occurrence of the nitrational lag, resulting from the intermittent aeration, was believed to be the cause of the selective NOB suppression over AerAOB.^{11, 14} The fixed, relatively long anoxic period in the aeration control was added to further benefit from this beneficial characteristic.

The effect of changes in the first DO setpoint on the selective NOB suppression was more difficult to derive as no clear trends could be observed in relation to the nitrate production ratio. Since nitrite accumulation occurred both at a medium (Phase Ib and IV) and high (Phase IV and V) but not at a low DO setpoint (days 30-54, 225-247 and 388-408), it could be speculated that a lower DO setpoint did not seem to result in improved NOB suppression. This data was however too limited to prove this point, and no significant Pearson correlation could therefore be found between the first DO setpoint and the nitrate production ratio (cor=-0.006, p=0.92 (n=243), ESI Figure S5).

Higher DO setpoints are frequently used in combination with intermittent aeration, to maximally exploit the nitrational lag, which strengthens this speculation¹¹.

3.4.3. Long-term stability of NOB suppression

The NOB activity could be controlled for almost the full duration of the experiment, as shown by the low nitrate production ratio <50% (Figure 3). This ratio, with a minimum of $17\pm 10\%$ in Phase II and an overall average of $29\pm 20\%$, was in line with other pilot studies, reporting ratios between 11% and 41%.^{4, 7, 9, 10} Physical removal of NOB from the biomass was also achieved and could be maintained over time as a consistent maximum AerAOB/NOB activity ratio >1 could be measured in the flocs (Figure 5). Full NOB suppression (nitrate production ratio $\leq 12\%$) or complete washout (undetectable maximum activity) was however not achieved. Despite the low NOB activity in the system from Phase Ib onwards (nitrate production ratio, Figure 3), the potential NOB activity and its abundance (Figure 5 and 4) remained relatively high. This mismatch in potential and observed activity was also noticed by for example Poot et al.¹² and Van Tendeloo et al.³⁷.

One potential threat to long-term stability is the persistence and even migration of NOB activity to the biofilm.^{12, 38, 39} The maximum AerAOB/NOB activity ratio in the granules was however also almost consistently >1 for most measuring points (Figure 5). This shows that even in absence of the critical SRT control, NOB could be partially suppressed over AerAOB in the granules by the aeration control.

3.5. Maintaining AnAOB activity

Enhancement and sufficient retention of AnAOB activity is crucial to ensure long-term stability of mainstream PN/A and should be the focus in future research.⁴⁰ AnAOB

activity was quantified in two ways during the pilot operation: 1) observed AnAOB activity in the anammox tank, calculated based on a mass balance, and 2) maximum AnAOB activity of the sludge, measured in ex-situ batch tests.

3.5.1. AnAOB activity in the anammox tank

The anammox tank was designed to stimulate AnAOB recovery and growth, adapted to mainstream conditions. As aeration was lacking, the fed nitrite could only be consumed by AnAOB and HB_{NO_2} (from DNit) and their activities were measured as described in Section 2.4. AnAOB activity could be detected in this tank throughout the whole experiment, but at varying rates (Figure 6). High AnAOB activities of on average $47 \pm 8 \text{ mg NO}_2^- \text{-N/L tank/d}$ (or $85 \pm 14 \text{ mg TN/L tank/d}$) could be maintained in Phase V for 150 days, in absence of any inoculation, until the research was concluded. This demonstrated the successful maintenance of AnAOB activity in the pilot setup. AnAOB growth was therefore present as granules, and thus AnAOB activity, continuously washed out of the reactor (ESI Figure S7). Maintaining AnAOB activity therefore implies growth. During Phase V, the growth was sufficient to maintain its activity in the anammox tank for at least 150 days. During other phases, this was not observed due to either increased washout of granules (e.g. Phases II and IV), reactor downtime (Days 145-180, 257-308 and 586-597), process upsets or unfavourable conditions for AnAOB due to for example competition with NOB in the intermittent aeration tank (e.g. Phase Ia). Additional AnAOB-rich granules were inoculated after these upsets if the maximum activity became potentially limiting as natural growth would be too slow and would hamper the timeline of this research.

The obtained rates were however an underestimation as nitrite already became limited throughout the tank, often in compartment 3 or 4. Therefore, a considerable

higher rate could be measured in compartment C1 of on average 143 ± 30 mg NO_2^- -N/L/d (or 259 ± 54 mg TN/L/d) in Phase V (ESI Figure S3). The obtained AnAOB rates in Phase V ($18 \pm 3^\circ\text{C}$) are high in comparison to the targeted loading rate of >110 mg N/L/d.

The majority of the nitrite was consumed by AnAOB with an average contribution of $60 \pm 19\%$. To further boost this percentage, the feed of the anammox tank was shifted from the denitrification tank to the intermittent aeration tank on day 378 to lower the incoming COD concentration. In contrary to the expectation, this did not result in a consistently higher AnAOB activity. A possible explanation could be a coinciding increase in influent COD from day 388 onwards (ESI Figure S1).

3.5.2. Maximum AnAOB activity

The maximum AnAOB activity in the granules was determined every two weeks in ex-situ batch tests (Figure 5). AnAOB activity in the flocs was only occasionally measured and was neglectable (data not shown). Overall, good retention of maximum AnAOB activity was observed. At Phase Ia for example, an AnAOB activity of 78 ± 9 and 65 ± 9 mg TN/g VSS/d for respectively the small and large granules could still be measured 70 days after the last inoculation. A similar retention could be observed in Phase III: respectively 279 ± 47 and 312 ± 221 mg TN/g VSS/d maximum AnAOB activity was measured 80 days after the last inoculation. After these periods with good retention however, almost all maximum activity was suddenly lost within 14 days, without a clear cause, potentially indicating the vulnerability of the system towards external factors which are not yet known. Moreover, not all inoculations were as successful as anticipated despite the high AnAOB activity in the inoculum: the maximum AnAOB

activity after the inoculations on day 13, 182, 308 and 443 hardly increased (Figure 5), and will be further discussed in Section 3.5.3.

During Phase V, maximum activities rapidly alternated between low and high values, in contrary to a stable AnAOB activity in the anammox tank (Section 3.5.1). This could indicate the occurrence of unnoticed disturbances in some of the AnAOB batch tests, giving a false negative result since no inoculation took place in this period and growth rates are insufficient to explain these shifts. The limited retention of maximum activity in Phases II and IV could mainly be linked to technical issues such as a temporary increased sludge loss due to post-denitrification in the lamella separator (Section 3.3).

The maximum AnAOB/NOB activity ratio was >1 for almost all measuring points, with peaks up to 10, indicating a good microbial balance in the granules. This is important since the granules should mainly serve as a nitrite sink with sufficient AnAOB activity.²⁹

3.5.3. Advantages of the anammox tank

Extra AnAOB granules were occasionally added if the maximum activity became potentially limiting (ESI Table S1). However, a rapid decrease in both maximum AnAOB activity and relative abundance after such inoculation could often be observed (Figure 4 & 5). A similar observation was made by Hoekstra et al.,⁹ suspecting the occurrence of an overcapacity of AnAOB activity (maximum $>$ observed activity) as the main cause.

Another possibility for this fast decrease in AnAOB is the occurrence of biofilm detachment or granule disintegration, implied by the occurrence of AnAOB DNA in the flocs (up to 1% relative abundance, data not shown). This presumably resulted from differences in operational conditions between the main and side stream: mainly lower nitrogen concentration and lower microbial specific activity at lower temperature.^{18, 19}

This was most likely also the case for Gustavsson et al.¹⁰ when most of their biofilm

detached from the carriers at early operation, after alternating between mainstream and sidestream conditions. Lastly, growth of HB in the granules due to a higher COD/N ratio in the mainstream could further dilute the AnAOB abundance.⁹ A combination of these three processes was presumably the reason of the limited success of most inoculations in this research. The newly developed anammox tank could overcome these limitations.

The usage of this anammox tank excludes however the use of other technologies that utilise the warm and nitrogen rich reject water, such as regular bio-augmentation of on-site AnAOB rich sludge,¹⁷ continuous exchange of biofilm¹⁰ or alternating mainstream and sidestream feed⁷, all sharing the use of the sidestream PN/A unit. We believe that the anammox tank would yield a better overall AnAOB retention in this setup as the AnAOB biofilm grown under mainstream conditions would not disintegrate in contrary to the sidestream-grown biofilm when brought to mainstream conditions. Additionally, the application of return-sludge treatments to selectively suppression NOB activity with high free ammonia⁴¹ or free nitrous acid concentrations⁴², generated in-situ with the reject water, would also be impossible to combine with the anammox tank. Since these treatments don not boost AnAOB activity, and even potentially reduce their activity when the granules are also exposed, the anammox tank seems once again to be a more promising option.

3.6. Temperature dependency

Over the course of the experiment, three winter periods (Phases Ib, II and IV), two summer (Phases Ia and III) and one transition period (Phase V) could be distinguished (Figure 3 and Table 1). A positive correlation could be found between the temperature and the NRR ($p=1.18e^{-6}$ ($n=246$), ESI Figure S5), as could also be derived from the

average reported values showing the highest conversion rates in summer (Phase Ia) and the lowest in winter (Phase IV, Table 1). Phase Ib is rather an exception, reporting a high NRR of 66 ± 15 mg N/L/d at $16 \pm 1^\circ\text{C}$. The NRR is however positively correlated with the TN loading rate ($\text{cor}=0.65$, $p < 2.2 \times 10^{-16}$ ($n=246$), ESI Figure S5) which could therefore influence these results. At similar loading rate, Phase III showed a considerable higher NRR of 60 ± 16 mg N/L/d ($21 \pm 1^\circ\text{C}$) compared to the subsequent Phase IV being 41 ± 23 mg N/L/d ($15 \pm 2^\circ\text{C}$). This corresponded to an exponential decrease with an Arrhenius temperature coefficient of 1.065, which is in line for the reported coefficient of AerAOB (1.10), NOB (1.06) and AnAOB (1.09-1.20).^{32, 43} Since AnAOB contribute directly to the NRR, their activity was most likely also lowered at reduced temperatures. This could be observed in the anammox tank, reporting overall higher AnAOB activity in warmer Phases III and V compared to colder Phase IV (Figure 6), although not significantly ($\text{cor}=0.26$, $p=0.08$ ($n=45$), ESI Figure S5). Occurrence of an overcapacity in AnAOB activity, as nitrite was often limited, does however influence these results. Retention of (maximum) AnAOB activity on the other hand seemed to be influenced less by the temperature, as no significant difference in maximum AnAOB activity in the small and large granules in relation to the operational temperature could be observed (ESI Figure S6). The effect of the temperature on the selective NOB suppression was also absent, as low nitrate production ratios were both reported at high (Phase III: $23 \pm 7\%$) and low (Phases Ib and II: $24 \pm 11\%$ and $17 \pm 10\%$) temperatures. Similarly, no relation could be found between the operational temperature and the maximum AerAOB/NOB activity ratio in the flocs, ex-situ measured at a rather constant temperature of $22 \pm 2^\circ\text{C}$. This was however unexpected, as NOB are known to be less temperature dependent

compared to AerAOB and thus should have a higher relative activity and growth at lower temperature.⁴⁴ Despite the direct temperature dependency of microbial activity, selective NOB suppression over AerAOB, and AnAOB retention did not seem to be correlated to temperature changes. Good performance should therefore also be possible at reduced temperatures, as illustrated by a NRR of 66 ± 5 mg N/L/d in Phase Ib ($16 \pm 1^\circ\text{C}$) and effluent TN concentration of 17 ± 6 mg N/L in Phase IV ($15 \pm 2^\circ\text{C}$). Increased biomass levels and SRT could for example be utilised to overcome the reduced activities.

3.7. Towards mainstream shortcut nitrogen removal process implementation

For this technology to be applicable at temperate regions with stringent discharge limits, such as at STP Nieuwveer, further optimisation is needed to reach an effluent TN concentration below 10 mg N/L. Firstly, the technology under study could be optimised to improve the nitrite consumption by AnAOB in the secondary (B) stage. Extra focus should be given on AnAOB activity in the overall system. In the intermittent aeration tank, the aeration strategy could be optimised to enhance nitrite production by AerAOB or to limit oxygen inhibition on AnAOB, if any. In the anammox tank, competition with denitrification could be avoided by working with recycled effluent rather than mixed liquor from the intermittent aeration tank to limit the intake of COD. For the denitrification tank, the effluent recycle could be automated to improve the denitrification rates by balancing sufficient nitrate recycle and incoming COD. Secondly, a tertiary step could be added as an effluent-polishing step to remove nitrate and achieve high-quality effluent.⁴⁵ Possible options include, among others,

heterotrophic denitrification, sulphur-based denitrification,⁴⁶ and denitrifying anaerobic methane oxidation.⁴⁷ Aforementioned processes could also be coupled with anammox if nitrate is only partially reduced to nitrite.⁴⁸ Finally, the excess nitrate could also be removed in the primary (A) stage by recycling part of the effluent to the A-stage for upfront heterotrophic denitrification. Retaining a fraction of the currently applied effluent recirculation could help to meet the discharge limit while only increasing the COD/N removal ratio by 9% in Phase III (assuming a COD/N removal ratio of 4 g COD/g N for the additionally required 7 mg TN/L removal). Consequently, this system would still offer considerable savings in COD removal and aeration requirements, despite the slightly reduced COD efficiency in the A-stage. Application in other temperate regions applying the higher EU discharge limit ≥ 15 mg N/L⁴⁹ is however within reach with this technology without limited further adjustments.

4. Conclusion

The feasibility of the Mainstream Anammox System (MAS) technology for carbon-lean mainstream nitrogen removal was shown at pilot scale (13 m³):

- Selective NOB over AerAOB suppression was achieved with a minimal nitrate production ratio of $17 \pm 10\%$ (Phase II) and an overall average of $29 \pm 20\%$. Intermittent aeration at an elevated DO setpoint was the most effective.
- A promising average AnAOB activity of 85 ± 14 mg TN/L/d for over 150 days (Phase V) could be obtained in the anammox tank due to the successes of the vibrating sieve for differential SRT control and the stimulation in the novel anammox tank.

- COD-efficient nitrogen removal was realised with a low COD/N removal ratio of 2.3 ± 0.7 in Phase Ib and an overall ratio of 3.0 ± 1.6 , a considerable reduction compared to the currently applied B-stage (6 ± 2), emphasising the carbon-lean characteristic of this new technology.
- Competitive total nitrogen removal rates of 60 ± 16 and 41 ± 23 mg TN/L/d in summer (Phase III, $21 \pm 1^\circ\text{C}$) and winter (Phase IV, $15 \pm 2^\circ\text{C}$) were obtained with a total nitrogen removal efficiency of $52 \pm 12\%$ and $37 \pm 21\%$, respectively.
- The effluent TN concentration of 17 ± 3 and 17 ± 6 mg TN/L in Phase III and IV, respectively, was however too high to be applicable at temperate regions with stringent discharge limits. Further optimization of the technology, effluent-polishing, or retaining a fraction of the effluent recirculation to the A-stage are needed to meet the discharge limit (10 mg TN/L) while potentially only increasing the overall COD/N removal ratio by 9%
- Lower temperatures resulted in lower conversion rates but had no considerable effect on the AnAOB retention nor the selective NOB suppression. Consequently, promising results were both obtained at winter and summer conditions.

Electronic supplementary information of this work can be found in online version of the paper.

Conflicts of interest

There are no conflicts of interest to declare.

Author contributions

Michiel Van Tendeloo: Conceptualization, Methodology, Investigation, Visualization, Resources, Funding acquisition, Writing - Original Draft; **Bert Bundervoet:** Conceptualization, Methodology, Investigation, Resources, Funding acquisition, Writing - Reviewing and Editing; **Nathalie Carlier:** Conceptualization, Methodology, Investigation, Funding acquisition; **Wannes Van Beeck:** Methodology, Visualization; **Hans Mollen:** Resources, Funding acquisition; **Sarah Lebeer:** Resources; **Joop Colsen:** Conceptualization, Resources, Funding acquisition; **Siegfried E. Vlaeminck:** Conceptualization, Methodology, Visualization, Resources, Funding acquisition, Writing - Reviewing and Editing.

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Tables and Figures

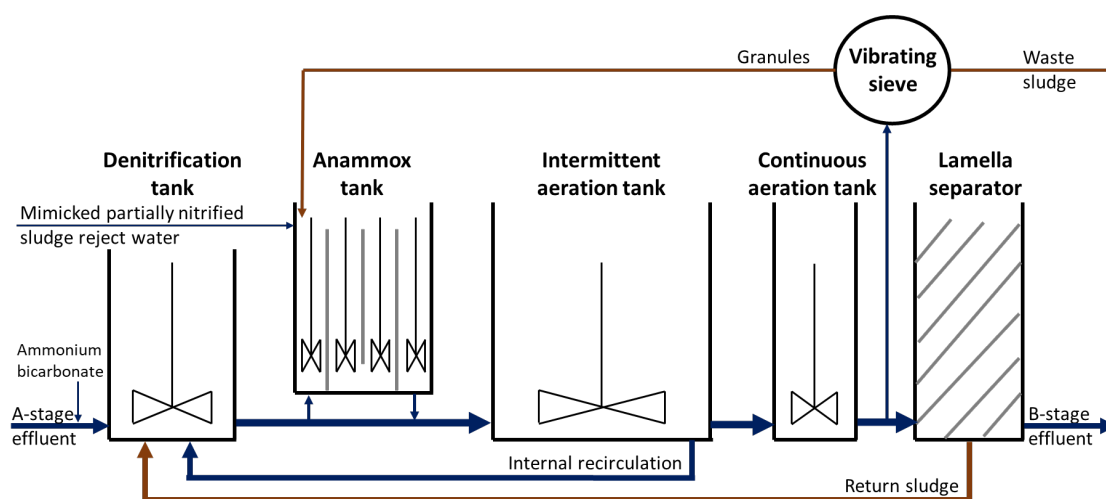
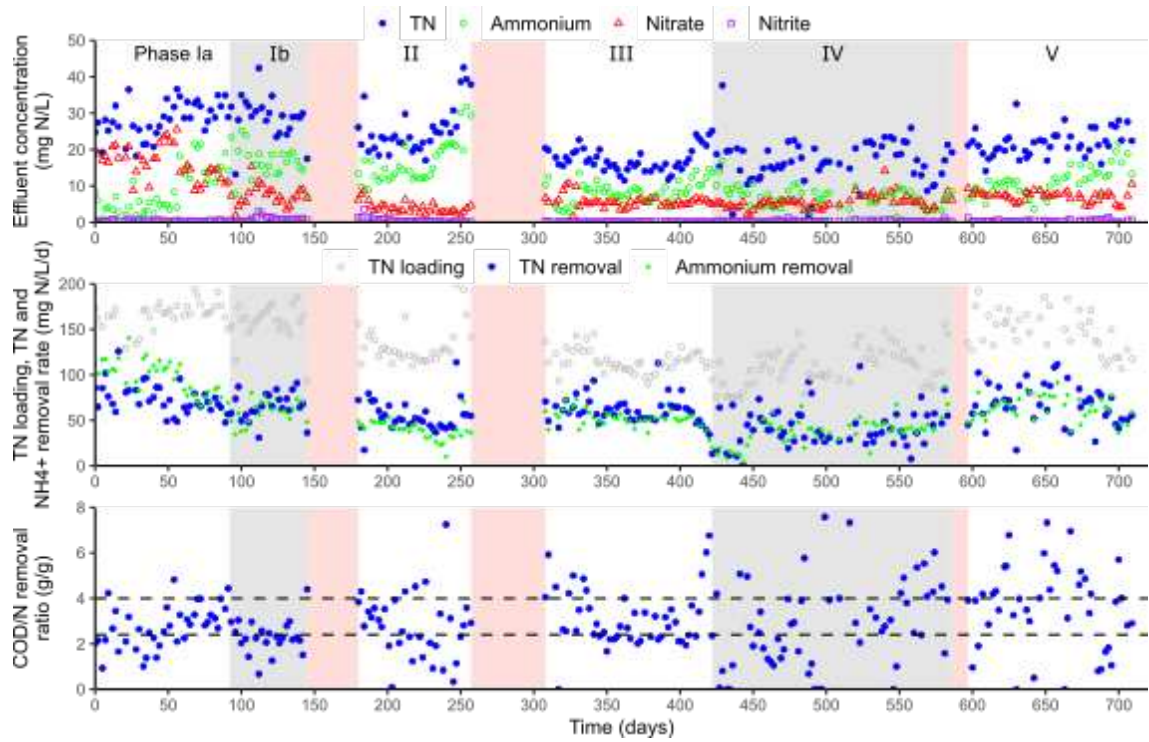


Figure 1 Schematic overview of the pilot reactor layout, consisting of a denitrification (DN) tank, intermittent aeration tank, anammox tank (4 compartments) and continuous aeration tank, with a vibrating sieve and lamella separator for the sludge

857 handling. Main influent consisted of A-stage effluent spiked with additional
858 ammonium bicarbonate. The anammox tank was additionally fed with mimicked
859 partially nitrified sludge reject water.

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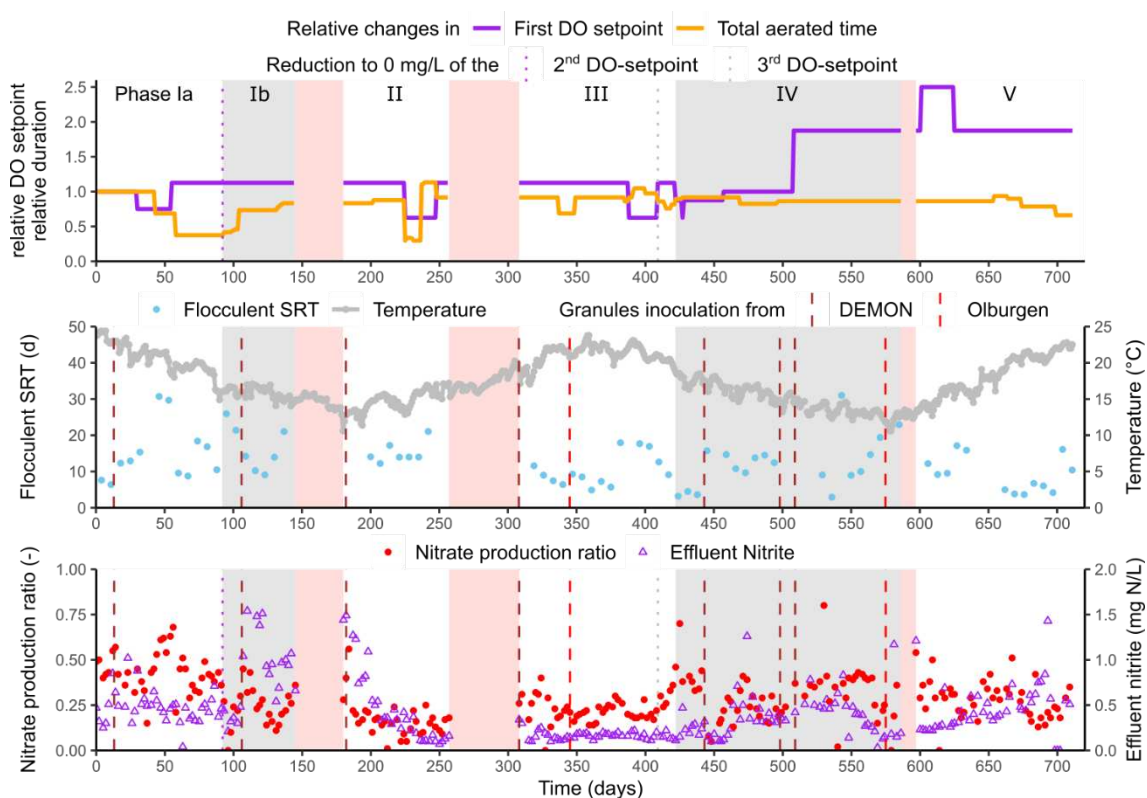


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863 **Figure 2** Overview of the pilot overall performance, consisting of: A) Effluent nitrogen
864 concentrations. B) TN loading and TN and ammonium removal rate. C) COD/N removal
865 ratio (g/g). Alternating white and grey backgrounds distinguish operational phases, red
866 background indicates pilot downtime. The horizontal dashed lines in panel C
867 correspond with the theoretical COD/N removal ratio needed for
868 nitrification/denitrification (2.4) and nitrification/denitrification (4.0).²

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872 **Figure 3** Overview graphs of selective NOB suppression, consisting of: A) changes in the

873 DO setpoints and aeration duration, relative to the initial settings. B) Floc SRT and

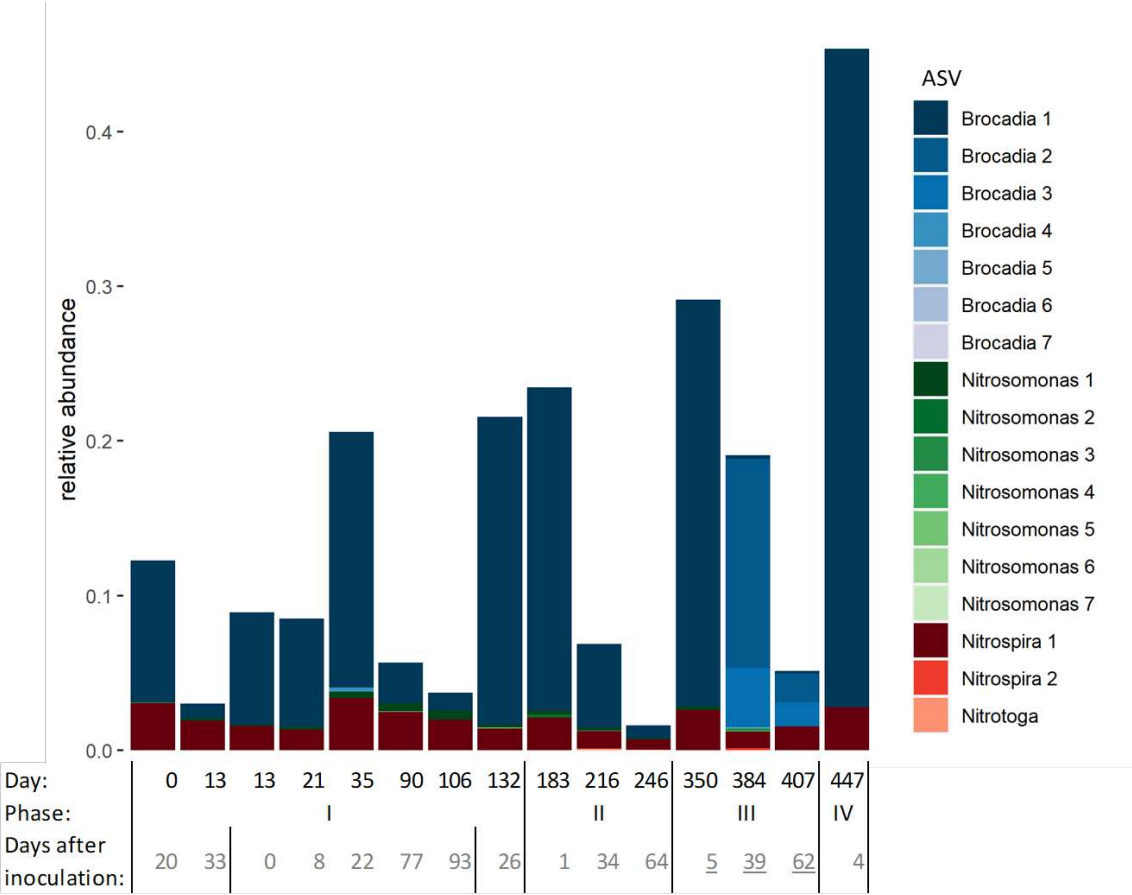
874 temperature. C) Effluent nitrite concentration and nitrate production ratio calculated

875 as nitrate produced / nitrite consumed. Alternating white and grey backgrounds

876 distinguish operational phases, red background indicates pilot downtime.

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880 **Figure 4** Evolution of the relative abundance of genera related to AnAOB (blue),
881 AerAOB (green) and NOB (red). For each genus, the different amplicon sequence
882 variants (ASV) found are shown and numbered in order of decreasing abundance. The
883 number of days after the last inoculation is shown below the graphs. Underlined values
884 indicate an inoculation from another treatment plant's ANAMMOX® reactor
885 (Olburgen, the Netherlands) rather than the on-site DEMON® reactor.

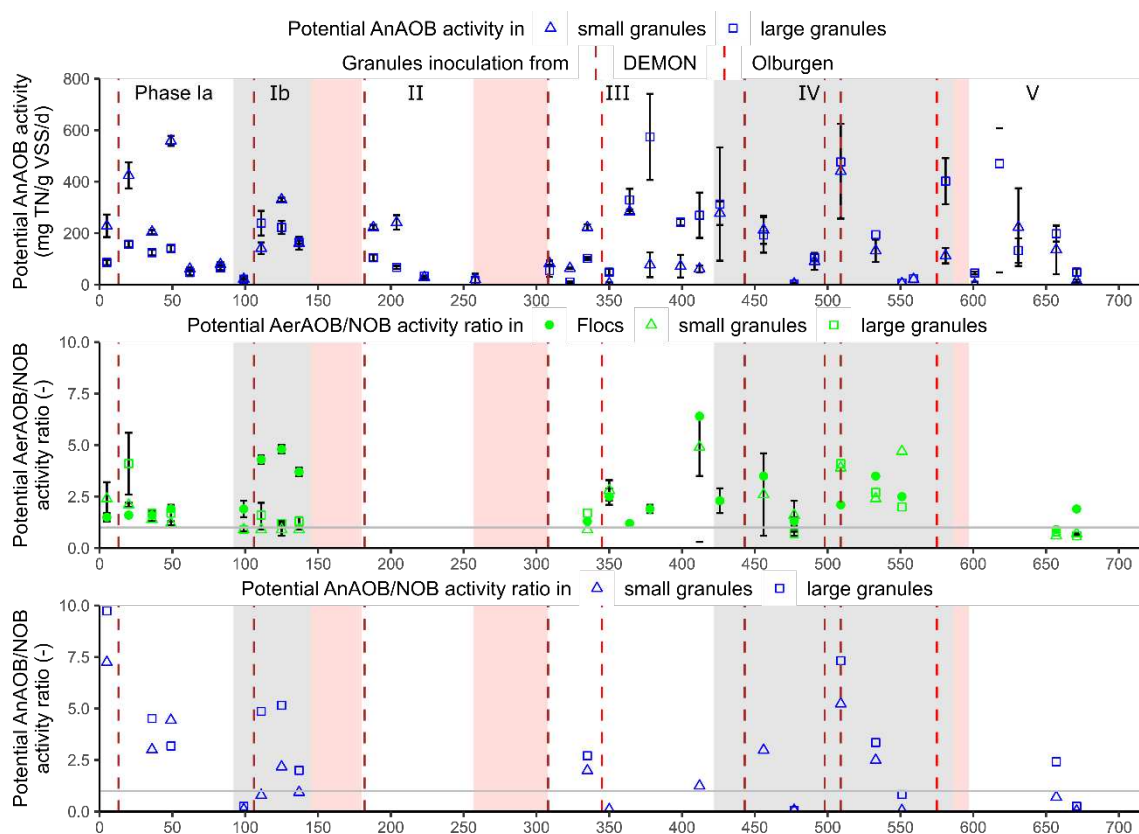


Figure 5 Maximum AnAOB activity in the granules (top panel), maximum AerAOB/NOB activity ratio (on nitrite) in all three sludge fractions (middle panel), and maximum AnAOB/NOB activity ratio (on nitrite) in the granules (bottom panel). All determined in ex-situ batch activity tests at $22 \pm 2^\circ\text{C}$, executed in duplicate or triplicate. An NH_4^+ - $\text{N}:\text{NO}_2^-$ -N conversion ratio of 1:1.23 was used for AnAOB to calculate TN removal rates based on NH_4^+ measurements. Alternating white and grey backgrounds distinguish operational phases, red background indicates pilot downtime.

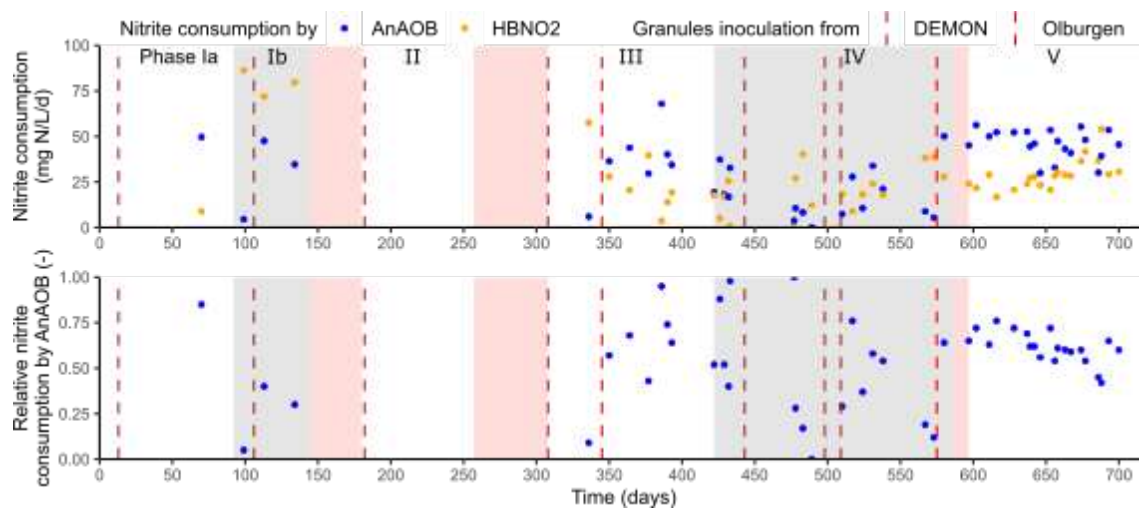


Figure 6 AnAOB activity measured in the anammox tank (top panel) together with the relative nitrite conversion by AnAOB related to the total conversion by AnAOB + HB_{NO2} (bottom panel). Alternating white and grey backgrounds distinguish operational phases, red background indicates pilot downtime.

900 **Table 1** Overview table of the main performance parameters per phase. NLR = total nitrogen loading rate, NRR = total nitrogen removal rate,
 901 and NRE = total nitrogen removal efficiency.

902

Phase	Days	Temperature °C	NLR <i>mg N/L/d</i>	NRR	NRE %	COD/N removed <i>g/g</i>	NO ₃ ⁻ production ratio %	TN effluent <i>mg N/L</i>
Ia	0-93	21±2	172±20	74±16	43±9	2.8±0.9	43±11	28±5
Ib	93-145	16±1	158±20	66±15	42±9	2.3±0.7	24±11	28±6
II	180-257	15±1	134±25	54±17	40±9	2.7±1.4	17±10	25±7
III	308-422	21±1	115±12	60±16	52±12	3.1±1.3	23±7	17±3
IV	423-586	15±2	109±21	41±23	37±21	2.9±2.1	35±33	17±6
V	597-713	18±3	149±29	68±21	46±11	3.7±2.1	28±10	22±4
Total	0-713	17±3	135±31	59±22	43±14	3.0±1.6	29±20	22±7

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