Quantitative 3D Characterization of Elemental Diffusion Dynamics in Individual Ag@Au Nanoparticles with Different Shapes

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Abstract

Anisotropic bimetallic nanoparticles are promising candidates for plasmonic and catalytic applications. Their catalytic performance and plasmonic properties are closely linked to the distribution of the two metals, which can change during applications in which the particles are exposed to heat. Due to this fact, correlating the thermal stability of complex heterogeneous nanoparticles to their microstructural properties is of high interest for the practical applications of such materials. Here, we employ quantitative electron tomography in high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) mode to measure the 3D
elemental diffusion dynamics in individual anisotropic Au-Ag nanoparticles upon heating in situ. This approach allows us to study the elemental redistribution in complex, asymmetric nanoparticles on a single particle level, which was inaccessible to other techniques so far. In this work, we apply the proposed method to compare the alloying dynamics of Au-Ag nanoparticles with different shapes and compositions and find that the shape of the nanoparticle does not exhibit a significant effect on the alloying speed whereas the composition does. Finally, comparing the experimental results to diffusion simulations allows us to estimate the diffusion coefficients of the metals for individual nanoparticles.

Keywords

in situ electron tomography, chemically sensitive tomography, single particle study, bimetallic nanoparticles, alloying dynamics, diffusion simulation

Metal nanoparticles have proven to be of high value for a wide range of applications owing to their unique plasmonic, photothermal and catalytic properties.\(^1\)\(^-\)\(^4\) Next to biomedical applications such as hyperthermic cancer treatment or drug delivery,\(^5\) metal nanoparticles are used for sensing,\(^6,7\) data storage,\(^8\) photovoltaics\(^9\) and (photo)catalysis.\(^10\) For most applications, anisotropic shapes are beneficial due to their superior plasmonic properties compared to spherical nanoparticles, with strong field enhancements at sharp tips and corners.\(^7\) Additionally, plasmon resonances can be conveniently tuned over a large range of the visible and near-infrared part of the electromagnetic spectrum by changing the morphology of the nanoparticle.\(^1,11\) For these reasons, a lot of effort has been put into developing methods of synthesizing metal nanostructures with various complex shapes.\(^12,13\)
An additional way of tuning and extending the functionalities of metal nanoparticles is the combination of different metals into one particle.\textsuperscript{14,15} Indeed, combining the properties of two metals in bimetallic nanoparticles can lead to an improvement in plasmonic and/or catalytic properties compared to monometallic systems.\textsuperscript{16,17} Not only the presence, but also the exact distribution of the second metal defines the physical and chemical properties of the nanoparticles.\textsuperscript{18,19} For example, for bimetallic Au-Pt core-shell nanoparticles the optical properties and catalytic activity were shown to depend on the way Pt is distributed on the Au nanorods.\textsuperscript{20}

However, under catalytic conditions and during applications where elevated temperatures are involved, the metals can redistribute. Specifically, depending on the particular system, separate metal phases can intermix to form an alloy, or instead segregate, following the process known as dealloying. These effects may alter the properties as well as the functionalities of the nanoparticles.\textsuperscript{18,21–24} Thus, a quantitative assessment of the onset and dynamics of (de)alloying in heterogeneous metal nanoparticles is of critical importance for understanding the stability of such materials under relevant conditions. So far, studies of the elemental redistribution in nanomaterials were primarily performed using ensemble-based techniques, such as extended X-ray absorption fine structure (EXAFS),\textsuperscript{25,26} where information is averaged between a large number of particles. On the other hand, for understanding the relationship between the stability of a nanomaterial and the microstructural properties of the particles, it is of high interest to follow the elemental redistribution on a single particle level. This poses a challenging task, as the required experimental technique should provide a high spatial resolution to obtain the information on a scale of a single nanoparticle, chemical sensitivity to retrieve the elemental distribution and a sufficiently low acquisition time to make it feasible to follow the dynamics of the (de)alloying.
A powerful tool to study nanoscale metal redistribution in situ on a single particle level is transmission electron microscopy (TEM). For example, Lasserus and co-workers used high-resolution high angular annular scanning TEM (HAADF-STEM) to study the thermally induced alloying process in spherical Au-Ag clusters. By fitting an approximate density profile and making use of the atomic number contrast inherent to HAADF-STEM, the authors extracted diffusion coefficients as a function of heating temperature. Xin et al. monitored the atomic restructuring in spherical Pt-Co nanoparticles by high-resolution TEM. Van der Hoeven and co-workers made use of TEM combined with energy-dispersive X-ray spectroscopy (EDX) to study the influence of the composition and particle size of mesoporous silica-coated Au-Ag core-shell nanorods on the alloying temperature in situ.

Unfortunately, these techniques cannot be used for more complex geometries as they only provide 2D projections of the object, whereas for highly asymmetric heteronanostructures 3D information about the metal redistribution in nanoparticles is required to fully understand how the shape, volume and composition influences the redistribution dynamics. Electron tomography is routinely used to study nanoparticles in 3D and can be combined with spectroscopic techniques such as EDX or electron energy-loss spectroscopy (EELS) to obtain compositional information. For example, EDX tomography was implemented for complex heteronanostructures and applied to follow the galvanic replacement reaction of Au@Ag nanoparticles. Unfortunately, EDX tomography is not suited for extended in situ studies as such an experiment requires several hours of acquisition. Thus, to study time-resolved metal redistribution processes in bimetallic nanoparticles, a faster method is required, which will make following the dynamics of (de)alloying feasible and will reduce possible electron beam damage.
Here, we use a fast HAADF-STEM tomography approach\textsuperscript{33} to follow the dynamics of heat-induced alloying of a Au-Ag core-shell nanorod and nanotriangles \textit{in situ} in 3D. First, we demonstrate that quantitative analysis of HAADF-STEM tomography reconstruction allows for a reliable 3D mapping of elemental redistribution in bimetallic particles. Next, we use the proposed method to study the influence of shape and composition on the alloying dynamics at the nanoscale by comparing a rod and a triangle shape with the same composition, as well as nanotriangles with slightly different Ag content. Furthermore, we assess the diffusion dynamics in a quantitative manner by comparing the observed experimental behavior to diffusion simulations. Our methodology enables studying 3D metal redistribution \textit{in situ} in complex and highly anisotropic nanostructures and is applicable to a large variety of heterogeneous nanoparticles with sufficient difference in Z-contrast between the two constituting elements.

\textbf{Results and Discussion}

To investigate the heat induced metal redistribution in anisotropic bimetallic nanoparticles with a high spatial resolution and chemical sensitivity in 3D, we performed \textit{in situ} heating HAADF-STEM tomography of individual nanoparticles using the DENSsolutions Wildfire heating sample holder optimized for electron tomography. We studied three different Au-Ag core-shell nanoparticles of comparable volume (V) and surface-to-volume ratio (S/V): a core-shell nanorod (60 at.% Au, 40 at.% Ag, V = 3.3\times10^4 \text{ nm}^3, S/V = 0.2 \text{ nm}^{-1}), a symmetric (60 at.% Au, 40 at.% Ag, V = 6.2\times10^4 \text{ nm}^3, S/V = 0.14 \text{ nm}^{-1}) and an asymmetric (70 at.% Au, 30 at.% Ag, V = 4.7\times10^4 \text{ nm}^3, S/V = 0.15 \text{ nm}^{-1}) core-shell nanotriangle (HAADF-STEM images of the particles are displayed in Figure S1). To minimize reshaping of the nanoparticles upon heating as much as possible, the particles were coated with a 10 nm thick mesoporous silica shell.\textsuperscript{34} The core-shell nanorod serves as an example of a shape where 2D projection methods can be sufficient for a
compositional distribution analysis,\textsuperscript{26} whereas the symmetric and asymmetric core-shell nanotriangles require a 3D investigation.

To induce alloying, the particles were heated at 450 °C \textit{in situ} in the TEM. In order to study the alloying dynamics at intermediate steps, the alloying process was interrupted every 30 s by fast (in less than 1 s) cooling of the specimen holder to room temperature, and tomographic tilt series were acquired at each time step. After 10 time steps (resulting in 300 s of heating at 450 °C) the alloying was complete for all three studied nanoparticles. As the alloying process can be interrupted and resumed almost instantaneously by rapid cooling and heating, we expect this intermittent heating investigation to yield the same dynamics of alloying as in the case of continuous heating of the particles.

Since a conventional electron tomography experiment is quite time-consuming, we employed a fast HAADF-STEM tomography methodology, which comprises fast tilting of the specimen holder and continuous tracking of the sample.\textsuperscript{33} In this manner, such a challenging experiment, where in total 33 tomographic series needed to be acquired, became feasible. From the obtained HAADF-STEM reconstructions we retrieved 3D compositional information on the different states of alloying for each studied nanoparticle, which we describe in the following.

It is well known that HAADF-STEM imaging provides information about the local chemical composition of materials due to the linear dependency of the generated signal on the projected mass-thickness (for thin specimens).\textsuperscript{35} This property is routinely used in the analysis of elemental distribution inside heterogeneous materials and locating columns of different elements on atomic resolution images.\textsuperscript{36–38} However, since the HAADF-STEM contrast is influenced by both composition and projected thickness of an object, application of this technique to a \textit{quantitative} analysis of the elemental distribution has so far been limited to cases where assumptions about the
geometry of the sample can be used as a prior knowledge, such as flat samples, spherical and rod-shaped particles.\textsuperscript{27,39–41} On the other hand, arbitrary nanoparticle shapes can be studied by making use of electron tomography to eliminate the contribution of the projected thickness. As such, the resulting contrast only contains information about the elemental distribution inside a nanoparticle.

Our approach to obtain quantitative 3D compositional information at different time steps in the alloying process is illustrated in Figure 1 and proceeds as follows: we start by obtaining a 3D HAADF-STEM reconstruction for an object where the constituting elements are not mixed, for example a Au-Ag core-shell nanorod. After reconstructing the 3D distribution of the HAADF-STEM signal and thus removing the contribution of the projected thickness to the contrast, the remaining intensities in the 3D reconstruction only correspond to local elemental compositions inside the object (Figure 1a). Hence, the histogram of intensities inside the particle reconstruction shows a clear bimodal distribution in the case of a two-element system (Figure 1b), where maxima correspond to the expected intensity values for each element. Since Ag has a lower atomic number than Au, voxel intensities at the lower maximum and below can be attributed to pure Ag, whereas voxel intensities at the higher maximum and above correspond to pure Au. Furthermore, the intensities lying between the maxima are related to the elemental composition of corresponding voxels by the following relation (see Supplementary Information for derivation):

\[ \omega_A = \frac{I - \bar{I}_B}{\bar{I}_A - \bar{I}_B} \]  

(1)

where \( I \) is the intensity of the voxel, \( \omega_A \) – relative atomic content of element A in the voxel, \( \bar{I}_A \) and \( \bar{I}_B \) – intensities corresponding to pure elements A and B. Figure 1c shows a slice through the 3D elemental distribution for the initial state of the Au-Ag nanorod, obtained in this way, where red corresponds to pure Au and green to pure Ag. As can be seen, the resulting map clearly reflects the expected core-shell morphology of the particle. Equation 1 can now be used to estimate the
local elemental compositions in the 3D reconstructions of the imaged object during the entire alloying process, provided that the imaging conditions were kept the same. Slices through the quantified 3D results for the nanorod after heating at 450 °C for 0 s, 60 s, 150 s and 300 s are displayed in Figure 1d using the same red-green color map. The obtained elemental distribution maps display the expected gradual transition of the core-shell morphology of the nanorod into a homogenous elemental distribution upon alloying.

**Figure 1.** Schematic of the approach used to reconstruct the 3D elemental distribution inside nanoparticles upon heating. (a) Slice through the HAADF-STEM reconstruction of the Au@Ag core-shell nanorod. (b) Histogram of voxel intensities inside the particle; estimated intensity values for pure Ag and pure Au are indicated by red vertical bars. (c) Color map of the elemental distribution inside the slice of the nanorod before heating, where red corresponds to pure Au and green to pure Ag. (d) Slices through 3D compositional distributions inside the same particle at different stages of alloying upon heating at 450 °C, calculated using Equation 1.
To demonstrate the validity and advantages of the proposed approach, we compared the results produced by the quantification of the 3D HAADF-STEM reconstruction to EDX based elemental mapping, a well-established technique for compositional analysis at the nanoscale (Figure 2). Details of EDX mapping can be found in the Methods section. To compare both approaches, we forward projected the quantified 3D HAADF-STEM reconstructions along the same angle at which the 2D EDX maps were acquired. Figure 2a presents the comparison between the EDX map and the projection of the quantified HAADF-STEM reconstruction for the Au-Ag core-shell nanorod before heating. The same comparison for the nanorod after heating for 210 s is shown in Figure 2b. Both comparisons confirm a qualitative agreement between the techniques, while highlighting a significant improvement in signal-to-noise ratio for the HAADF-STEM quantification results. A quantitative comparison in Figure 2c is obtained by calculating integrated line profiles (highlighted in yellow in Figure 2a and b) through the EDX map as well as the forward projection of the quantified HAADF-STEM reconstruction at four different stages of alloying. It is evident that also an excellent quantitative agreement is observed, with noticeably less noisy line profiles for the HAADF-STEM quantification. The improved signal-to-noise ratio is not surprising, since the cross-section for the HAADF-STEM signal is generally 6 orders of magnitude higher than that of EDX.\textsuperscript{42} The high signal-to-noise ratio of our method, combined with the fast HAADF-STEM tomography approach,\textsuperscript{33} enabled us to retrieve a full 3D compositional distribution in a given nanoparticle in only \textasciitilde10 minutes. In this manner, it became possible to follow the complete timeline of the alloying process \textit{in situ} during a single experiment for several particles. Since the experimental conditions for all particles were effectively the same, we can unambiguously relate the structure of an individual particle to the dynamics of alloying, which we will discuss in the following.
Figure 2. Comparison between 2D EDX elemental mapping and forward projection of the quantified 3D HAADF-STEM reconstruction for the same particle. (a) Initial core-shell state before heating and (b) partially alloyed particle after 210 s of heating. (c) Comparison between integrated line profiles based on the same region of the 2D EDX elemental mapping and the projection of the quantified 3D reconstruction (indicated as yellow rectangles in a and b) at different stages of alloying.

Using the methodology explained above, we obtained 11 three-dimensional compositional “snapshots” of the entire alloying process for three nanoparticles with different geometries (nanorod, symmetric and asymmetric nanotriangles) during the same in situ heating experiment. Figure 3a shows the 3D visualization of the initial state of the three nanoparticles. As explained
earlier, the *in situ* heating experiment was performed at 450 °C, with all nanoparticles heated for a total time of 300 s. After each heating step of 30 s, fast cooling to room temperature was used to temporarily interrupt the alloying process and to acquire a fast HAADF-STEM tomographic series. By following slices through the quantified 3D HAADF-STEM reconstructions of the nanoparticles (Figure 3b-d and Figure S3), we observed the expected progressive alloying of each particle upon heating. In the case of the nanorod and the symmetric nanotriangle, the alloying proceeds rather uniformly, whereas for the asymmetric nanotriangle the side with the thinner Ag layer appears to alloy faster.

**Figure 3.** (a) Visualizations of 3D reconstructions for the particles studied in this work. (b) - (d) Slices through the 3D reconstructions of elemental distributions inside the nanorod, the symmetric and the asymmetric nanotriangles, respectively, at different stages of alloying at 450 °C.

In addition to the qualitative picture, provided by slices through the reconstructed 3D elemental distribution, the alloying dynamics can be assessed quantitatively. In this manner, practically relevant properties of particles, such as onset and rate of alloying, can be related to their size, morphology and composition. The dynamics of particles alloying can be directly followed from the histograms showing the intensities inside the volume of a nanoparticle. In Figure 4 we show this approach using the symmetric nanotriangle as an example. As can be seen in Figure 4a, the two peaks, corresponding to the separate phases of Ag and Au for the initial core-shell particles,
gradually merge together until complete homogeneity is reached (one single peak in the histogram) at the end of alloying. Thus, the spread of the distribution in the histograms can be used to quantify the alloying progress. Here, we relate the degree of alloying to the standard deviation of the distributions in the histograms. After scaling the standard deviations between 0% for the initial core-shell state and 100% for the completely homogeneous material (Figure 4b), this approach can be used to compare the dynamics of the alloying process between different particles (Figure 4c).

Details of the quantification procedure can be found in the Methods section.

**Figure 4.** (a) Evolution of the histogram of voxel intensities in the reconstruction of the symmetric nanotriangle during alloying. (b) Progress of alloying for the symmetric nanotriangle during heating at 450 °C, estimated from the spread of histograms of voxel intensities in the reconstruction. (c) Comparison of the alloying dynamics for the nanorod, the symmetric and the asymmetric nanotriangles.

Figure 4c shows that our analysis method allows for monitoring small changes connected to differences in compositions and geometries. Interestingly, for the same composition, changes in morphology did not influence the alloying process drastically. The blue and yellow curves in Figure 4c compare the dynamics of alloying for the studied nanorod and symmetric nanotriangle with the same composition (60 at.% Au, 40 at.% Ag). In contrast, the alloying process is sped up for the asymmetric nanotriangle as already suggested from the 2D slices in Figure 3. The latter
could possibly be related to the larger Au/Ag ratio of this particle (70 at.% Au, 30 at.% Ag) as the alloying process is composition-dependent.²⁶ It should be noted that the ability to capture these small differences in the alloying process demonstrates the high sensitivity of our method. The same cannot be achieved by 2D EDX mapping, for which the low signal-to-noise ratio hampers the comparison between the three particles (Figure S5). Additionally, 2D projection methods are inherently insufficient for asymmetric particle shapes, since elemental distribution along the projection direction cannot be retrieved.

To gain more insight into the alloying process and diffusion dynamics in the studied nanoparticles, we compared our experimental results to 3D diffusion simulations. As a starting configuration we used the quantified HAADF-STEM reconstruction of the initial state of each nanoparticle. The elemental redistribution over the course of 300 s was then simulated using a discretization of Fick’s law over the experimental voxel grid while imposing no-flow boundary conditions on the surface of the particles (see Methods section for details). Next, the alloying dynamics was quantified for the simulation results in the same manner as for the experimental data. To make simulations directly comparable to the experiments, it was necessary to incorporate the artefacts related to the tomography experiment in the simulation prior to quantification (see Methods section for discussion). Diffusion coefficients of $1 \times 10^{-19}$ m$^2$/s, $1.5 \times 10^{-19}$ m$^2$/s and $3 \times 10^{-19}$ m$^2$/s produced a good match of the quantified alloying process obtained from simulations to the experimental result for the nanorod, symmetric and asymmetric nanotriangles, respectively (yellow curves in Figure 5a-c). For comparison, a smaller value of $1 \times 10^{-20}$ m$^2$/s (orange curves) or a larger value of $1 \times 10^{-18}$ m$^2$/s (purple curves) result in a clear mismatch between simulations and experiments. The diffusion coefficients estimated in this way fit well to tabulated bulk values. Indeed, for diffusion of Au in Ag, which is the limiting process in our experiment since Ag in Au
diffusion is faster, tabulated bulk diffusion coefficients are around $2 \times 10^{-19}$ m$^2$/s at 450 °C.$^{43,44}$ Interestingly, although the size-dependent increase in the alloying speed is a concern for the stability of Au-Ag core-shell nanoparticles with diameters below 5 nm,$^45$ the alloying dynamics of particles studied in this work (with characteristic sizes larger than 20 nm) follow the bulk material behavior. Although studying the size-dependent, shape-dependent and composition-dependent alloying dynamics in more detail lies beyond the scope of this work, our methodology allows to do so on a single nanoparticle basis and will be valuable for future work in that direction.
Figure 5. Comparison of diffusion simulations and experiments. (a) – (c) display the progress of alloying quantified from the experimental data (blue points) and simulation results for the nanorod, symmetric and asymmetric nanotriangles, respectively, using three different diffusion coefficients (solid lines). Yellow curves correspond to diffusion coefficients of (a) $1 \times 10^{-19}$ m$^2$/s, (b) $1.5 \times 10^{-19}$ m$^2$/s and (c) $3 \times 10^{-19}$ m$^2$/s, which produced the best match with the experimental data. For all particles, purple curves correspond to a diffusion coefficient of $1.0 \times 10^{-18}$ m$^2$/s and orange curves to $1.0 \times 10^{-20}$ m$^2$/s. (d) Slices through the experimentally determined 3D elemental distribution in the nanorod at different stages of alloying. (e) Slices through the simulated 3D elemental distribution using the optimal diffusion coefficient. (f) Slices through the 3D diffusion simulations for which a deformed Ag shell was used.
In Figures 5d and e, we compare slices through the experimentally obtained 3D reconstruction of the elemental distribution in the nanorod to the elemental redistribution simulation, corresponding to the yellow curve in Figure 5a. Although generally a good agreement is observed, the diffusion at the tips of the rod happens faster than predicted by simulations. Especially at later stages, alloying on the particle scale goes faster than predicted by Fickian diffusion, which can also be seen for the other particle shapes (Figure S6). This discrepancy can be most likely attributed to slight reshaping of the nanoparticles upon heating, as the mesoporous silica shell cannot prevent the deformation of the surface completely.\textsuperscript{46} Indeed, by comparing the 3D shapes of the nanorod before and after the experiment we observed a volume redistribution from the tips to the central part of the nanorod (Figure S7), which is also visible in the experimental orthoslices. Since Ag is more mobile than Au and has a lower melting point (962 °C against 1064 °C for Au), the main reshaping occurs in the Ag shell before alloying sets in, creating a more uniform Ag layer around the Au core. To illustrate the effect of such reshaping on alloying, we made diffusion simulations after setting the initial shape of the Ag shell to the final deformed shape of the particle. From the results depicted in Figure 5f it is visible, that in the case of the deformed shell alloying proceeds more uniformly in all parts of the particle, similar to what is observed in the experiment. This observation illustrates that alloying at the nanoscale is a complex process, and factors such as surface diffusion need to be taken into account in theoretical models of this process.

**Conclusions**

In summary, we showed that a quantitative analysis of HAADF-STEM tomography allows for a reliable determination of the 3D elemental distribution in bimetallic nanoparticles. The combination of this method with a fast tomographic acquisition enabled us to obtain a full 3D compositional distribution for a nanoparticle in only 10 minutes. In this manner, it became feasible
to follow the 3D alloying dynamics of individual nanoparticles with different shapes and compositions upon heating with a time step of 30 s at 450 °C. For a given composition, the shape of the nanoparticle did not influence the alloying process significantly, whereas the change in relative composition altered the alloying speed. By comparing our results to Fickian diffusion simulations, we obtained a quantitative description of the alloying dynamics through estimating the diffusion coefficients on a single particle level. Additionally, comparison to the simulation indicated that the alloying process in the nanoparticles is more complex than predicted by simple Fickian diffusion, and additional factors, such as surface diffusion, have to be taken into account for its accurate theoretical modeling.

Methods

Nanoparticles synthesis

Mesoporous silica coated Au-core Ag-shell nanorods were synthesized following the procedure reported previously.26 Shortly, Au nanorods, obtained by seed-mediated HAuCl₄ reduction, were coated by a mesoporous silica shell, oxidatively etched using H₂O₂ and the void formed between the Au core and silica shell was filled with Ag using AgNO₃ reduction. For the Au-core Ag-shell nanotriangles synthesis, the triangular Au seeds were obtained according to the Scrabelli et al.47 The resulting nanoparticles were coated by a Ag shell using AgNO₃ reduction and covered by a thin layer of mesoporous silica. The detailed description of all synthetic procedures can be found in the Supplementary Information.

Heating, tomographic series acquisition and reconstruction

All experiments were performed using a ThermoFisher Tecnai Osiris electron microscope operated at 200 kV in HAADF-STEM mode using a DENSsolutions tomography heating holder with MEMS-based heating chips. We used Wildfire Nano-chip design with a high temperature
precision and homogeneity. Tilt series for the nanoparticles were acquired between -75° and 75° using fast tomography approach, described elsewhere. The projection images were acquired with 50 pA beam current and 1 s exposure time. Image resolution constituted 1024 x 1024 pixels with a pixel size of 0.212 nm. The obtained series were aligned using cross-correlation and 3D reconstructions were obtained using 20 iterations of Expectation Maximization (EM) algorithm, as implemented in Astra Toolbox.

**Determination of 3D elemental distribution**

Elemental distributions in the particles were calculated from the 3D HAADF-STEM reconstructions (see Figure S2 for the schematic). First, intensities $I_{Ag}$ and $I_{Au}$, corresponding to pure Ag and Au, were estimated from the two respective maxima on histograms of 3D reconstructions for the initial core-shell state of the particles. In the next step, voxels corresponding to vacuum around the particles were masked on each reconstruction. The vacuum mask was obtained by using $\frac{I_{Ag}}{2}$ value as an intensity threshold and applying a 3D morphological closing with a radius of 5 pixels to smooth the boundaries of the mask. This particular threshold value was chosen to produce the maximum separation between the maxima for vacuum (0 intensity) and silver ($I_{Ag}$ intensity) voxels. Finally, the elemental compositions of each voxel in a particle were calculated by applying Equation 1, while intensities higher than $I_{Au}$ and lower than $I_{Ag}$ were set to 100% and 0% of Au, respectively.

**EDX based elemental mapping**

EDX based elemental maps were recorded using the Super-X detector in the ThermoFisher Tecnai Osiris electron microscope operated at 200 kV over the course of 10 minutes with an electron beam current of 140 pA. The integrated line profiles obtained from the EDX maps were quantified using the ζ-factor method, which was shown to yield higher accuracy than the more conventional k-
factor based quantification. ζ-factors were measured before the experiment following the procedure of Zanaga et al.

**Calculation of alloying degree from 3D data**

To calculate the degree of alloying for the nanoparticles at particular time steps we used the fact, that the spread of voxel intensity values on the histograms of 3D HAADF-STEM reconstructions of the particles decreases during their gradual homogenization upon alloying (see Figure S4). Precisely, the following procedure was used: 1) Voxels corresponding to vacuum were masked in the reconstructions to remove their contribution to the spread of intensities; 2) The spread of the intensities for each resulting histogram was calculated as the standard deviation of all intensity values; 3) The standard deviations at each time step for a particle were normalized between the values corresponding to the initial core-shell (0%) and a perfectly homogeneous (100%) state of the particle:

\[
a_i = \frac{\sigma_i - \sigma_0}{\sigma_{\infty} - \sigma_0} \cdot 100\%
\]

where \(a_i\) and \(\sigma_i\) are respectively the degree of alloying and the standard deviation of voxel intensities at time step \(i\), \(\sigma_0\) and \(\sigma_{\infty}\) are estimated standard deviations of voxel intensities in the initial core-shell and a perfectly homogeneous states of the particle. To obtain the value of \(\sigma_{\infty}\), the spread of intensities in the 3D reconstruction of a perfectly alloyed particle has to be simulated. To achieve this, we first set all intensities inside the 3D reconstruction of the particle at the last time step to the average of all intensity values (which corresponds to the intensity of a perfectly alloyed material). Next, to take into account the additional spread, coming from the limited number of projection images available for the tomographic reconstruction, we obtained projections of the simulated perfectly alloyed particle for the same set of angles as used in the experiments. Next, a 3D reconstruction based on these images was calculated. Another source of intensity spread in the
experimental reconstructions is the result of blurring of sharp edges due to the imperfect alignment of images in the tilt series. To incorporate this effect, we applied a Gaussian blurring to the simulated reconstruction until the spread of the sharp edges matched the experimental reconstructions. Simulating other sources of experimental error, such as Poisson noise, resulted in only negligible changes in the spread of the intensity values.

Diffusion simulations

Simulations of 3D elemental redistribution were based on discrete approximation of Fick’s second law and were implemented using Forward-Time Central-Space (FTCS) finite difference method. Precisely, the elemental distribution was defined on a uniform cubical grid, which resulted directly from applying the proposed quantification method to the 3D reconstructions of the particles. Fick’s second law was approximated using the following convolution operation:

$$\frac{dC}{dt} = D \cdot (\Delta \ast C)$$

where $C = C(x, y, z, t)$ is 3D elemental distribution, $D$ is the diffusion coefficient, $\ast$ is a spatial convolution operation, $\Delta$ – discrete Laplace operator, defined as a 3D array $\Delta_{ijk}$:

$$\begin{bmatrix}
0 & 0 & 0 \\
0 & 1 & 0 \\
0 & 0 & 0
\end{bmatrix}, \quad \begin{bmatrix}
0 & 1 & 0 \\
1 & -6 & 1 \\
0 & 1 & 0
\end{bmatrix}, \quad \begin{bmatrix}
0 & 0 & 0 \\
0 & 1 & 0 \\
0 & 0 & 0
\end{bmatrix}$$

Starting from the initial state, the elemental distribution was iteratively updated based on Equation 3 using the Euler’s method:

$$C(t + \Delta t) = C(t) + \frac{dC}{dt}(t) \cdot \Delta t$$

The size of the time step $\Delta t$ was set to be small enough to ensure the convergence of the method. At all time steps a no flow condition was imposed on the boundary of the particle by locally setting the appropriate coefficients of the $\Delta$ operator to zero. The boundary was estimated in the same
manner as the vacuum mask described in the elemental quantification procedure. All the described calculations were implemented in Matlab programming environment.

The starting elemental distribution for the simulations was obtained from the reconstructions of the particles at the initial time steps. The shape of the Au core was obtained by using $\frac{I_{Ag} + I_{Au}}{2}$ intensity as a threshold, whereas for the outer shape of the particle $\frac{I_{Ag}}{2}$ threshold was used. Edges of both masks were smoothed by applying a 3D morphological closing with a radius of 5 pixels. Content of gold was set to 100% inside the core, and to 0% between the core and the outer shell of the particles.

When obtaining the alloying curves based on the results of diffusion simulations, the effects of limited projection angles and blurring were incorporated at each time step of the simulation, in the same way as was explained for the simulations of the perfectly alloyed states of the particles. Next, the spread of voxel intensities was calculated and normalized between the values for the core-shell and the perfectly alloyed state of the particles using the same procedure as for the experimental data.

**Associated Content**

**Supporting Information.**

The Supporting Information is available free of charge online at http://pubs.acs.org.

Detailed description of nanoparticles synthesis, derivation of Equation 1, slices through the calculated 3D elemental distribution for experimental data and simulations of all particles and time steps, comparison to 2D EDX alloying investigation, visualization of particles reshaping upon alloying (PDF)
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