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1	CFD Modeling of Transient
2	Adsorption/Desorption Behavior in a Gas Phase
3	Photocatalytic Fiber Reactor
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17	
18	

Abstract 1

2 We present the use of computational fluid dynamics (CFD) for accurately determining 3 the adsorption parameters of acetaldehyde on photocatalytic fiber filter material, integrated in 4 a continuous flow system. Unlike the traditional analytical analysis based on Langmuir 5 adsorption, not only steady-state situations but also transient phenomena can be accounted 6 for. Air displacement effects in the reactor and gas detection cell are investigated and 7 inherently made part of the model. Incorporation of a surface aldol condensation reaction in 8 the CFD analysis further improves the accuracy of the model which enables to extract precise, 9 intrinsic adsorption parameters for situations in which analytical analysis would otherwise 10 fail. S

11

12 1. Introduction

Integration or retrofitting of photocatalytic air purifying units into continuous flow 13 14 systems like HVAC (Heating, Ventilation and Air Conditioning) equipment is an interesting 15 approach for abating indoor air pollution [1–5]. Photocatalytic oxidation (PCO) is an 16 advanced oxidation process (AOP) that is well-suited to fully mineralize gaseous organic 17 contaminants to CO₂ and water using only light as an energy source, as reviewed recently [6]. 18 The possibility of running photocatalytic air purifiers at ambient conditions is an additional 19 asset. Commonly, TiO₃-based materials are used to this end. Due to the often nano-sized 20 dimensions, immobilization of the photocatalyst on a support is key for safeguarding human 21 health [7,8]. Several kinds of substrates have been suggested, ranging from monoliths, over 22 coated plates, slides or cylinders to cloth [9-17]. In one of our previous studies we have 23 demonstrated that a packed bed of TiO, coated glass beads around a UV lamp showed high 24 efficiency towards the photocatalytic degradation of ethylene in the gas phase [18]. This was 25 explained by the combined effects of intimate contact between coating and pollutant, a large 26 exposed external surface area and optimal photon utilization by internal reflection on the glass 27 beads and the inner reactor surface. However, such a reactor design is not well suited for 28 integration in HVAC systems, as problems associated with abrasion or noise might be 29 expected in time. An attractive alternative is the use of glass fiber mats. Coating of mats 30 consisting of thin, long fibers not only offers the advantage of exposing a large catalyst 31 surface area, but the open structure also enables sufficient light penetration, experiences only

limited pressure drop, allows for silent operation conditions and still exerts sufficient filtering
 capacity. Therefore coated glass fiber mats is the filter material investigated in this study.

- Determining the kinetic parameters of photocatalytic systems is an important step in 3 4 the development of efficient air purification units for integration in HVAC systems. Calculation of photocatalytic kinetic parameters is amply discussed and relatively 5 6 'straightforward' for batch processes [19–22]. It is somewhat more difficult for continuous 7 flow systems, unless steady state conditions are attained. We have shown that in that case 8 both mass-transfer based analytical models, as well as computational fluid dynamics (CFD) 9 can both quite accurately deliver the Langmuir Hinshelwood photocatalytic kinetic 10 parameters [23]. The former has the additional advantage of discriminating between mass-11 transfer and kinetic reaction control, while the latter enables to calculate the spatial variation 12 of flow rate, reaction rate and pollutant/product concentrations at the catalyst surface. Modelling of pollutant concentrations away from steady state equilibrium is even less 13 14 forthright. In the case of a photocatalytic filter in HVAC systems, one can imagine the system 15 will go through several series of conditions where only adsorption occurs in dark, until the 16 light source is activated and pollutants are photocatalytically degraded, after which the lamp 17 is again switched off, etc. Since it is a continuous flow system, these transitions do not occur 18 instantaneously, but transient behavior is observed until steady state is obtained under a given 19 set of conditions. In this work we show how CFD enables accurate modelling of the pollutant 20 concentrations in these transient zones in the case of acetaldehyde adsorption on TiO, coated 21 glass fiber filters in dark conditions. This results in useful parameters such as the 22 adsorption/desorption rate constants and the maximum adsorptive capacity of the filter. It thus 23 provides vital information for the design and development of photocatalytic air purification 24 units, since adsorption of pollutants is an essential precursory step in photocatalysis. Besides, 25 adsorption occurs in dark as well as in UV light conditions and should therefore be taken into 26 account during all operation steps of a photocatalytic air purification unit. It is thus not our 27 intention to determine photocatalytic kinetic parameters, but to accurately unravel the sole 28 contribution of adsorption/desorption phenomena during transient operation conditions. This 29 will be the cornerstone for future kinetic investigations by providing reliable *a priori* values 30 of adsorbed surface concentrations in each stage of the transient reaction cycle.
- 31

32 2. Experimental details and methodology

33 2.1 Photocatalytic test reactor and photocatalytic filter

1 The reactor consists of a borosilicate glass tube with an internal diameter of 4.88 cm 2 and a length of 44 cm. Both ends were sealed airtight with a suitable closing mechanism using 3 butyl rubbers. As in previous work, acetaldehyde was used as model compound for indoor air 4 contamination [12,14,23–25]. In short, acetaldehyde (Air Liquide, 1% in N₂) was mixed with 5 clean air (Air Liquide Alphagaz) using mass flow controllers and dosed to the reactor set-up 6 at an inlet concentrations that were varied between 20 and 220 ppmv at a fixed effective total 7 gas flow rate of 400 cm³ min⁻¹. The concentration of acetaldehyde was monitored on-line using FTIR spectroscopy by means of the IR peak height at 2728 cm⁻¹, corresponding to the 8 9 v(C-H) stretch.

10 The filter material (Profil, 2.PS3"B.050) comprises of a mesh of glass fibers with a 11 thickness of $(36 \pm 7) \mu m$, determined by at least 30 thickness measurements of different fibers 12 by optical microscopy, and forms a structure with large open pores. A 10 cm long section of 13 this filter was placed symmetrically in the longitudinal center of the reactor, resulting in an 14 average filter density of $(10 \pm 1) \text{ kg m}^{-3}$. An image of the reactor is presented in Figure 1a.

15 A 1.5 wt% colloidal TiO, suspension (NanoPhos, 1 wt% inorganic SiO, binder) was 16 used in this study. This catalyst suspension is commercially available and industrially applied 17 as anti-microbial and self-cleaning coating solution and is therefore well suited to coat the 18 fiber mats for application in HVAC filter systems. The TiO, nanoparticles are crystalline with 19 a primary particle size between 18 and 21 nm and consist of a mixed phase of anatase (75%) 20 and rutile (25%). The filters were coated by submersion in the abovementioned TiO, 21 suspension and drying at 70 °C overnight. Two coated filters were prepared: a first sample by 22 submersion in the as-received suspension (further denoted as sample A) and a second one by 23 submerging the filter in the colloidal suspension at higher TiO, concentration (sample B). The 24 latter suspension was prepared by decanting the original 1.5 wt% suspension and re-25 suspending the precipitated TiO₂. For correct analysis (see further), reference experiments 26 were also performed using non-coated fiber filters as well as an empty reactor (in which case 27 no fiber filter was used at all).

Before each measurement a 12 hour pretreatment phase was carried out under UV illumination to remove possible organic rest fractions still present on the filter material or originating from the coating procedure. Hereto, a Philips Cleo (25 W) UVA lamp was positioned above and parallel to the reactor housing at a height of 2 cm, resulting in an incident intensity on the fiber filter of 1.5 mW cm⁻², as measured by a calibrated intensity meter (Avantes Avaspec-3648). For the adsorption tests discussed here, the measurements of the samples typically consisted of two phases: (1) 10 min gas flow in a by-pass modus during

1 which the reactor was sealed off and (2) 45 min gas flow through the reactor in dark 2 conditions in order to achieve adsorption-desorption equilibrium. Afterwards the lamp was 3 switched on and the contribution of the acetaldehyde adsorption-desorption equilibrium under 4 kinetic operation was further investigated. The impact of the transient acetaldehyde adsorption was of such an extent, that the determination of the actual kinetic reaction 5 6 parameters turned out to be quite complex and is therefore the subject of ongoing research. 7 Hence, this work strictly focuses on the complex contribution of transient acetaldehyde 8 adsorption/desorption.

9

10 2.2 Adsorption/desorption kinetics

From previous studies it is known that acetaldehyde effectively adsorbs on the TiO_2 surface [24,25]. Assuming monolayer coverage, equivalent adsorption sites, uniform surface and no adsorbate-adsorbate interaction – i.e. Langmuir behavior – then the rate of acetaldehyde adsorption, r_{ads} [mol m⁻² s⁻¹] is given by (Eq.1).

$$r_{ads} = k_{ads} C_{Acal,bulk} (1 - \theta_{Acal})$$
(Eq.1)

with k_{ads} [m s⁻¹] the adsorption rate constant, $C_{Acal,bulk}$ [mol m⁻³] the bulk acetaldehyde 15 16 concentration in the gas flow and θ_{Acal} the fractional coverage of acetaldehyde on active sites, which is in turn equivalent to the ratio of the acetaldehyde concentration adsorbed on the 17 filter, $C_{Acal,filter}$ [mol kg⁻¹] over the total surface concentration of active sites provided by the 18 filter, Γ_{filter} [mol kg⁻¹]. Note that the weight-based units of $C_{Acal, filter}$ and Γ_{filter} indicate that the 19 20 VOC coverage is defined per unit of mass of the entire filter material, i.e. fiber mat support 21 *plus* photocatalyst coating. This is a convenient definition since the applied amount of coating 22 is so small that it cannot simply be measured by weighing. The rate of acetaldehyde desorption, r_{des} [mol m⁻² s⁻¹] is given by (Eq.2). 23

$$r_{des} = k_{des} \theta_{Acal} \tag{Eq.2}$$

with k_{des} [mol m⁻² s⁻¹] the desorption rate constant. At equilibrium, the rates of adsorption and desorption are equal and combination of (Eq.1) and (Eq.2) yields the well-known Langmuirtype expression (Eq.3), describing the variation of θ_{Acal} with the bulk acetaldehyde concentration:

$$\theta_{Acal} = \frac{KC_{Acal,bulk}}{1 + KC_{Acal,bulk}} = \frac{C_{Acal,filter}}{\Gamma_{filter}}$$
(Eq.3)

1 with $K [m^3 mol^{-1}]$ the Langmuir adsorption constant, given by the ratio of k_{ads} over k_{des} .

The adsorption parameters Γ_{filter} and *K* can be obtained for continuous flow systems by performing a simple adsorption test in which different bulk acetaldehyde concentrations are dosed to the reactor containing the filter at a fixed total flow rate, and determining the corresponding amount of pollutant adsorbed for each inlet concentration, at equilibrium conditions. The latter is possible due to the on-line FTIR monitoring of the acetaldehyde level at the outlet of our reactor. Linearization of (Eq.3) yields ($K \Gamma_{filter}$)⁻¹ as the slope and Γ_{filter} ⁻¹ as the intercept in a plot of $C_{Acal,filter}$ ⁻¹ versus $C_{Acal,bulk}$ ⁻¹, as can be derived from (Eq.4).

$$\frac{1}{C_{Acal,filter}} = \frac{1}{K\Gamma_{filter}} \frac{1}{C_{Acal,bulk}} + \frac{1}{\Gamma_{filter}}$$
(Eq.4)

9 Accurate determination of these adsorption parameters requires a geometrical 10 correction that accounts for dead space in the reactor and the FTIR detection cell of the set-up, 11 as this induces a time lapse in the signal registration that is not attributable to adsorption. In 12 addition, adsorption is not completed instantaneously as the continuous gas flow is introduced 13 to and crosses the reactor, but transient behavior is observed until the adsorption/desorption 14 equilibrium is reached. Therefore, equilibrium values for $C_{Acal,filter}$ can only be obtained by 15 integrating the transient, FTIR-measured acetaldehyde bulk concentrations at the reactor 16 outlet over the period in which the rate of acetaldehyde adsorption is greater than the rate of 17 desorption (i.e., until equilibrium is reached) (Eq.5):

$$C_{Acal,filter} = \frac{1}{\rho V} \int_{trans. \ period} \left(C_{Acal,bulk,eq} - C_{Acal,bulk} \right) Q dt$$
(Eq.5)

18 where ρ [kg m⁻³] and V [m³] are the bulk density and volume of the filter, Q [m³ s⁻¹] is the air 19 flow rate through the reactor and $C_{Acal,bulk,eq}$ is the bulk acetaldehyde concentration at 20 equilibrium. The correction for dead space in the reactor is done by performing tests with 21 uncoated filters at the same fixed flow rate and the same bulk acetaldehyde concentrations as 22 the adsorption tests. The values for $C_{Acal,filter}$, obtained from Eq.5 for these 'correction tests' 23 were subtracted from the values obtained from the corresponding adsorption tests to account 24 for the reactor dead space.

Whereas the aforementioned procedure to obtain the adsorption parameters requires several adsorption tests at different bulk acetaldehyde concentrations, as well as 'correction tests' using uncoated filters, CFD provides a useful tool to take all transient effects into account and therefore enables precise determination of the parameters under these conditions, as we will demonstrate below.

1

2 2.3 Computational Fluid Dynamics approach

3 Air flow modeling

4 All theoretical simulations were performed using the commercial software package 5 Comsol Multiphysics v.4.4. The CFD geometry of the photocatalytic test reactor including the 6 FTIR detection cell and an impression of the computational grid are shown in Figure 1b. In 7 the actual setup, the tube connecting the test reactor with the FTIR detection cell contained a 8 few elbow bends and its length was over 50 cm, but considering the small tube diameter (4 9 mm) this corresponds to a negligible air volume as compared to the volume of both the 10 reactor and the FTIR detection cell. For simplification and to reduce computation time this 11 tube was replaced by a short straight tube section in the CFD geometry. For the same reasons 12 and considering the symmetry of the geometry, only half of the geometry was meshed as 13 shown in Figure 1b. The computational grid consisted of approximately 80,000 tetrahedral cells with refinement at the boundaries, inlet and outlet of the reactor. Grid size independency 14 15 was ensured by gradually refining the mesh until further refinement did not affect the results. 16 In this case, the average mesh quality of the geometry was 0.7571.





18 Figure 1. a) Schematic drawing (to scale) of the test reactor. b) representation of the reactor and FTIR gas cell geometry and mesh used in the CFD simulations. (color version online)

Under the low flow rate conditions (400 cm³ min⁻¹) used in this study, local Reynolds numbers are low, typically ranging from about 5 to 10 in the bulk of the reactor to about 800 in the small tubes connecting the different devices. This indicates that the reactor is operated in a laminar flow regime at all times and a laminar flow model can be used. The low velocities also permitted to model air as an incompressible fluid. All standard air properties are available in Comsol and were used as such in the simulations.

7 Whereas modeling laminar air flow in the bulk of the reactor is straightforward, the 8 presence of the (coated or uncoated) glass fiber in the geometry requires some attention. A 9 number of approaches are possible for describing flow in multiphase systems. In this work, 10 the air velocity and pressure fields in the coated glass fiber were modeled using the Darcy-11 Forchheimer equation, which considers single-phase flow in a porous medium [26]. As 12 compared to other approaches such as multiphase Eulerian models, Darcy's law is a 13 convenient and computationally profitable approximation. As in Darcy's law, Darcy-14 Forchheimer states that the velocity field through a porous medium is determined by the 15 pressure gradient $\Delta P / \Delta x$ [Pa m⁻¹], the fluid dynamic viscosity μ [Pa s], and the structure of the 16 porous medium. In addition, it extends Darcy's law to include a term that accounts for the 17 viscous transport in the momentum balance (Eq.6):

$$\frac{\Delta P}{\Delta x} = -\frac{\mu}{\kappa A}Q - \frac{\rho}{\kappa_1 A^2}Q^2$$
(Eq.6)

where κ [m²] is the permeability of the porous medium, ρ [kg m⁻³] its density and κ [m] is the 18 inertial permeability. A $[m^2]$ is the cross-section of the filter perpendicular to the flow and Q 19 20 $[m^3 s^{-1}]$ is the volumetric flow rate. The term ρ/κ_i is sometimes called the Forchheimer drag 21 coefficient. For the glass fiber mats, the permeability was measured from pressure drop 22 experiments using an anemometer (Kimo CTV 110, Kimo Instruments, France) and a 23 differential pressure sensor (Fluke 717 30G, Fluke Corporation, US). The Darcy-Forchheimer 24 equation was coupled with the laminar flow calculations by using the pressure at the boundary 25 of the fluid and the fiber filter as a boundary condition in the Darcy-Forchheimer module.

Using the appropriate air flow rate (400 cm³ min⁻¹) at the reactor inlet and the fiber filter properties determined from pressure drop experiments, a steady-state solution for the air flow in the reactor was generated using a direct, stationary solver (relative tolerance 0.001). Second order discretization was set by default in all equations. In the subsequent transient CFD analysis where advection, diffusion and adsorption/desorption of acetaldehyde was studied, this stationary solution was considered to describe the air flow during the entire second phase of each adsorption test (the 45 min required to achieve adsorption-desorption

equilibrium). This approach was a last simplification in the analysis and greatly reduced the computational requirements. In reality, short-lived transient phenomena occur each time the setup switches from by-pass to reactor modus. Modeling these phenomena requires the coupled solution of both time dependent air flow and species transport. In an analysis where parameters are to be optimized (see further), such approach would lead to extremely lengthy calculations which do not justify the rather confined improvement in the approximation of reality.

8

9 Transport of acetaldehyde

The steady-state air flow solution was coupled with the scalar transport equation to account for time-dependent advection and diffusion of acetaldehyde during the second phase of the adsorption test. A time-dependent solver with relative tolerance 0.0001 as convergence criterion was used. In the flow regions where no filter was present, transport of acetaldehyde was calculated as (Eq.7):

$$\frac{\partial C_{Acal,bulk}}{\partial t} = \nabla \cdot \left(D \nabla C_{Acal,bulk} \right) - \mathbf{u} \cdot \nabla C_{Acal,bulk}$$
(Eq.7)

with **u** being the (stationary but spatially varying) velocity vector of the air $[m \ s^{-1}]$, and *D* the mass diffusion coefficient of acetaldehyde in air $[m^2 \ s^{-1}]$. The mass diffusion coefficient for acetaldehyde in air was taken as $11.5 \times 10^{-6} \ m^2 \ s^{-1}$ [27]. In Eq.7, the first term on the right-hand side describes the change in acetaldehyde concentration due to diffusion which is proportional to the Laplacian or second derivative of concentration. The second right-hand side term describes convection or advection of acetaldehyde (or the change in concentration as a result of flow).

To include adsorption/desorption, a second species $C_{Acal,filter}$ was defined to differentiate between acetaldehyde in the bulk gas phase $C_{Acal,bulk}$ and its adsorbed counterpart on the filter material. In the flow region of the filter, adsorption and desorption of acetaldehyde were included as reaction rate expressions in the $C_{Acal,bulk}$ transport equation (Eq.8):

$$\frac{\partial C_{Acal,bulk}}{\partial t} = \nabla \cdot \left(D \nabla C_{Acal,bulk} \right) - \mathbf{u} \cdot \nabla C_{Acal,bulk} - r_{ads} + r_{des}$$
(Eq.8)

where the reaction rates for adsorption and desorption are given by Eqs.1 and 2. Notice that adsorption was considered as a sink term and desorption as a source of $C_{Acal, bulk}$. Accordingly, for the new species $C_{Acal, filter}$ an analogous transport equation with the same reaction rate

expressions was used but here adsorption is a source term with positive sign and desorption
was a sink term with negative sign. In this way, conservation of mass was ensured.

3 The acetaldehyde transport equations were used to model advection, diffusion, 4 adsorption and desorption during the second phase of the adsorption tests. For each particular test, the initial conditions were defined as $C_{Acal,bulk} = C_{Acal,filter} = 0$ in the reactor and $C_{Acal,bulk} = C_{Acal,filter}$ 5 $C_{Acal,test}$, i.e. the experimentally verified steady-state bulk concentration of the contaminated 6 7 gas flow measured by FTIR in by-pass mode. Then the stationary air flow solution was 8 coupled with the transient scalar transport equations to model advection, diffusion, adsorption 9 and desorption. Hereby the appropriate acetaldehyde concentration was used as a boundary 10 condition at the reactor inlet.

11

12 Parameter estimation

For determining the parameters k_{ads} , k_{des} and Γ_{filter} , a Comsol optimization module was used in conjunction with the CFD calculations. Parameter estimation involves correlating the model to experimental data. In our experiments, where concentrations change as a function of time a least squares objective function was defined as (Eq.9):

$$Obj = \sum_{t} (C_{Acal,out,exp,t} - C_{Acal,out,CFD,t})^2$$
(Eq.9)

17 where $C_{Acal,out,exp,t}$ and $C_{Acal,out,CFD,t}$ are the experimental and predicted outlet concentrations at 18 a particular time t, respectively. The SNOPT (Sparse Nonlinear OPTimizer) algorithm 19 developed by Gill et al. was used for finding the local minimum of the objective function by 20 changing the kinetic parameters within certain constraints [28]. For the predicted outlet 21 concentration $C_{Acal,out,CFD,t}$, the volume-averaged acetaldehyde concentration in the FTIR cell, 22 as calculated using the CFD model, was calculated at each time step. Since the FTIR 23 spectrometer uses the complete volume of the FTIR cell for measuring the absorption 24 spectrum, the value for outlet concentration obtained after volume averaging corresponds best 25 with the experimental result. CFD calculated volume-averaged acetaldehyde concentrations in the FTIR cell were therefore used and compared to the experimentally obtained $C_{Acal,out,exp}$ in 26 27 all cases. By doing this at each time step and summing the resulting squared differences in the 28 objective function, intrinsic adsorption parameters can be estimated that are valid for the 29 whole range of prevailing concentrations. Considering the Langmuir model, the rates for 30 adsorption and desorption are coupled through the adsorption constant K. Therefore, one of 31 the rate constants can be fixed. In our work, k_{des} was fixed at a unity value leaving only k_{ads} 32 and Γ_{filter} as unknown parameters to be estimated.

1

2 3. **Results and Discussion**

3 3.1. Acetaldehyde adsorption/desorption: analytic approach

4 Figure 2 shows the acetaldehyde concentration over time during the two phases of the 5 measurement, corresponding to flow directly to the detector (i.e. by-pass, 0 - 10 min) and 6 flow through the reactor containing the filter under dark conditions (after minute 10). Figure 7 2a shows acetaldehyde concentrations for experiments where non-coated fiber filters were 8 used, whereas Figure 2b shows results for sample A. In both cases, acetaldehyde 9 concentrations ranged roughly between 0,0002 and 0,0035 mol/m³. For the other sample, 10 analogous concentration profiles were obtained. The steep drop in the acetaldehyde level at 11 minute 10 and the subsequent transient behavior until the steady state level is re-established, 12 can be attributed to three phenomena: (1) displacement of the dead air in the reactor and FTIR 13 detection cell volumes by the polluted gas flow, (2) time delay caused by retardation of 14 acetaldehyde molecules in the fiber network and (3) adsorption on the photocatalytic filter. 15 Only the latter yields useful parameters for describing the filter system (Γ_{filter}), however, the other effects need to be taken into account as well for accurate analysis. 16



1

Figure 2. Measured bulk concentration profiles of acetaldehyde when switching from by-pass to the filter reactor with a) uncoated fibers and b) coated fibers (sample A) for four different inlet concentrations at 400 cm³ min⁻¹ total flow rate. (color version online)

5 The air displacement effect and retardation of acetaldehyde molecules were accounted 6 for by analysis of the experiments with uncoated filters (Figure 2a). Experiments with empty 7 reactors (no fiber filter present) were also performed and revealed that the presence of the 8 filter did not significantly change the obtained concentration profiles (see further, Figure 5). 9 This indicates that retardation of acetaldehyde molecules in the fiber network is negligible and 10 that no significant adsorption occurs on the uncoated fibers. Equilibrium values for $C_{Acal,filter}$ 11 were obtained by integration over the transient period (Eq.5) and correction for dead space in 12 the reactor. The results for each of the samples are shown in Figure 3. In this figure, the full lines represent Langmuir isotherms using the adsorption parameters Γ_{filter} and K that were 13 derived from the slope and intercept of a plot of $C_{Acal,filter}$ ⁻¹ versus $C_{Acal,bulk}$ ⁻¹ for each 14 15 individual sample, as given by Eq.4. The values obtained for the adsorption parameters are 16 given in Table 1. Using a colloidal suspension at higher TiO, concentration (sample B) clearly 17 enhances the amount of catalyst bound on the fibers, as demonstrated by the higher value for 18 Γ_{filter} . Since there is no particular reason why the Langmuir adsorption constant should depend 19 on the amount of catalyst bound, Langmuir isotherms were also derived from regression using

- 1 an optimization solver, whereby the same Langmuir adsorption coefficient was considered for
- 2 each of the two cases. The results of this regression are included in Figure 3 (red dotted lines)
- 3 and the corresponding parameters are given in Table 1. A constant adsorption coefficient
- 4 seems a more logical deduction from the Langmuir model and the latter parameters were used
- 5 in further analysis.



6

Figure 3. Adsorbed acetaldehyde concentration on the filter material, $C_{Acal,filter}$ (mol kg⁻¹) *versus* the bulk acetaldehyde concentration, $C_{Acal,bulk}$ (mol m⁻³) for sample A (blue O) and sample B (black \bigtriangledown), fitted by a Langmuir-type adsorption isotherm using the analytically obtained parameters from the individual regressions in Table 1 (solid lines), and the regression based on a unique value for *K* for both data sets (red dotted lines). (color version online)

- 11
- 12
- 13
- 14

 Table 1. Langmuir regression parameters from analytical solution

	Parameters from individual regression		Parameters from regression with unique K value		
	$\Gamma_{filter} (\mathrm{mol} \mathrm{kg}^{-1})$	$K (\mathrm{m}^{3} \mathrm{mol}^{-1})$	$\Gamma_{filter} (\mathrm{mol} \mathrm{kg}^{-1})$	$K (\mathrm{m}^3 \mathrm{mol}^{-1})$	
Sample A	0.0126	255	0.0133	228	
Sample B	0.0425	222	0.0420	228	

15 16

17

3.2. Acetaldehyde adsorption/desorption: CFD approach

Before using the CFD model, the Darcy-Forchheimer parameters were derived from measurements of the pressure drop as a function of the flow velocity through the filter medium. Results for these measurements are shown in Figure 4. From the results, the permeability and the Forchheimer drag coefficient were derived using regression (solid line in Figure 4). For the fiber filters used in this work, permeability was 3.8×10^{-7} m² and the Forchheimer drag coefficient was 29 kg·m⁻⁴. When using the Darcy-Forchheimer law in the governing CFD equations, the porosity of the medium is also required. Porosity is a

- 1 dimensionless property defined as the fraction of the volume that is occupied by pores, and
- 2 was theoretically calculated from the bulk volume and the measured weight of the glass fiber
- 3 filter. For this medium, porosities higher than 99% were obtained.

4



5 **Figure 4.** Pressure drop per unit length as a function of air velocity (data points) with a regression analysis based on the Darcy-Forchheimer equation (solid line) in order to determine the filter permeability and Forchheimer drag coefficient.

7 Whereas experiments with uncoated filters or with empty reactors were needed to 8 correct for reactor dead space in the analytic approach, such comparative simulations were not 9 needed in the CFD approach since the transient phenomena are implicitly accounted for. In 10 order to verify the validity of this implicit air displacement correction by CFD, simulations 11 were performed for the reference cases of an empty reactor and a reactor filled with uncoated 12 filter material. Typical CFD results (volume-averaged acetaldehyde concentration in the FTIR 13 cell) for tests at different acetaldehyde concentrations are shown in Figure 5, and (stationary) 14 velocity profiles are shown in Figure 6. For the tests with uncoated filter (Figure 5a) the 15 Darcy-Forchheimer approach was included in the calculations but no adsorption/desorption. 16 For the empty reactor (Figure 5b), no porous medium was included. The experimental 17 agreement with the CFD simulations was sufficiently convincing to reliably proceed with the 18 methodology, as evidenced by the overall coefficients of determination equaling 0.959 and 19 0.973 for Figures 5a and b respectively. The agreement also indicates the validity of the 20 velocities and flow rate calculated by the CFD model. Again, notice that the presence of the 21 filter exerts no significant influence on acetaldehyde transport in the reactor. This is not 22 surprising considering the low density, high porosity and permeability of the filter. 23 Furthermore, no significant acetaldehyde adsorption occurs on uncoated fibers as indicated by 24 the almost perfect conformity of Figure 5a and b. Hence, the drop in the acetaldehyde level in 25 Figure 5a and b is only due to dead air displacement and this is accounted for by the model. 26 Any additional drop in the acetaldehyde level in (Figure 2b as compared to Figure 2a) is

- 1 attributed to adsorption on the coated fibers. As an additional test, the validity of the CFD
- 2 model was also explored at a higher air flow rate (1200 vs. 400 $\text{cm}^3\text{min}^{-1}$) and a typical result –

3 with promising agreement– is shown in Figure 5c ($R^2 = 0.958$).

4





9

Figure 5. CFD simulation results (solid black lines) for several reference cases at different bulk acetaldehyde inlet concentrations (colored data points): a) reactor with uncoated filter material, b) empty reactor and c) empty reactor at a higher total gas flow rate (1200 cm³ min⁻¹ instead of 400 cm³ min⁻¹). (color version online)



10 Figure 6. CFD velocity profile (m s⁻¹) for the reactor with filter material (inlet flow rate 400 cm³ min⁻¹). (color version online)

11 One of the main advantages of CFD is that both the acetaldehyde bulk and surface 12 concentrations can be calculated at any given time, at any given location in the system 13 throughout the entire adsorption process. This clearly exposes the limits of the analytical 14 solution, which can only account for steady state situations. In contrast, CFD also accurately 15 accounts for the entire transient regime prior to achieving stationary levels. An illustration of 16 how the acetaldehyde bulk and surface concentrations can be simulated by CFD is given in 17 Figure . A drastic change in the acetaldehyde concentration (both in the bulk as well as on the 18 surface) can be clearly observed as one moves along the filter, due to adsorption. An 19 animation of the entire transient adsorption process, modeled by CFD is available as a 20 Supplementary Information movie. At first the displacement of still-standing air in the reactor 21 and FTIR gas cell is observed, after which acetaldehyde passes the reactor as a plug flow. The 22 acetaldehyde concentration is attenuated at the location of the filter. As the surface 23 concentration on the filter increases, visualized as the rectangle above the reactor at the

- 1 location of the filter material becoming more and more black, the high inlet acetaldehyde
- 2 concentration finally breaks through until a steady state concentration is reached throughout
- 3 the entire system.



4

Figure 7. Variation of the acetaldehyde concentration a) in the bulk and b) adsorbed on the filter as modeled by CFD at minute 17 in the measurement cycle for sample B at an inlet concentration of 0.004 mol m³ and total gas flow rate of 400 cm³
 (color version online)

8

Using the optimization routine, the adsorption/desorption parameters were estimated 9 10 for each of the samples. Instead of using the optimization routine separately for each 11 independent experiment, parameter estimation was done simultaneously using all experiments 12 performed for a sample (i.e., for each particular sample A or B, the objective function was 13 evaluated for the complete set of experiments at different acetaldehyde inlet concentrations). 14 In fact, CFD could be applied to estimate the adsorption parameters even from one single 15 experiment (i.e. one single concentration for one sample). Evidently, this would result in 16 lower accuracy of the values obtained, as it is heavily subjected to experimental fluctuations 17 in that case. As an initial guess for the parameters, the analytically obtained values (given in 18 the last two columns of Table1) were used. The results for the optimization are shown in 19 Figure . The resulting optimized values for k_{ads} and Γ_{filter} enabled to numerically replicate the 20 experimentally determined outlet concentrations with deviations smaller than 2%. The values 21 for the optimized parameters are listed in Table 2. From the table it can be seen that the

- 1 optimized adsorption parameters show the same trends as the ones obtained using the analytic
- 2 approach (first two columns in Table 1).



3

Figure 8. CFD simulations (solid black lines) based on optimized adsorption parameters of the adsorption experiments at different acetaldehyde inlet concentrations (colored data points) for a) sample A and b) sample B. Notice that in the latter case the CFD simulations overestimate the actual acetaldehyde levels for the highest inlet concentrations. (color version online)

8 3.3. Fine-tuning of the model: Aldol condensation

9 When comparing the CFD concentration profiles with experimental ones, in some 10 cases a slight overestimation of the acetaldehyde outlet concentration was observed when the 11 equilibrium was reached. More specifically, this was observed for sample B (with the highest 12 amount of catalyst) when the bulk acetaldehyde concentration was in the higher range, as can 13 be seen after 40 min in Figure b at concentrations exceeding 0.006 mol/m³. The equilibrium concentration was only gradually reached whereas the CFD model did not show this behavior. 14 15 When acetaldehyde is adsorbed on TiO₂, it can undergo an aldol condensation to 16 crotonaldehyde [29-32]. This was also observed in an in situ FTIR study by Hauchecorne et 17 al. [25]. A way to deal with the aldol condensation is by introducing the following rate 18 expression (Eq.10),

$$r_{aldol} = k_{aldol} (C_{Acal,filter})^2$$
(Eq.10)

since two acetaldehyde molecules are involved in the reaction. From the literature, there is evidence that crotonaldehyde is bound to two active sites on the catalyst, whereas acetaldehyde occupies one site. The molecular formation mechanism is schematically represented in the work by Singh *et al.* [31]. Furthermore, crotonaldehyde is more strongly bound to the catalyst. If we therefore assume that crotonaldehyde irreversibly binds to the catalyst (i.e., negligible desorption of crotonaldehyde as compared to mono-molecular acetaldehyde), then the rates of acetaldehyde adsorption and desorption become (Eq.11):

$$r_{ads} = k_{ads}C_{Acal,bulk}(1 - \theta_{Acal} - \theta_{Crot})$$

$$r_{des} = k_{des}\theta_{Acal}$$
(Eq.11)

where θ_{Crot} represents the fractional coverage of crotonaldehyde on active sites. Notice that 8 during the course of the adsorption/desorption phase, the rates of both adsorption and 9 10 desorption gradually decrease since a fraction θ_{Crot} of the available sites are gradually 11 occupied by the more strongly bound crotonaldehyde. In case an aldol condensation occurs, 12 no exact adsorption/desorption equilibrium is reached as in ordinary Langmuir adsorption 13 since one of the main boundary conditions of the model is violated; i.e. adsorbate-adsorbate 14 interaction do occur in this case. Furthermore, this also implies that analytical determination 15 of the adsorption parameters becomes difficult due to the additional unknown parameter k_{aldol} (that governs θ_{Crot}) and linearization of the adsorption equation (as in eq. 4) is no longer 16 17 possible to extract all relevant parameters simultaneously. Including the reactions in a CFD 18 model on the other hand can be an interesting approach to study what the effects of aldol 19 condensation are on the progress of adsorption/desorption. We have employed CFD to derive 20 all information required to describe the adsorptive properties of the photocatalytic filter 21 material. This way the acetaldehyde levels can be accurately modeled, even in the transient 22 zones of the process where analytical solutions would otherwise fail.

23 24

The optimized results are shown in Figure and the corresponding parameters are included in

25 26

Table 2. Despite the fact that the adsorption parameters did not change significantly, a far better agreement was observed for the formerly mentioned cases. This is also apparent from the generally improved coefficients of determination for the agreement between

- 1 simulation and experiment for the cases in Figure 8 (aldol condensation not included) versus
- 2 Figure 9 (aldol condensation included) (Table 3). Apparently the fact that the acetaldehyde
- 3 concentration is more gradually reached can be ascribed to the formation of an intermediate or
- 4 a byproduct (crotonaldehyde) which is more strongly bound to the catalyst surface. The CFD
- 5 optimization routine yields an average value for k_{aldol} of $(3.3 \pm 0.6) \times 10^{-4} \text{ m}^3 \text{ mol}^{-1} \text{ s}^{-1}$ for all
- 6 experiments at different acetaldehyde concentrations for samples A and B. The analytic
- 7 approach considering Langmuir behavior alone does not account for this phenomenon.



- 9 Figure 9. CFD simulations (solid black lines) based on optimized adsorption parameters of the adsorption experiments at different acetaldehyde inlet concentrations (colored data points) for a) sample A and b) sample B by taking into account the irreversible aldol condensation reaction on the catalyst surface. (color version online)
- 12

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14 15
 Table 2. Estimation of the adsorption parameters using CFD with an optimization routine based on the simple Langmuir model and the extended model that accounts for aldol condensation on the surface.

	Parameters from CFD optimization		Parameters from CFD optimization including aldol condensation on the surface		
	$\Gamma_{filter} (\mathrm{mol} \mathrm{kg}^{-1})$	$K (\mathrm{m}^3 \mathrm{mol}^{-1})$	$\Gamma_{filter} (\mathrm{mol} \mathrm{kg}^{-1})$	$K (\mathrm{m}^{3} \mathrm{mol}^{-1})$	
Sample A	0.0120	222	0.0119	220	
Sample B	0.0410	198	0.0382	221	

1	Table 3. Coefficient	s of determination	(R ²) for th	e various CFD	simulations	indicating the	'goodness of fit'	of the CFD
2	models							

Concentration 2 3 1 (lowest) 4 (highest) 0.8891 0.9813 0.9959 Fig 8a 0.9956 Fig 8b 0.9206 0.9876 0.9933 0.9964 Fig 9a 0.9362 0.9845 0.9951 0.9965 Fig 9b 0.9497 0.9839 0.9972 0.9987

In a final validation experiment, the obtained optimized adsorption parameters (with inclusion 3 of aldol condensation) were used to simulate the (transient) adsorption behavior of 4 acetaldehyde at a different, higher flow rate, i.e. 1200 mL min⁻¹ instead of 400 mL min⁻¹ as in 5 all previous adsorption experiments. The CFD simulation result for two different inlet 6 7 concentrations is given by the solid lines in Figure 10. The simulations were experimentally 8 verified, represented as data points in Figure 10. From this validation experiment we conclude 9 that the intrinsic adsorption parameters given in Table 2 are quite reliable, as evidenced by the 10 coefficients of determination amounting to 0.960 and 0.970 for the high and low acetaldehyde

11 inlet levels respectively.



12

Figure 10. CFD simulations (solid black lines) of acetaldehyde adsorption behavior on sample A based on the optimized adsorption parameters accounting for aldol condensation for two different inlet concentrations at a total flow rate of 1200 mL min⁻¹. Experimental verification is represented as colored data points. (color version online)

16 Conclusions

17 CFD proved to be a versatile and accurate tool to extract all relevant acetaldehyde 18 adsorption parameters, even for situations in which analytical estimations would otherwise 19 fail. In addition to steady-state values, CFD also provided time- and location-dependent 20 adsorption data, both in the bulk and on the surface. It enabled an implicit correction for air 21 displacement effects in the reactor and detection gas cell. The CFD method also facilitated the

extension of the traditional Langmuir behavior by adding an irreversible surface aldol condensation reaction to the model. After applying an optimization routine, the CFD simulations yielded an adsorption constant of 220 m³ mol⁻¹ in addition to the maximum adsorption capacity (Γ_{filter}) values of both filter materials tested. These parameters can be considered as highly accurate input variables for further photocatalytic kinetic analysis and thus the future development of air purifiers based on photocatalytic filters integrated in continuous flow systems.

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1 Figure 2 (print version)



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2 **Research Highlights**

- Acetaldehyde on TiO₂ adsorption parameters are accurately determined by CFD •
- Not only steady-state but also transient adsorption behavior is modeled
- CFD enables to correct for air displacement effects in reactor and detector
- Acctioning

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