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Reference:

Xie Yankai, Jia Mingsheng, De Wilde Fabian, Daeninck Katrien, De Clippeleir Haydée, Verstraete Willy, Vlaeminck Siegfried.- Feasibility of packed-bed trickling filters for partial nitrification/anammox : effects of carrier material, bottom ventilation openings, hydraulic loading rate and free ammonia
Bioresource technology - ISSN 1873-2976 - 373(2023), 128713
Full text (Publisher's DOI): <https://doi.org/10.1016/J.BIORTECH.2023.128713>
To cite this reference: <https://hdl.handle.net/10067/1936520151162165141>

1 **Feasibility of packed-bed trickling filters for partial nitrification/anammox:**
2 **Effects of carrier material, bottom ventilation openings, hydraulic loading rate**
3 **and free ammonia**

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18

19 **Abstract**

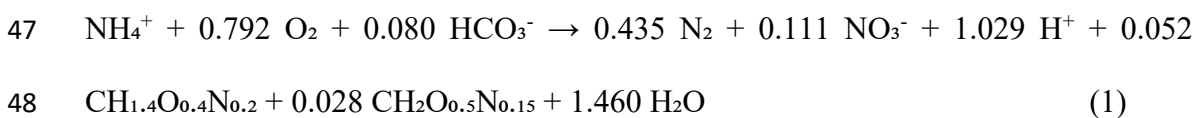
20 This study pioneers the feasibility of cost-effective partial nitrification/anammox
21 (PN/A) in packed-bed trickling filters (TFs). Three parallel TFs tested different carrier
22 materials, the presence or absence of bottom ventilation openings, hydraulic loading
23 rates (HLR, 0.4-2.2 m³ m⁻² h⁻¹), and free ammonia (FA) levels on synthetic medium.
24 The inexpensive Argex expanded clay was recommended due to the similar nitrogen
25 removal rates as commercially used plastics. Top-only ventilation at an optimum HLR
26 of 1.8 m³ m⁻² h⁻¹ could remove approximately 60% of the total nitrogen load (i.e., 300
27 mg N L⁻¹ d⁻¹, 30 °C) and achieve relatively low NO₃⁻-N accumulation (13%). Likely FA
28 levels of around 1.3-3.2 mg N L⁻¹ suppressed nitrification. Most of the total nitrogen
29 removal took place in the upper third of the reactor, where anammox activity was
30 highest. Provided further optimizations, the results demonstrated TF is suitable for low-
31 energy shortcut nitrogen removal.

32

33 **Keywords:** anoxic ammonium-oxidizing bacteria; biological nitrogen removal;
34 deammonification; nitrification; nitrite-oxidizing bacteria

35 **1. Introduction**

36 Minimizing resource and energy consumption, greenhouse gas emissions, and
37 sludge production is critical for progress toward more sustainable wastewater treatment.
38 Compared to conventional nitrification/denitrification, partial nitrification/anammox
39 (PN/A) can save around 60% of the aeration energy, 100% of the organic carbon needs,
40 and 90% of the sludge handling and transport costs for nitrogen removal from carbon-
41 lean wastewaters (Mulder, 2003). In the PN/A process, about half of the ammonium
42 (NH_4^+) is aerobically oxidized to nitrite (NO_2^-) by aerobic ammonium-oxidizing
43 bacteria (AerAOB), and the residual NH_4^+ is oxidized with the produced NO_2^- to
44 generate nitrogen gas (N_2) by anoxic ammonium-oxidizing or anammox bacteria, with
45 the first biomass termed for AerAOB, and the second one for AnAOB (Vlaeminck et
46 al., 2012). The overall PN/A stoichiometry is shown as Eq. (1).



49 Biofilm-based reactors are widely used for PN/A processes as they can retain the
50 slow-growing AnAOB more easily than suspended growth systems such as sequencing
51 batch reactors (SBR) containing suspended biomass (De Clippeleir et al., 2013; De
52 Clippeleir et al., 2011; Vlaeminck et al., 2012). The lowered air supply by aeration
53 pumps is considered a key factor to reduce wastewater treatment costs (Zekker et al.,
54 2021a). As a type of passively aerated reactor, trickling filters (TFs) are packed-bed
55 biofilm reactors with effluent flowing downwards and ambient oxygen diffusing into
56 the biofilm, which have a low electricity demand for wastewater treatment (Séguret et
57 al., 2000). In practice, TFs are often used as a post-treatment step of anaerobic sewage
58 treatment for carbon oxidation and nitrification (Bressani-Ribeiro et al., 2021). In this
59 case, TFs mainly allow for achieving high ammonium removal but not necessarily total

60 nitrogen (TN) removal, especially in developing countries, e.g., Brazil and Ghana
61 (Arthur et al., 2022; Bressani-Ribeiro et al., 2018; Bressani-Ribeiro et al., 2021; The
62 Water Environment, 2011). Therefore, implementing PN/A in TFs may greatly expand
63 their applications and offer a cost-effective alternative for TN removal. Besides, the
64 high and steady temperatures in those tropical countries (between 20 °C and 35 °C all
65 year long), could benefit the growth and activity of AerAOB and AnAOB (Lombard-
66 Latune et al., 2018; Vlaeminck et al., 2012; Zekker et al., 2021b). Thus, the first
67 application scenario of PN/A-TF is conceived in warm climates. To the knowledge of
68 the authors, the only PN/A-TF reports used spongy polyurethane material as a
69 compressible, non-conventional carrier material (Bressani-Ribeiro et al., 2021; Sánchez
70 Guillén et al., 2015; Watari et al., 2020), whereas no tests results are available based on
71 conventional non-compressible organic carriers (e.g. polypropylene, polyethylene) nor
72 expanded clay as an inexpensive non-compressible mineral alternative.

73 The DO levels play a vital role in balancing the PN/A process as sufficient oxygen
74 is required for nitrification by AerAOB, whereas excessive oxygen can further promote
75 the nitrite oxidation to nitrate (i.e., nitrification) by nitrite-oxidizing bacteria (NOB),
76 which should be suppressed to allow good anammox activity (Courstens et al., 2014).
77 The difficulty of dissolved oxygen (DO) control could be a major challenge for
78 implementing PN/A in TFs, where the air flows vertically through the filter media
79 typically passively induced by a temperature gradient, as in a chimney. Besides the
80 carrier porosity, the number and approaches of openings in TFs could significantly
81 affect the DO level in the carrier biofilm by controlling the extent of passive ventilation
82 (Bressani-Ribeiro et al., 2021; Sánchez Guillén et al., 2015). In those polyurethane (PU)
83 sponge-TFs of Sánchez Guillén et al. (2015) and Watari et al. (2020), each sponge sheet
84 was supported by a perforated aluminium plate, and the natural air convection was

85 realized through lateral openings above each sponge layer (Sánchez Guillén et al., 2015;
86 Watari et al., 2020). Even though manipulating the DO through lateral openings gives
87 flexibility, this solution is more expensive and not easily scalable. Compared to these
88 PU sponge-TFs, TFs based on a solid bed filled with more rigid non-compressible
89 carriers are more straightforward in structure and installation, and thus more attractive
90 for applications (Lekang & Kleppe, 2000). Passive ventilation openings (top only vs.
91 top and bottom) in packed-bed TFs would be more practical, but it is unclear whether
92 the DO can sufficiently be managed for autotrophic TN removal. The feasibility of such
93 a simpler DO control strategy has not been tested so far.

94 Besides DO control, an optimal hydraulic condition is another prerequisite of a
95 balanced PN/A process (Vlaeminck et al., 2012). It was suggested that the hydraulic
96 loading rate (HLR) of TFs could affect carrier humidity and the amount of oxygen
97 sucked into the reactor (Afzalimehr & Anctil, 2000; Andersson et al., 1994; EPA, 2000).
98 The minimum HLR should ensure complete media wetting under all influent conditions,
99 which is dependent on the media employed in the TF and typically ranges from 1 to 3
100 $\text{m}^3 \text{ m}^{-2} \text{ h}^{-1}$ (EPA, 2000). In the view of good reactor performance and energy
101 conservation, it was important to investigate the optimal HLR in different packed-bed
102 PN/A-TFs.

103 Free ammonia (FA) is considered a readily available and endogenous inhibitor of
104 NOB activity in wastewater treatment plants (WWTPs) with anaerobic digestion (Peng
105 et al., 2020; Vlaeminck et al., 2012). In-situ low FA conditions (e.g., 0.3- 3 mg N L^{-1})
106 resulting from residual NH_4^+ in the PN/A reactors (e.g., SBR, RBC, and MBBR) could
107 successfully suppress NOB activity (Kim et al., 2023; Vlaeminck et al., 2009; Zhao et
108 al., 2022), which seems to be more labor-saving than FA shock treatment by high
109 concentrations (e.g., 30 mg N L^{-1}), especially in long-term operations (Peng et al., 2020;

110 Van Tendeloo et al., 2021). Yet, the performance of in-situ low FA on NOB suppression
111 in PN/A-TFs was barely investigated.

112 The overall goal of this study was to test the feasibility of PN/A in a simple and
113 inexpensive TF design based on a packed bed and on ventilation openings at the top
114 only and bottom. According to the information, this is the first report testing such
115 packed-bed PN/A-TF approach. It was a sub-objective to screen for a suitable carrier
116 material. Two conventional and commercially available plastic products were tested
117 (polypropylene and polyethylene), next to one less costly mineral alternative (expanded
118 clay). Furthermore, it was the ambition to determine the optimal ventilation regime
119 (open or closed at the bottom), hydraulic loading rate, and FA level, to derive a
120 rudimentary set of operational and design guidelines. Finally, it was a goal to
121 understand how the activity was vertically stratified over the TFs. Synthetic autotrophic
122 wastewater was used containing 100-250 mg $\text{NH}_4^+\text{-N L}^{-1}$, considered medium-strength
123 for nitrogen (Yu et al., 2007), was fed into the TFs over a long-term experimental period
124 (i.e., 300 days).

125 **2. Materials and methods**

126 2.1 Trickling filter configuration

127 Three lab-scale trickling filters (TFs) with the same dimensions and configuration
128 were built for this study. Each TF was constructed from polyvinyl chloride (PVC)
129 cylinders with a diameter of 11 cm and a height of 105 cm, consisting of three separate
130 compartments (each 35 cm in height) (Fig. 1). The volume of each TF was 10 L. The
131 top cap on each TF was evenly opened with 20 small holes (0.5 cm in diameter) to let
132 the airflow draw through. A spraying apparatus was installed at the top of each TF,
133 ensuring water was distributed homogeneously over the packed carriers. At the bottom

134 of each TF, there was a 2 L reservoir. Water was recycled from the reservoir to the top
135 of the TFs. There was no blockage and backflushing occurred during the whole
136 experimental period.

137 Each TF was filled with a different type of carrier material: Argex crushed
138 expanded clay aggregates (Argex, Belgium) with irregular surfaces and size as TF-A,
139 polypropylene (PP) Bioball as TF-B, and polyethylene (PE) Kaldnes K1 as TF-K. The
140 characteristics of the three types of carrier materials are shown in Table 1.

141 2.2 Influent compositions

142 Synthetic wastewater was used as the influent, consisting of $(\text{NH}_4)_2\text{SO}_4$, NaHCO_3 ,
143 KH_2PO_4 (10 mg P L^{-1}), and 2 mL L^{-1} trace element solution (Kuai & Verstraete, 1998).
144 The initial influent nitrogen concentration was approximately 100 mg $\text{NH}_4^+\text{-N L}^{-1}$, with
145 a dosage of 18 mg $\text{NaHCO}_3 \text{ mg}^{-1} \text{ N}$. After day 158, their concentrations increased to
146 around 250 mg $\text{NH}_4^+\text{-N L}^{-1}$ and 24 mg $\text{NaHCO}_3 \text{ mg}^{-1} \text{ N}$ (see supplementary material).

147 2.3 Trickling filter operation

148 A mixture of PN/A biofilm taken from a pilot-scale RBC (Meulman et al., 2010)
149 and lab-scale RBC (Courtens et al., 2014) was used as the inoculum for all three TFs.
150 The inoculum was recirculated in the TFs for 48 h to make the biofilm pre-attached on
151 carriers as many as possible before the formal experiment. To simulate the warm
152 climate in tropical countries, the TFs were operated at 30 ± 1 °C in a temperature-
153 controlled room. According to the flowrate parameter of pumps, the Influent was
154 designed to be sprayed semi-continuously over the top of the TFs (1.25 min on, 8.75
155 min off), with a feeding flow rate of $22 \pm 2 \text{ L d}^{-1}$. The hydraulic loading rate (HLR) was
156 determined by the flow rate of continuous recirculation pumps and the sectional area of
157 the TF, expressed as ' $\text{m}^3 \text{ m}^{-2} \text{ h}^{-1}$ ' and shown in the top tables of Fig. 2. The recirculation

158 ratio (i.e., the ratio of recirculation flowrate to influent flowrate) was in a range of 3.9
159 to 24.2 (see supplementary material).

160 The whole operation period was divided into nine phases (I-IX). A new phase
161 started when a parameter was changed to improve the performance of the PN/A process.
162 Every operational parameter change, e.g., HLR and ventilation approaches, was
163 simultaneously applied in all three TFs. The DO in carrier biofilm was indirectly
164 controlled by adjusting the passive ventilation openings (i.e., top, or top and bottom),
165 HLR, or aerating in the reservoir. So-called top ventilation (phases I-II and VI-VIII)
166 means the top cap was uncovered, but the bottom was still under the bulk solution of
167 the reservoir. When no passive ventilation (phases III-V) was carried out, the bottom
168 of the TF was submerged in the bulk solution, while the top was sealed entirely. In
169 phase V, active aeration in the TF reservoir was implemented by aeration pumps to
170 introduce DO into the recirculation flow and consequently provide DO for carrier
171 biofilm. Once the top and bottom ventilation was implemented (phase IX), the TF was
172 put onto a higher support structure, so that the bottom was no longer submerged in the
173 bulk solution but exposed to the surrounding atmosphere. The passive ventilation
174 allows the environment air to get into the TF, while adjusting HLR was expected to
175 influence the DO level in the TF by inducing air suck and wetting the biofilm. The
176 parallel operational conditions for all three TFs are detailed in the top table of Fig. 2
177 and Fig.3.

178 The pH was measured daily by a portable, digital pH meter C833 (Consort,
179 Belgium). The DO concentration in the reservoir was measured daily by a portable
180 digital oxygen meter HQ30d (Hach Lange, Germany). The influent and effluent
181 samples were taken periodically from the influent vessel and the reservoir, respectively.
182 The samples were immediately filtered with 0.45 μm filters and stored at 4 °C until the

183 analysis of $\text{NH}_4^+\text{-N}$, $\text{NO}_2^-\text{-N}$, and $\text{NO}_3^-\text{-N}$ concentrations.

184 2.4 Determination of microbial activity in each compartment

185 Microbial activity in three compartments of each TF was determined on day 259
186 (phase IX) via three rounds of batch tests. Before each round of the tests, the
187 recirculation pump was turned off, then the columns were left to stand for 30 mins to
188 drain the water out. The reservoir at the bottom of each TF was then filled with 2 L of
189 tap water containing $100 \text{ mg NH}_4^+\text{-N L}^{-1}$ and $24 \text{ mg NaHCO}_3 \text{ mg}^{-1} \text{ N}$ as a buffer to keep
190 the pH at around 7.5. The recirculation pump was then turned on again with the same
191 HLR as in phase IX (i.e., $1.8 \text{ m}^3 \text{ m}^{-2} \text{ h}^{-1}$). The first-round batch test was carried out for
192 the whole TF. In the second round, the bottom compartment was taken down, and the
193 two upper compartments were kept for the activity test. Finally, the third-round batch
194 test was performed only in the top compartment. The batch test in every round lasted
195 for 180 mins and samples were taken from the reservoir every 30 mins.

196 2.5 Physicochemical water analyses and microbial activity calculations

197 $\text{NH}_4^+\text{-N}$ was determined according to the standard Nessler method (Greenberg et
198 al., 1992). $\text{NO}_2^-\text{-N}$ and $\text{NO}_3^-\text{-N}$ were determined on a 761 compact ion chromatograph
199 equipped with a conductivity detector (Metrohm, Switzerland). FA levels in TFs were
200 calculated based on the reactor ammonium concentration, pH, and temperature
201 (Anthonisen et al., 1976).

202 The microbial activity of the AerAOB, AnAOB, and NOB in the TFs was
203 calculated based on the anammox stoichiometry (Strous et al., 1998) and mass balance
204 of the nitrogen compounds according to Eq. (2), (3), and (4) (Strous et al., 1998;
205 Vlaeminck et al., 2012). Heterotrophic denitrification was assumed to be neglectable
206 due to the autotrophic influent. The AerAOB activity was determined as the sum of

207 NO₂⁻-N consumption by the NOB and AnAOB, and residual NO₂⁻-N production (P_{NO₂⁻}
 208 -N). The AnAOB activity was determined by the TN removal (R_{TN}, i.e., complete
 209 conversion to N₂) and the 11% NO₃⁻-N production by AnAOB (Eq. (1)). The NOB
 210 activity was calculated based on the total NO₃⁻-N production (P_{NO₃⁻}-N) subtracted by the
 211 NO₃⁻-N production by AnAOB.

$$212 \text{ AerAOB activity (mg N L}^{-1} \text{ d}^{-1}) = (P_{\text{NO}_2^- \text{-N}}) + (P_{\text{NO}_3^- \text{-N}} - \frac{0.11}{0.89} * R_{\text{TN}}) + (\frac{1.32}{2.32} * (R_{\text{TN}} \\ 213 + \frac{0.11}{0.89} * R_{\text{TN}})) \quad (2)$$

$$214 \text{ AnAOB activity (mg N L}^{-1} \text{ d}^{-1}) = R_{\text{TN}} + \frac{0.11}{0.89} * R_{\text{TN}} \quad (3)$$

$$215 \text{ NOB activity (mg N L}^{-1} \text{ d}^{-1}) = P_{\text{NO}_3^- \text{-N}} - \frac{0.11}{0.89} * R_{\text{TN}} \quad (4)$$

216 3. Results and discussion

217 The PN/A performance of TF-A is elaborately shown in Fig. 2. Since the overall
 218 performance trends in TF-B and TF-K are similar to TF-A (see supplementary material),
 219 only the key results of these two reactors were highlighted in Fig. 3 and discussed in
 220 this section.

221 3.1 Start-up periods: nitrate accumulation

222 Phase I and II are considered the start-up periods, when ventilation was allowed
 223 only from the top of the TFs. The bulk solution was recirculated continuously with an
 224 HLR of 0.8 m³ m⁻² h⁻¹ in phase I. The NH₄⁺-N removal efficiencies were around 54%
 225 in all three TFs (e.g., Fig. 2b), while the TN removal efficiency was much lower
 226 (averaged below 20%), mainly due to the high NO₃⁻-N production (relative to the NH₄⁺-
 227 N removal corrected by the NO₂⁻-N accumulation) of 71±6%, 54±3%, and 64±15% in
 228 TF-A, TF-B, and TF-K, respectively. The NO₂⁻-N accumulation of around 60%
 229 (relative to the removed NH₄⁺-N) was initially observed in all three TFs, indicating that

230 NOB and AnAOB were both limited initially. Over time, NO_2^- -N accumulation
231 gradually decreased in phase I, and NOB won the competition for NO_2^- -N over
232 anammox due to the relatively high DO ($0.6\text{-}1.1 \text{ mg O}_2 \text{ L}^{-1}$, the top tables of Fig.2 and
233 Fig. 3). In phase II of TF-A, under a lower HLR of $0.4 \text{ m}^3 \text{ m}^{-2} \text{ h}^{-1}$, the NO_3^- -N production
234 efficiency decreased to $30\pm 2\%$. Combined with the further increase of NH_4^+ -N removal
235 and decrease of NO_2^- -N accumulation, the TN removal efficiency increased to $51\pm 3\%$.
236 By the end of phase II, the TN removal rates stabilized at $132\pm 12 \text{ N L}^{-1} \text{ d}^{-1}$ (Fig. 2c).

237 For passive aeration, oxygen in the air is firstly transported to the liquid phase,
238 then diffused into the biofilm, and eventually consumed by aerobic bacteria, such as
239 AerAOB and NOB. The improved TN removal performance from phase I to II could
240 be related to the change in the activity of functional bacteria (i.e., AerAOB, AnAOB,
241 and NOB, Fig. 2d) in carrier biofilm. Thus, the activity changes could be attributed to
242 the decreased DO concentration in the reactors induced by the lowered HLR in phase
243 II, as decreasing the HLR may induce less oxygen being sucked into the reactor
244 (Afzalimehr & Anctil, 2000; Andersson et al., 1994). AerAOB often have a higher
245 oxygen affinity than NOB, with the typical half-saturation constant K_s of 0.6 and 2.2
246 $\text{mg O}_2 \text{ L}^{-1}$, respectively (Hao et al., 2002). Thus, at low DO concentrations ($< 1 \text{ mg O}_2$
247 L^{-1}), AerAOB would more preferentially metabolize the DO, limiting the NOB activity
248 (Van Tendeloo et al., 2021). Another possible explanation could be the increased
249 biofilm thickness over time, which created more anoxic zones that promoted and
250 protected the AnAOB activity (Pynaert et al., 2003; Vlaeminck et al., 2010).

251 3.2 Effect of top passive ventilation

252 To further decrease the NO_3^- -N production via lowering the DO concentration in
253 the TFs, both the top and bottom ventilation were stopped in phase III. The NO_3^- -N
254 production significantly decreased to $12\pm 4\%$, $25\pm 5\%$, and $25\pm 1\%$ in TF-A, TF-B, and

255 TF-K, respectively (Fig. 2b and Fig. 3). No NO_2^- -N accumulation was observed in any
256 TF. However, stopping the top ventilation caused the decrease of NH_4^+ -N removal
257 efficiency to around 24% in all three TFs, probably attributed to the insufficient oxygen
258 for AerAOB. Compared to phase II, the lower DO level in the reservoirs implied the
259 DO scarcity in the TFs (top tables of Fig.2 and 3). The sharply decreased NH_4^+ -N
260 removal negated the desired decrease of NO_3^- -N production, causing the TN removal
261 efficiency to drop to around 20% in all TFs (Fig. 2b and Fig. 3).

262 In phase IV, the HLR was recovered to $0.8 \text{ m}^3 \text{ m}^{-2} \text{ h}^{-1}$, aiming to raise the DO level
263 and the consequent NH_4^+ -N oxidation efficiency in the TFs. However, only increasing
264 the HLR failed to achieve these goals (e.g., Fig. 2). Since the TFs were completely
265 closed, no air could be sucked in, and the sole DO source was the oxygen dissolved into
266 the bulk solution. In phase V, aeration pumps were installed in the reservoir to actively
267 introduce more DO into the recirculation stream. The active aeration successfully
268 promoted the NH_4^+ -N oxidation in all three TFs, particularly in TF-A (from $11 \pm 2\%$ to
269 $50 \pm 7\%$), indicating the low DO concentration was a limiting factor.

270 In phase VI, the top passive ventilation replaced the active aeration in the reservoir.
271 Meanwhile, the influent concentration was increased to about 250 mg NH_4^+ -N L^{-1} . The
272 average concentrations of effluent NH_4^- -N and NO_3^- -N were visibly increased after day
273 158, due to the increased influent TN loading rate (Fig. 2a and 2c). Meanwhile, the
274 NH_4^+ -N removal efficiency increased to around 60% in all three TFs. Compared to
275 phase I with the same HLR, phase VI got a similar NH_4^+ -N conversion efficiency but a
276 lower NO_3^- -N production efficiency of around 32% (Fig. 2b and 3). As a result, the TN
277 removal efficiency increased to approximately 42% in all three TFs. Furthermore, due
278 to increasing the influent loading rate, the TN removal rate increased to about 184 mg
279 $\text{N L}^{-1} \text{ d}^{-1}$ for all three TFs (Fig. 2c and Fig. 3).

280 The highest NO_3^- -N production observed during the start-up periods indicated the
281 most robust NOB activity in carrier biofilm. When the top passive ventilation was
282 forbidden, NO_3^- -N production and NH_4^+ -N removal dropped drastically as a limited
283 amount of DO was introduced into the TFs. Thus, passive ventilation (e.g., from the
284 top, phase VI) was necessary to get enough oxygen into the TFs for the partial nitrification
285 process. Meanwhile, an increase in pH from around 7.0 to 7.5 was observed due to the
286 lowered protons (H^+) production via nitrification and nitrification processes. With the rise
287 of the residual NH_4^+ -N and pH, the free ammonia (FA) level in all three TFs increased
288 from around 0.3 mg N L^{-1} to above 1.3 mg N L^{-1} in phases III and IV (e.g., Fig. 2a).
289 NOB were suggested to be more sensitive to FA (> 0.08 - 0.82 mg N L^{-1}) than that of
290 AerAOB (> 8 - 120 mg N L^{-1}) treatment (Vlaeminck et al., 2012). Zhao et al. (2022)
291 reported long-term NOB suppression in PN/A biofilms at residual ammonium
292 concentration of 50 mg N L^{-1} (pH 7.2, 22°C), equivalent to FA of 0.36 mg N L^{-1} (Zhao
293 et al., 2022). In a single-stage deammonification SBR system, FA higher than 1.0 mg/L
294 contributed to suppressing NOB activity (Kim et al., 2023), while in a PN/A-RBC
295 system, controlling the FA level at 3 mg N L^{-1} was considered a good NOB inhibition
296 strategy (Vlaeminck et al., 2009). The bulk FA circumstance herein probably improved
297 the NOB suppression and partially contributed to the almost vanished NOB activity in
298 phase III and IV (e.g., Fig. 2d). Based on a previous study, including the AnAOB
299 biofilm in such FA level could not only be mostly harmless to the AnAOB community,
300 but also avoid migration of NOB activity towards the biofilm (Peng et al., 2020).
301 Besides, it should be noted that NOB could get acclimated to high FA levels in long
302 term, and that DO control at a relatively low set point (e.g., 0.2 - $0.5 \text{ mg O}_2 \text{ L}^{-1}$) could
303 also be essential (Kim et al., 2023; Vlaeminck et al., 2009; Zhao et al., 2022).

304 3.3 Effect of hydraulic loading rate

305 In phases VII and VIII, the effect of HLR was investigated under the top passive
306 ventilation situation. The HLR was increased to 1.8 and 2.2 m³ m⁻² h⁻¹ in phases VII
307 and VIII, respectively. In phase VII, the NH₄⁺-N conversion efficiency further increased,
308 while the NO₃⁻-N production kept decreasing, especially in TF-A, to 64±8% and 13±1%,
309 respectively. Hence, the TN removal efficiency increased to 52±7%, 59±4%, and
310 55±3%, and the TN removal rate reached 269±34, 300±23, and 251±19 mg N L⁻¹ d⁻¹ in
311 TF-A, TF-B, and TF-K, respectively (Fig. 2c and 3). In phase VIII, after increasing the
312 HLR to 2.2 m³ m⁻² h⁻¹, no further improvement of the NH₄⁺-N conversion and TN
313 removal efficiency was observed. Since higher HLR means more electrical energy
314 consumption by recirculation pumps, the optimal HLR was considered to be 1.8 m³ m⁻²
315 h⁻¹. Normally, a fraction of the free-draining volume is trapped within the carrier
316 biofilm and does not circulate under normal feed conditions (Séguret et al., 2000). In
317 this case, TFs as attached growth systems can withstand longer starvation periods
318 without losing significant biomass (Cramer et al., 2021). Hence, although the wetting
319 extent of the carrier biofilm could not be guaranteed when the HLR was relatively small
320 (0.4-0.8 m³ m⁻² h⁻¹), the immobile biomass probably remained to be starving rather than
321 dying. The typical HLR in TFs was suggested between 1 to 3 m³ m⁻² h⁻¹ to keep carrier
322 material moist (EPA, 2000), which was roughly consistent with that of the PU sponge
323 TFs (1.3-3.3 m³ m⁻² h⁻¹) (Sánchez Guillén et al., 2015). The optimal HLR found in this
324 study, i.e., 1.8 m³ m⁻² h⁻¹, was within this recommended range as well. Thus, the higher
325 TN removal efficiency at 1.8 m³ m⁻² h⁻¹ could be partly attributed to the more
326 completely wetted biofilm. Additionally, the relatively high FA level in phase VII
327 (3.2±0.7 mg N L⁻¹ of TF-A, Fig. 2a) also improved PN/A performance by inhibiting
328 NOB activity. There were no signs of NOB adaptation observed for the FA treatments

329 under the relatively low DO circumstance in the long term. Both the FA inhibition and
330 low DO are needed to suppress nitrification process, which was consistent with previous
331 studies (Kent et al., 2019; Van Tendeloo et al., 2021; Vlaeminck et al., 2009).

332 3.4 Effect of ventilation from the bottom

333 In phase IX, the bottom of the TFs was lifted out of the bulk solution in reservoirs,
334 enabling passive ventilation via both the top and bottom of the TFs. The reservoir DO
335 raise in TF-A (0.3 ± 0.1 to 0.4 ± 0.2 mg O₂ L⁻¹) was less than that of TF-B (0.5 ± 0.1 to
336 0.9 ± 0.2 mg O₂ L⁻¹) and TF-K (0.3 ± 0.2 to 1.0 ± 0.3 mg O₂ L⁻¹), probably related to the
337 porosity of the carrier materials (Table 1). The higher porosity of Argex in TF-A
338 probably introduced more vertical airflow through the filter media by air draft via only
339 the top ventilation, consequently allowing more oxygen to reach the bottom
340 compartment. Thus, further allowing the bottom ventilation had a lower impact in TF-
341 A than that in the other two TFs. This hypothesis was consistent with the relatively
342 stable NH₄⁺-N and NO₃⁻-N conversion performance in TF-A before (58 ± 8 % and $16\pm$
343 6 %) and after (59 ± 9 % and 18 ± 4 %) allowing bottom ventilation, respectively (Fig.
344 2). The decreased FA level from 1.6 ± 0.3 mg N L⁻¹ (phase VII) to 0.7 ± 0.3 mg N L⁻¹
345 (phase IX) in TF-K (see supplementary material) may explain the increased NO₃⁻-N
346 production efficiency in TF-K.

347 The nitrogen removal rates in this study were relatively moderate (around 300 mg
348 N L⁻¹ d⁻¹) compared to other PN/A biofilm reactors (35- 874 mg N L⁻¹ d⁻¹) (Bressani-
349 Ribeiro et al., 2021; Sánchez Guillén et al., 2015; Van Tendeloo et al., 2021; Watari et
350 al., 2020). Although the TFs failed to realize higher nitrogen removal efficiency like
351 those active-aerating PN/A systems (> 80%), their relatively high nitrogen loading rates
352 (> 500 mg N L⁻¹ d⁻¹) and short HRT (i.e., 0.1 days) could be more suitable for the post-

353 treatment of anaerobic sewage in the domestic WWTPs of tropical countries, focusing
354 more on the ammonium removal rather than TN removal (Arthur et al., 2022; Bressani-
355 Ribeiro et al., 2018).

356 Overall, controlling the DO level in the TFs was difficult as it was measured in the
357 reservoir, which was a combined result of the oxygen dissolved into the reservoir,
358 ventilated into TFs, and consumed by aerobic bacteria (e.g., AerAOB and NOB).
359 Nevertheless, the TN removal performance via the combined passive ventilation in
360 phase IX was comparable to that in phase VII for all three TFs (Fig. 2 and 3). Therefore,
361 it could be concluded that additional passive ventilation from the top and bottom
362 ventilation could not further facilitate TN removal and was unnecessary.

363 3.5 Vertical stratification of activity in trickling filters

364 The TFs used in this study consisted of three vertical compartments (top, middle,
365 and bottom). Batch tests were carried out on day 259 (phase IX, top and bottom
366 ventilation) to quantify the microbial activity of AerAOB, AnAOB, and NOB in each
367 compartment (Eq. 2-4, section 2.5). In TF-A, the AerAOB activity increased from the
368 top ($290 \text{ mg N L}^{-1} \text{ d}^{-1}$) to the bottom compartment ($461 \text{ mg N L}^{-1} \text{ d}^{-1}$) (Fig. 4). The
369 highest AnAOB activity in the top compartment accounted for about 65% of the total
370 AnAOB activity. The NOB activity increased from the top to the bottom, with 46%
371 activity in the bottom compartment. In TF-B, the AnAOB activity was highest in the
372 top compartment ($403 \text{ mg N L}^{-1} \text{ d}^{-1}$), but almost zero in the bottom compartment. The
373 NOB activity was low and approximately equal in all compartments ($45 \pm 9 \text{ mg N L}^{-1} \text{ d}^{-1}$).
374 Similar to TF-A, the highest AnAOB activity was in the top compartment of TF-K,
375 while the highest NOB activity was found in the bottom, accounting for 46%.

376 The measured microbial activity in the different compartments of the TFs

377 depended on the suitability of microenvironments (e.g., substrate availability) for the
378 specific microorganisms before the activity tests. It has been shown in Section 3.4 that
379 bottom ventilation has less effect on improving TN removal efficiencies, and the
380 introduced DO mainly depended on top ventilation and recirculation. Therefore, the
381 DO at the upper layer should be the highest, which benefits the growth of AerAOB and
382 subsequently the generation of NO_2^- -N. Meanwhile, the continuous oxygen demand by
383 AerAOB could protect AnAOB in the deeper biofilm layers from oxygen penetration
384 and inhibition (Van Tendeloo et al., 2021). The ammonium-rich influent was sprayed
385 over the top of the TFs, resulting in the highest NH_4^+ -N level in the top compartment.
386 Therefore, both the biofilm structure and the availability of nitrogen substrates (i.e.,
387 NH_4^+ -N and NO_2^- -N) in the top compartment make the AnAOB activity the highest
388 among the three compartments for all the tested TFs. In addition, substrate competition
389 (e.g., DO, NH_4^+ -N, and NO_2^- -N) among those bacteria also contributes to the vertical
390 stratification of community activity in TFs. In TF-A, the increasing AerAOB activity
391 from top to bottom could be the combined effects of the DO and AnAOB competition.
392 Similarly, the lower competition for NO_2^- -N from AnAOB in the bottom compartment
393 may allow the proliferation of NOB activity (Fig. 4). In TF-B, it was striking that the
394 microbial activity in the bottom compartment was much lower than in the other TFs
395 (Fig. 4). It was likely due to the biomass loss by water washout. The low specific surface
396 area of TF-B (Table 1) was suggested to grow thicker biofilm (Hu et al., 2020), which is
397 much less stable and easier to be removed by the water flow (Melo & Vieira, 1999). In
398 TF-K, the AerAOB and NOB activity decreased in the middle compartment but
399 increased again in the bottom compartment (Fig. 4). The increased AerAOB and NOB
400 activity in the bottom compartment might benefit from the bottom ventilation, which
401 may lead to the DO increase there.

402 3.6 Carrier material and electrical energy consumption

403 For all three types of TFs, the highest TN removal efficiency of 60% and TN
404 removal rate of 300 mg N L⁻¹ d⁻¹ were achieved in phase VII, with only top ventilation
405 and optimal HLR (1.8 m³ m⁻² h⁻¹) (Fig. 2 and 3). Notably, a relatively low NO₃⁻-N
406 production of 13% was achieved for the first time via the PN/A process implemented
407 in a TF. In the three PU sponge-TF studies, the TN removal efficiency and NO₃⁻-N
408 production efficiency ranged from 26% to 54% and 25% to 61%, respectively
409 (Bressani-Ribeiro et al., 2021; Sánchez Guillén et al., 2015; Watari et al., 2020). Thus,
410 higher TN removal efficiency and lower NO₃⁻-N production efficiency were achieved
411 in this study. Since the TN removal performance with the three types of carriers was
412 similar, the lowest price of only 42 € m⁻³ makes Argex economically attractive to apply
413 PN/A technology in a TF (Table 1).

414 In the designed TFs, oxygen is passively introduced into the columns. Instead of
415 the energy-consuming aeration pump, a recirculation pump becomes the energy-
416 consuming item. To calculate its electrical energy consumption, several parameters
417 were assumed, including a daily nitrogen production per capita (person) of 3.7 g N d⁻¹
418 (Cheng et al., 2021), reactor height of 105 cm, pump depth in the reservoir of 20 cm, a
419 pipe head loss of 0.33 m m⁻¹ pipe and a high pump efficiency of 80% (Spellman, 2013).
420 The calculated electrical energy consumption was 0.78 kWh kg⁻¹ N removal under the
421 TN removal rate of 300 mg N L⁻¹ d⁻¹ (phase VII), which was 1.9 times higher than an
422 RBC (0.4 kWh kg⁻¹ N) (Mathure & Patwardhan, 2005), but 35% more energy-efficient
423 than an actively aerated SBR (1.2 kWh kg⁻¹ N) (Wett et al., 2010).

424 Although the packed-bed PN/A-TFs show economical, practical, and scalable
425 superiorities in improving the effluent quality of anaerobic sewage treatment in tropical
426 areas, they still have a huge progress to be made in increasing TN removal efficiency.

427 Currently, only around 60% of TN removal efficiency was achieved under the optimal
428 HLR of $1.8 \text{ m}^3 \text{ m}^{-2} \text{ h}^{-1}$. In fact, further improving the TN removal efficiency would raise
429 the effluent quality and make the packed-bed PN/A-TFs much more energy-efficient.
430 Decreasing the influent NH_4^+ -N loading rate (e.g., to two third of phase VII by lowering
431 the influent flow rate) may facilitate the increase of TN removal rates as the TF
432 operation in this study was influent NH_4^+ -N overload. Besides, slightly prolonging the
433 time interval of batch feedings would contribute to cyclically returning the high FA
434 (e.g., 3.2 mg N L^{-1}) but still low TAN towards the end of the batch operation. Both these
435 two strategies are easy to be implemented without dosing additional chemicals (e.g.,
436 carbon sources). Especially for the latter strategy, maintaining sufficiently high FA
437 levels in recirculation flow could contribute to the low nitrate production rate due to the
438 effective NOB suppression. Anyway, further optimization strategies may be required
439 to improve the TN removal efficiency while maintaining sufficiently high FA levels for
440 NOB suppression.

441 Nevertheless, the feasibility of packed-bed PN/A-TFs that were filled with rigid
442 incompressible carriers was proved for the first time. The TF-A using expanded clay as
443 inexpensive mineral carriers was recommended due to their economical efficiency. The
444 hydraulic loading rate, passive ventilation regime, and in-situ FA level were suggested
445 as three key parameters in maintaining a successful PN/A-TF system. A rudimentary
446 set of operational and design guidelines proposed here are valuable for warm climate
447 regions to apply packed-bed PN/A-TFs as a cost-effective nitrogen removal approach.

448 **4. Conclusions**

449 This study demonstrated the feasibility of packed-bed PN/A-TFs, and hence very
450 energy-efficient TN removal. The tests showed that passive ventilation at the top is

451 sufficient to supply oxygen for PN/A. For all three TFs, more than 56% of AnAOB
452 activity was found in the top compartment. Under an optimal HLR of $1.8 \text{ m}^3 \text{ m}^{-2} \text{ h}^{-1}$,
453 the TN removal rate reached $300 \text{ mg N L}^{-1} \text{ d}^{-1}$ ($30 \text{ }^\circ\text{C}$). FA of $1.3\text{-}3.2 \text{ mg N L}^{-1}$ likely
454 contributed to NOB suppression. Moreover, the inexpensive carrier based on expanded
455 clay can be recommended due to the similar TN removal rates as commercially used
456 plastics.

457 **Supplementary material**

458 E-supplementary data for this work can be found in e-version of this paper online.

459 **Acknowledgments**

460 The authors would like to acknowledge the financial support for Siegfried E.
461 Vlaeminck through a postdoctoral fellowship from the Research Foundation - Flanders
462 (FWO) and for Yankai Xie from the China Scholarship Council (File no.
463 CSC201706130131).

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610

Table 1. Characteristics of the carrier materials used in the TFs.

Carrier material	Argex (TF-A)	Bioball (TF-B)	Kaldnes (TF-K)
Type of material	Expanded clay	Polypropylene	Polyethylene
Diameter (mm)	4-8	42	9
Specific surface area (m ² m ⁻³)	500-1000	340	800
Porosity (%)	88	78	84
Cost (€ m ⁻³ , indicative)	42	1983	1590

Figure captions

Figure 1. Schematic diagram of a packed-bed TF system.

Figure 2. Performance overview of TF-A in phase I-IX (day 0-300): (a) effluent concentration and FA level, (b) nitrogen conversion efficiency, (c) volumetric loading and conversion rates, and (d) relative activity of AerAOB, AnAOB, and NOB. The main variables per phase are shown in the top table. “N.A.” represents passive ventilation was not arranged.

Figure 3. Performance overview of (a) TF-B and (b) TF-K in phase I-IX (day 0-300), including TN removal efficiency, NO_3^- -N production efficiency, and TN removal rate.

Figure 4. The microbial activity of AerAOB, AnAOB, and NOB in each compartment of the TFs on day 259 in phase IX.

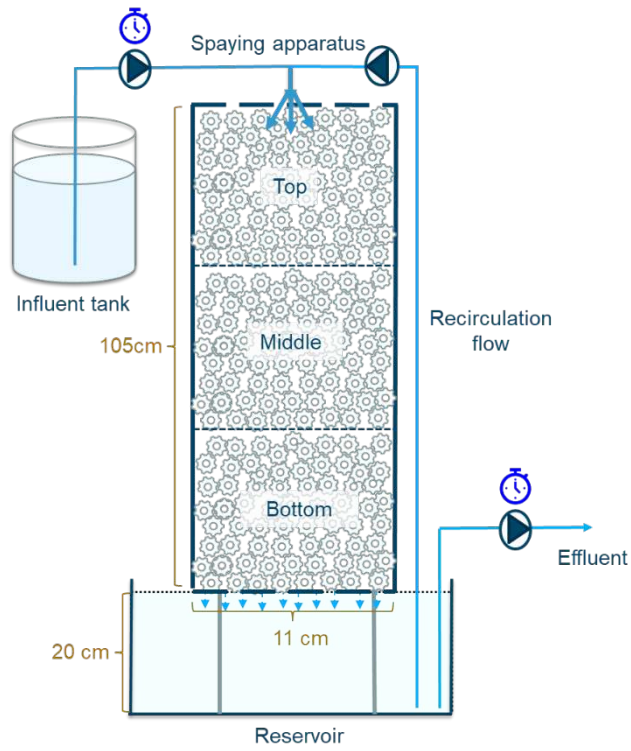


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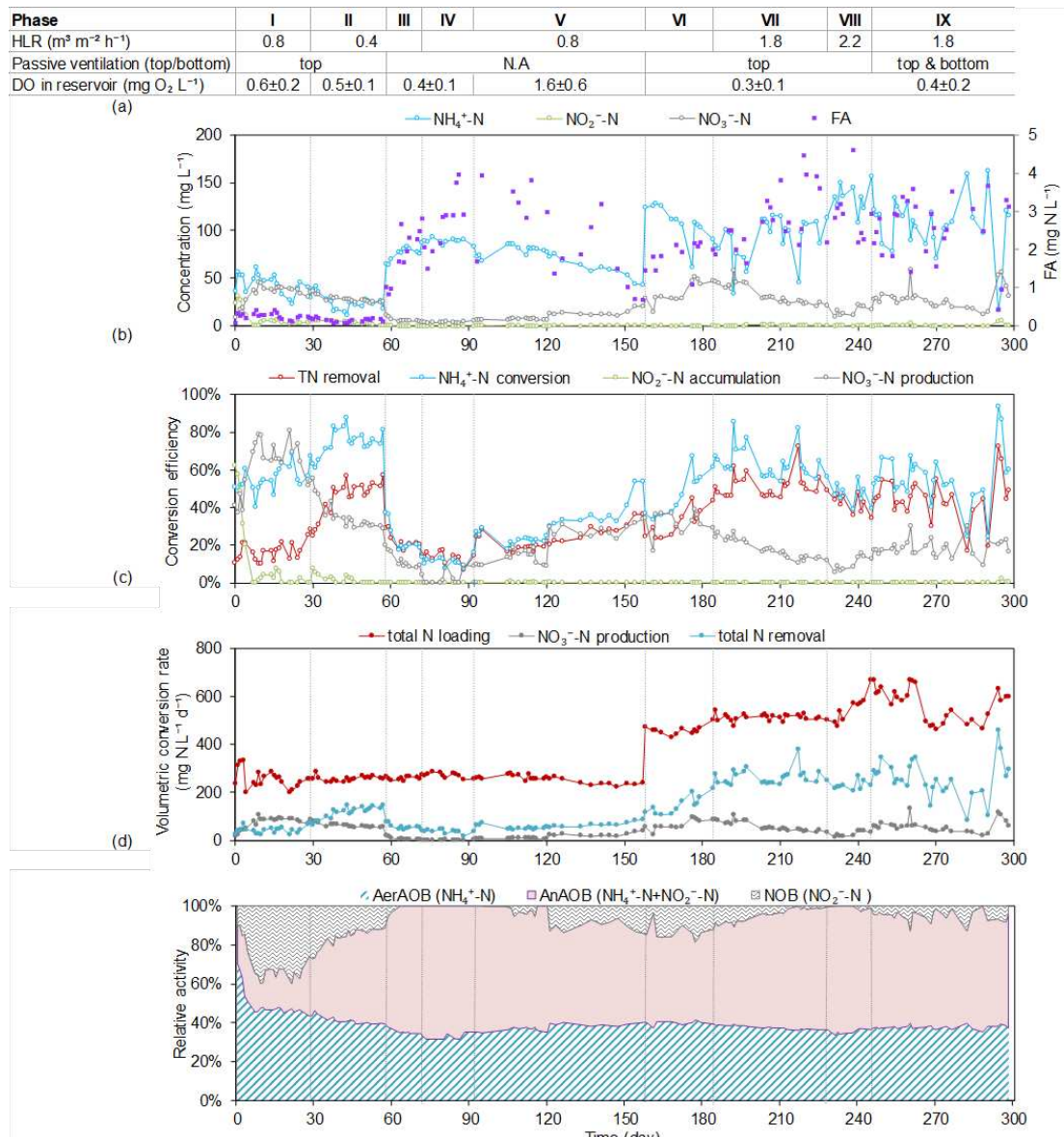


Figure 2. Performance overview of TF-A in phase I-IX (day 0-300): (a) effluent concentration and FA level, (b) nitrogen conversion efficiency, (c) volumetric loading and conversion rates, and (d) relative activity of AerAOB, AnAOB, and NOB. The main variables per phase are shown in the top table. “N.A.” represents passive ventilation was not arranged.

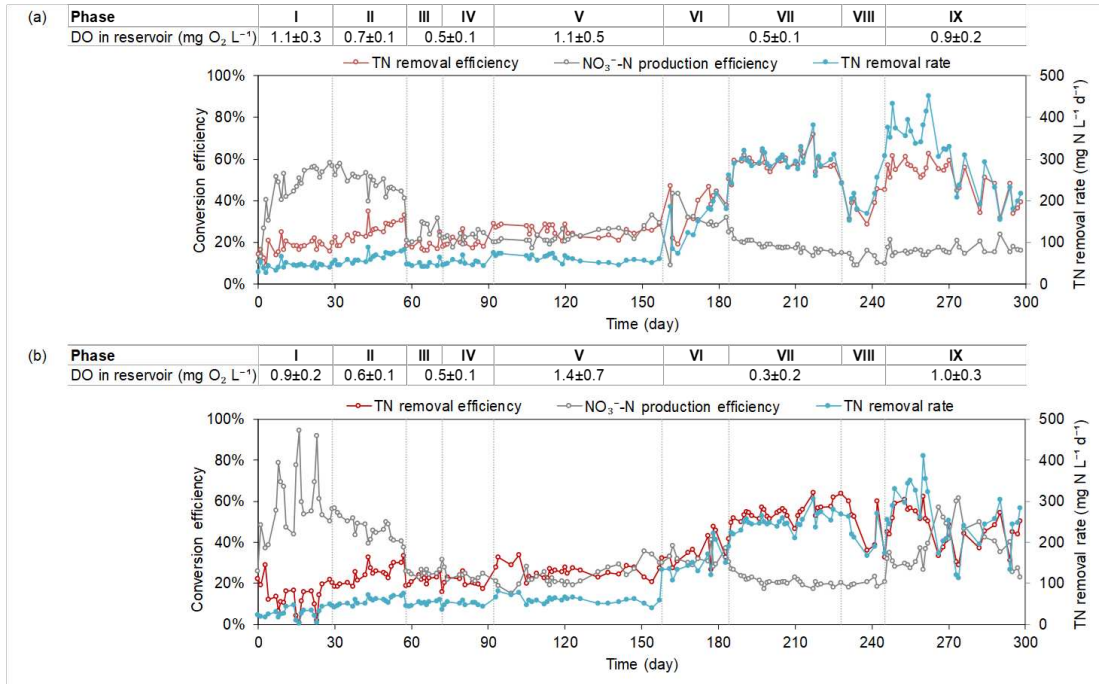


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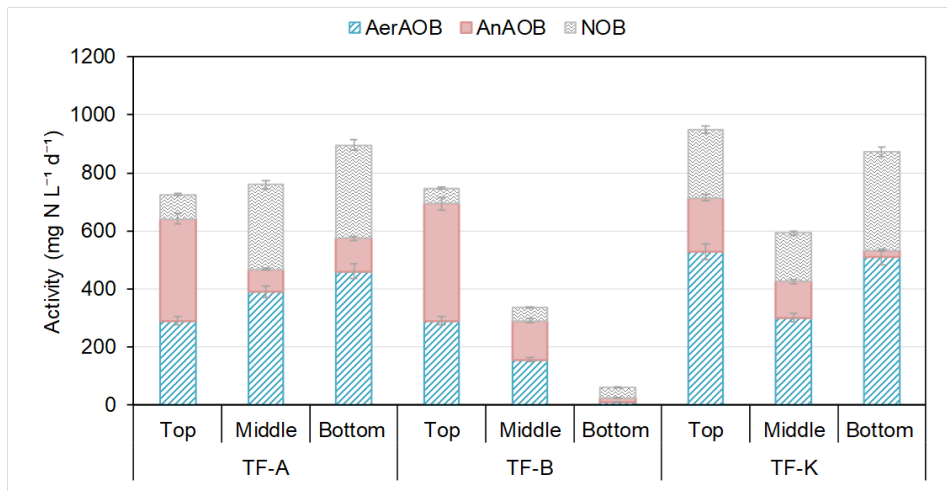


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