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Microwave-assisted synthesis of mesoporous titania with increased crystallinity, specific surface area, and photocatalytic activity

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ABSTRACT

Mesoporous titanium dioxide is a material finding its use in a wide range of applications. For many of these, it is important to achieve a high degree of crystallinity in the material. It is generally accepted that the use of the soft templating approach to synthesize mesoporous titania, results in a compromise between crystallinity and specific surface area due to thermal instability of the used templates. In this paper, we explore how the use of microwave irradiation can influence the crystallinity, specific surface area, and the electronic properties of mesoporous titania. Therefore, we combined microwave radiation with an evaporation-induced self-assembly (EISA) synthesis. We show that additional microwave treatment at carefully chosen synthesis steps can enhance the crystallinity with 20 % without causing significant loss of surface area ($>360 \text{ m}^2/\text{g}$). Surface photovoltage measurements were used to investigate the electronic properties. The photocatalytic activity of the samples was evaluated in aqueous media by following the degradation of an industrial dye, methylene blue, and the herbicide isoproturon under UV irradiation and in gaseous media looking at the degradation of acetaldehyde, a common indoor pollutant under UVA irradiation. In all cases, the microwave treatment results in more active materials.

Introduction

Titanium dioxide is a widely used material as it is cheap, nontoxic, and thermally and chemically stable under a wide range of conditions [1]. It has various applications

like pigment in paint and absorber in sunscreen, in gas sensors [2] or as catalyst support [3]. The most well-known application, however, is its use as photocatalyst for the degradation of organic pollution in air or water [4, 5], the deactivation of bacteria [6], and the generation of H_2 through the means of water splitting [7].

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51 Many of these applications rely on surface-related
 52 phenomena and therefore, increasing the specific
 53 surface area of titania can significantly enhance its
 54 performance as a (photo)catalyst or gas sensing
 55 material. High specific surface areas can be achieved
 56 by inducing pores into the material. Most synthesis
 57 approaches are based on the concept of templating: a
 58 hard (silica, carbon) or soft (surfactants, biomole-
 59 cules) template is introduced during synthesis of
 60 bulk titania and removed afterward creating a con-
 61 trolled morphology including pores of selected
 62 dimensions and in some cases an ordered pore
 63 structure [8–13]. In this work, we focus on the soft
 64 templating approach, in which an organic template
 65 molecule forms micelles and liquid crystals in solu-
 66 tion around which the Ti^{4+} -precursor can hydrolyze
 67 and condense. This approach offers a cheap, simple,
 68 scalable synthesis with one important drawback: due
 69 to the thermal instability of the organic templates
 70 there is a compromise between the crystallinity and
 71 the specific surface area of the materials as the need
 72 of crystallization at higher temperatures results in
 73 pore collapsing [12–17].

74 However, for many of the applications of titania
 75 listed above, the crystallinity of the material also
 76 plays an important role. In the use of titania as pho-
 77 tocatalyst, the crystal composition has a strong
 78 influence on the charge recombination rate and
 79 therefore also on the photocatalytic activity itself [18].

80 Therefore, we have explored if the crystallinity of
 81 mesoporous titania obtained from soft templating can
 82 be enhanced by introducing microwave irradiation
 83 during selected synthesis steps. In case of titania
 84 nanoparticles synthesized through hydrothermal
 85 methods, it has been shown earlier that microwave
 86 irradiation improves the crystallinity of the
 87 nanoparticles and allows reducing synthesis tem-
 88 perature and time [19–22]. A few articles discuss the
 89 synthesis of mesoporous titania with microwave
 90 irradiation, but the amount of amorphous material in
 91 the samples is not quantified and no comparisons are
 92 made with conventional methods [23–25].

93 In this work, we have selected an established lit-
 94 erature-based soft templating method: evaporation-
 95 induced self-assembly (EISA) synthesis using
 96 cetyltrimethylammonium bromide as soft template
 97 [13, 15, 16, 26–28]. This method results in a meso-
 98 porous titania powder with a high specific surface
 99 area ($>300 \text{ m}^2\text{g}^{-1}$). XRD analysis combined with
 100 quantitative Rietveld refinement shows that the use

of microwave irradiation during the synthesis 101
 enhances the crystal fraction of mesoporous titania 102
 without causing important losses in specific surface 103
 area. The photocatalytic activity of the resulting 104
 powders was tested for both aqueous and gaseous 105
 systems. Methylene blue, a common dye in the textile 106
 industry and isoproturon, a persistent herbicide were 107
 used as test molecules for the photocatalytic activity 108
 in aqueous media. In the case of the air purification 109
 application, acetaldehyde, a common pollutant 110
 indoors, was the test molecule. In both cases, the 111
 additional microwave treatment and consequential 112
 increased crystallinity also resulted in the increased 113
 photocatalytic activity of the titania powders. 114

Experimental 115

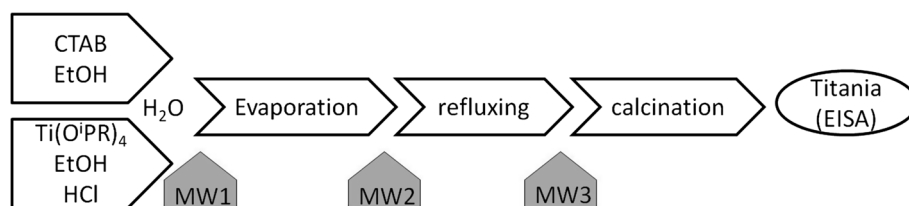
Chemicals 116

Titanium(IV) isopropoxide ($Ti(O^iPr)_4$, $\geq 97\%$), 117
 methylene blue hydrate ($\geq 95\%$), and isoproturon 118
 (PESTANAL[®], analytical standard) are purchased 119
 from Sigma-Aldrich; hexadecyltrimethylammonium 120
 bromide (CTAB, $\geq 98.0\%$) is acquired from TCI, and 121
 ethanol (absolute PA) from Panreac. All chemicals 122
 are used as received. 123

Synthesis of titania powders 124

We used the recipe described by Beyers et al. [26, 28]. 125
 A clear, colorless ethanolic solution (6 mL) contain- 126
 ing 0.59 g CTAB at 40 °C is mixed with a colorless 127
 solution of 5.7 mL EtOH, 3 mL $Ti(O^iPr)_4$, and 1.2 mL 128
 HCl. Distilled water (2.06 mL) is added drop wise 129
 while stirring vigorously. The resulting mixture is 130
 stirred for 15 min and transferred to a Petri Dish with 131
 a diameter of 9 cm. This is kept in an oven at 75 °C 132
 for 3 days. The obtained yellow solid is subjected to a 133
 base treatment comprising 48 h refluxing in 50 mL 134
 0.1 M NaOH solution. The white powder is filtered, 135
 washed 3 times with distilled water, and dried 136
 overnight at ambient conditions. The calcination 137
 proceeds for 2 h at 450 °C with a heating rate of 2 °C 138
 min^{-1} . To investigate the influence of microwave 139
 irradiation on the crystallinity of the structure, an 140
 additional microwave treatment of 1 h at 120 °C is 141
 performed at three different stages of the synthesis. 142
 In the first case, this is before the transfer to the Petri 143
 Dish and this sample is called MW 1, MW 2, and MW 144
 3 underwent a microwave treatment, respectively, 145

Figure 1 Flow chart of the synthesis, with indications of the additional microwave irradiation steps.



146 before and after the NaOH treatment. A flow chart of
147 the synthesis is depicted in Fig. 1.

148 Characterization

149 Nitrogen sorption experiments are carried out on a
150 TriStar 3000 (Micromeritics) at $-196\text{ }^{\circ}\text{C}$. The specific
151 surface areas are calculated using the Brunauer-Em-
152 mettt-Teller (BET) method. X-ray diffraction (XRD)
153 diffractograms are recorded on an ARL X'TRA
154 Diffractometer (Thermo Scientific) equipped with a
155 Cu-K α tube and a Peltier cooled lithium-drifted sili-
156 con solid state detector. To calculate the amorphous
157 content of the samples, 10 wt% ZnO is added as an
158 internal standard [29]. The powders are side loaded
159 onto the sample holder to reduce preferential orien-
160 tation. The amorphous content is evaluated by
161 quantitative Rietveld refinement using Topas Aca-
162 demic V4.1 software [30]. Total diffusion reflectance
163 UV-Vis measurements on the titania powders are
164 performed on a Varian Cary 500 spectrometer
165 equipped with an integrating sphere coated with
166 BaSO $_4$. The reflectance is transformed to F(R) using
167 the Kubelka-Munk function. The indirect band gap is
168 obtained from the $[F(R)\cdot E]^2$ versus the energy of the
169 exiting light (E) plot by extrapolating the linear part
170 of the graph, where the intersection with the x -axis
171 represents the band gap energy. For TEM analysis, a
172 copper support TEM grid (200 mesh) was dipped
173 into an aqueous dispersion of the titania powders
174 and air-dried. A JEOL JEM-2200FS transmission
175 electron microscope with Cs corrector and an accel-
176 erating voltage of 200 kV was used.

177 Surface photovoltage (SPV) measurements

178 The setup is a custom-made apparatus as described
179 by Verbruggen et al. [31], in which the powder
180 sample is sandwiched between two ITO electrodes
181 (Sigma-Aldrich, 1.2 mm thickness, 8–12 $\Omega\text{ cm}^{-2}$
182 resistivity), connected to an amplifier (10^6 voltage
183 amplification). No external bias is applied. In order to

184 perform reproducible measurements, a section of
185 5 mm \times 5 mm is illuminated. 8.5 ± 0.5 mg of each
186 catalyst is used to obtain a good contacting layer
187 between both ITO electrodes. For the exact determi-
188 nation of the SPV value, the difference was taken
189 between the voltage readout after 1.5 min of UVA
190 illumination and the steady voltage readout in the
191 dark. For all samples, four independent measure-
192 ments were performed and averaged and the stan-
193 dard deviation was calculated to give an estimate of
194 the error on the measurements.

195 Photocatalytic degradation

196 **Water purification** The photocatalytic activity of the
197 powders is evaluated by following the degradation of
198 methylene blue and isoproturon under UV illumi-
199 nation. The experiments are carried out in a setup
200 based on ISO 10678:2010(E). A Vilber Lourmat VL-
201 315BLB blacklight blue fluorescent light tube is used
202 with a maximum emission at 365 nm and emitting 10
203 Wm^{-2} . The starting concentration of the aqueous
204 methylene blue solution was 50 and 8 mg L^{-1} in the
205 case of the isoproturon solution. Both experiments
206 were conducted in the same way. 0.3 g L^{-1} titania
207 was added to 50 mL pollutant solution in a photo-
208 catalytic cell which is kept at a constant temperature
209 of 25 $^{\circ}\text{C}$. The suspension was stirred for 60 min in
210 the dark to reach adsorption equilibrium. At frequent
211 time intervals 2 mL dispersion was centrifuged for
212 5 min at 5000 rpm to separate the titania powder
213 from the pollutant solution. The pollutant concen-
214 tration was evaluated using a Shimadzu UV1800 UV
215 spectrometer at 665 nm in the case of methylene blue
216 and 245 nm in the case of isoproturon. The degra-
217 dation is normalized with respect to the starting
218 concentration after reaching adsorption equilibrium.

219 **Air purification** All samples (20 mg) were first sus-
220 pended in 1 g absolute ethanol and stirred ultraso-
221 nically. For each sample, two precleaned glass slides
222 ($2.5 \times 1.5\text{ cm}^2$) were drop casted with 300 μL of its

223 suspension. The slides were left to dry to the air and
224 were then transferred to an oven at 100 °C for further
225 drying overnight.

226 Acetaldehyde was used as model pollutant. A
227 polluted gas flow was generated by premixing 1 %
228 acetaldehyde in N₂ (Praxair) with synthetic air
229 (Praxair), resulting in an acetaldehyde concentration
230 of 30 ± 3 ppmv. The samples were placed in the
231 center of a single pass, slit-shaped flatbed pho-
232 toreactor. A Philips Cleo UVA tube (λ_{max} of
233 365 nm, incident intensity of 3 mW cm⁻² at sample
234 distance) was used as light source. The test proce-
235 dure is similar as described in earlier work [32–34].
236 Briefly, the measurements were carried out in sev-
237 eral phases: (1) the dark reactor is flushed with
238 clean air. (2) The reactor is illuminated and flushed
239 with clean air. During this step, adsorbed rest
240 fractions of solvents form the synthesis of coating
241 protocols are photocatalytically removed from the
242 substrate. (3) The pollutant reference level is mea-
243 sured by flowing polluted air directly to the
244 detector, not passing the reactor. (4) Polluted air is
245 passed through the dark reactor to determine the
246 adsorption of the pollutant. (5) The reactor is illu-
247 minated and the photocatalytic activity is moni-
248 tored. The concentrations of acetaldehyde and CO₂
249 are monitored online by FTIR spectroscopy. The
250 FTIR absorbance is converted into an actual con-
251 centration using preestablished calibration curves
252 constructed using an organic vapor sensor and CO₂
253 sensor. For each sample, an automated test protocol
254 is run, that goes through the test phases described
255 above three consecutive times, with 15 min polluted
256 flow through the reactor in dark and 20 min under
257 UV illumination. The standard deviations are cal-
258 culated to give an estimation of the error on the
259 measurements.

260 Results and discussion

261 Specific surface area and crystallinity

262 Table 1 shows quantitative information on the frac-
263 tions of the crystal phases present in the different
264 samples. The EISA sample is the least crystalline,
265 with 35 wt% anatase. We performed a microwave
266 treatment at different stages of the synthesis to
267 enhance the crystallinity of the material. For all three
268 samples, the anatase phase increased with at least
269 15 %. MW 1 exhibits a large fraction of 24 % brookite,
270 next to an increased anatase fraction of 57 %. The
271 microwave procedure for the MW 1 sample is per-
272 formed on the ethanolic precursor solution, which
273 results in higher pressures in the reaction vessels
274 than with aqueous solutions. As brookite is generally
275 formed at higher pressures, it explains why the
276 brookite phase is only observed in this sample. MW 2
277 has the highest anatase fraction of 82 %, but also the
278 anatase content of MW 3 increased to 50 %.

279 The specific surface areas of the mesoporous titania
280 samples obtained from BET analysis are also listed in
281 Table 1. The untreated EISA sample exhibits a
282 specific surface area of 318 m²g⁻¹. In most of the
283 samples, the microwave treatment did not result in a
284 large loss in specific surface area, except for MW 2,
285 where a decrease to 202 m²g⁻¹ is observed. The
286 preservation of the specific surface area of MW 1
287 during the microwave treatment can be explained by
288 the hydrolysis behavior of the titania precursor,
289 preferentially leading to nanoparticles [35]. This
290 means that during microwave synthesis, particle
291 formation is further enhanced, leading to increased
292 crystallinity but leaving the specific surface area
293 mainly unchanged. In the case of MW 2 and MW 3,
294 the microwave treatment is performed after

Table 1 Crystal fractions, specific surface areas, and band gap energies of the titania samples

	Anatase (%) ^a	Brookite (%) ^a	Other (%) ^b	S _{BET} (m ² g ⁻¹)	Band gap ^d (eV)
EISA	35	0	65	318	3.49
MW 1 ^c	57	24	19	267	3.49
MW 2 ^c	82	0	18	202	3.47
MW 3 ^c	50	0	50	361	3.41

^a When a crystal phase fraction of less than 1 % is found, this is neglected

^b ‘Other’ includes amorphous fractions, undetermined crystalline phases, and adsorbed molecules

^c The microwave treatment of MW 1 is performed before its transfer to a Petri Dish. In case of MW 2 and MW 3, the microwave treatment is performed, respectively, before and after the NaOH treatment

^d The band gap energy is calculated from the $[F(R) \cdot E]^2$ versus the energy (E) plot (Fig. S1)

295 assembling the titania particles around the template
 296 by evaporating the solvent. For MW 2, the microwave
 297 treatment is done before the refluxing step with
 298 NaOH, leading to a collapse of the pore structure
 299 while in MW 3, including microwave treatment after
 300 refluxing with NaOH, the pore structure is main-
 301 tained or even enhanced. Beyers et al. [28], have
 302 shown that a NaOH treatment after EISA and prior to
 303 calcination at elevated temperatures, stabilizes the
 304 porous structure by crystallization of the walls of the
 305 mesoporous titania. This explains why the structure
 306 does not collapse when the microwave treatment is
 307 performed after the NaOH treatment (MW 3), but
 308 does collapse when it is performed prior to this
 309 treatment (MW 2). TEM analysis of the samples
 310 (Fig. S2) shows that all samples have the same mor-
 311 phology namely an agglomeration of small (~ 6 nm)
 312 titania crystallites, forming large particles of
 313 100–200 nm. MW 2 is more dense, but the crystallites
 314 are of the same size as the other samples.

315 Total reflectance UV–Vis measurements are per-
 316 formed to calculate the band gap energies (Table 1).
 317 The titania powders have a band gap of approxi-
 318 mately 3.5 eV, except for MW 3, which has a smaller
 319 band gap of 3.41 eV. Due to this smaller band gap, a
 320 larger part of the UV–Vis spectrum will be absorbed.
 321 The band gap energies are somewhat higher than the
 322 3.2 eV reported for bulk titania, but normal for
 323 materials consisting of nanosized crystallites [1].

324 Electronic properties

325 Surface photovoltage (SPV) measurements give a
 326 qualitative image of the formation capacity and sta-
 327 bility of photogenerated charge carriers for the sam-
 328 ples (Fig. 2). All microwave-treated samples have an
 329 increased SPV signal compared to the nontreated
 330 (EISA) sample, which is in line with an increased
 331 degree of crystallinity. The increase in SPV signal is,
 332 however, not proportional to the crystallinity. Espe-
 333 cially in the case of MW 2, the increase in SPV signal
 334 is rather small in comparison to the immense increase
 335 in crystallinity. Its specific surface area has, however,
 336 decreased significantly, making it more difficult for
 337 the photogenerated charge carriers to reach the sur-
 338 face, resulting in a small increase in SPV signal. The
 339 SPV signal of MW 3 on the other hand is larger than
 340 expected when solely looking at the degree of crys-
 341 tallinity as the crystallinity increase is smaller for MW
 342 3 than for MW 1. However, taking into account the

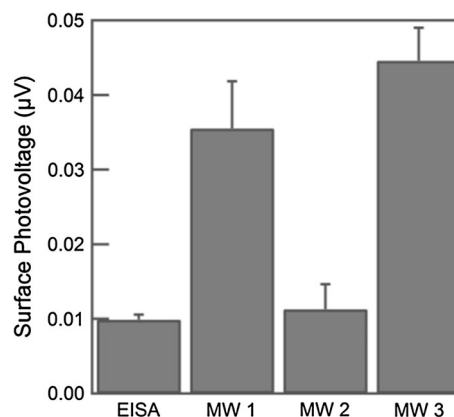


Figure 2 Surface photovoltage signals under UVA illumination. The error bars represent the standard deviation on the measurements.

343 increase in specific surface area for MW 3 and the
 344 small decrease for MW 1, and the somewhat smaller
 345 band gap of MW 3, the resulting SPV signals can be
 346 explained.

347 Photocatalysis

348 A first evaluation of the photocatalytic activity of the
 349 samples in aqueous media was performed by fol-
 350 lowing the degradation of methylene blue as a test
 351 molecule for organic pollutants. We switched on the
 352 UV-lamps after the adsorption step described above.
 353 At regular time intervals, an aliquot is taken from the
 354 reactor and analyzed by UV–Vis spectroscopy. The
 355 resulting graphs are depicted in Fig. 3a. MW1 is a bit
 356 less active than the untreated titania material even
 357 though it has an increased crystalline fraction and a
 358 higher SPV signal. However, its specific surface area
 359 is lower than the untreated sample. MW 2 is even less
 360 active as its specific surface area is even lower and its
 361 SPV signal is much lower than MW1. MW3 on the
 362 other hand has a higher anatase fraction, leading to a
 363 high surface photovoltage, a higher specific surface
 364 area, and a smaller band gap resulting in an
 365 increased photocatalytic activity. The two most active
 366 samples were also tested for the photocatalytic
 367 degradation of a persistent herbicide, isoproturon
 368 (Fig. 3b). Also in this application, the microwave-
 369 treated sample, MW 3, was the most active.

370 The photocatalytic activity in air was investigated
 371 by the degradation of acetaldehyde. The activity is
 372 represented in terms of the steady state CO₂ levels
 373 (with CO₂ the final degradation product) generated
 374 during UV illumination at a total flow rate of 400 cm³



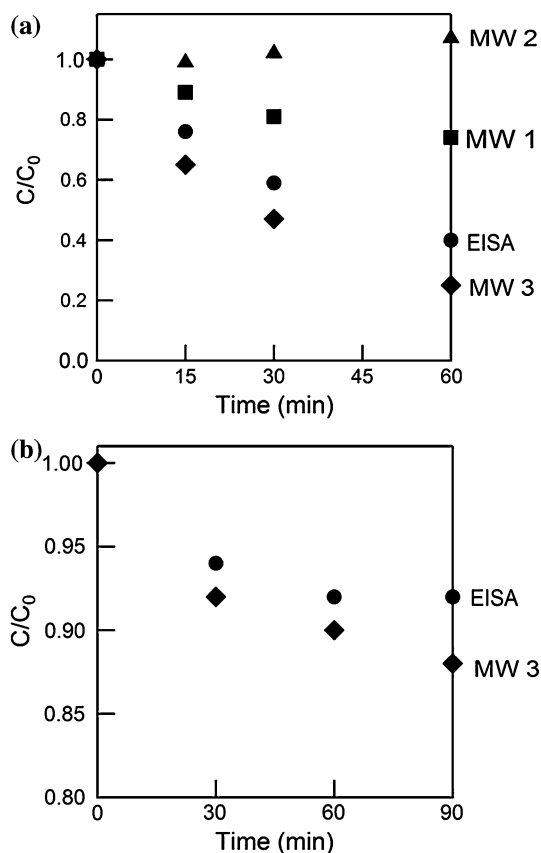


Figure 3 Photocatalytic degradation of aqueous **a** methylene blue and **b** isoproturon solutions as a function of time.

375 min^{-1} and an acetaldehyde inlet concentration of
 376 30 ± 3 ppmv (Fig. 4). All microwave-treated samples
 377 are more active than the untreated sample, but MW 1
 378 clearly shows the highest improvement.

379 In general, there is a good agreement between the
 380 amount of CO_2 produced during the photocatalytic
 381 degradation of acetaldehyde and the SPV signal of
 382 the corresponding samples. Compared to EISA, the
 383 observed trends for MW 1 and MW 2 are almost
 384 identical, although the SPV signal for MW 3 appears
 385 illogical.

386 To compare the samples with regard to their
 387 intrinsic electronic properties, the photocatalytic
 388 activities are represented per unit of area. When this
 389 is compared to the anatase fractions in the samples, a
 390 very good agreement can be observed (Fig. 5). In the
 391 case of gaseous photocatalytic degradation of
 392 acetaldehyde, the higher the anatase fraction in the
 393 sample, the more active the sample is in terms of
 394 activity per unit of area, here the most active sample
 395 is MW 2. In the case of the absolute activity of the
 396 samples, the specific surface area has to be taken into

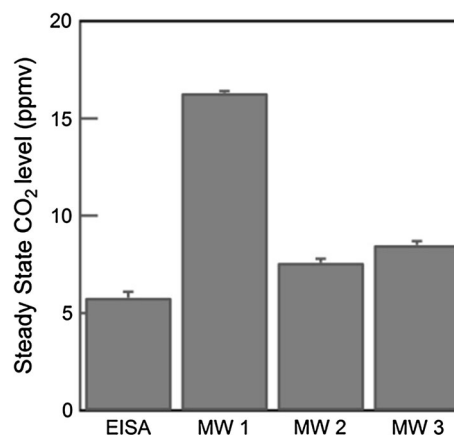


Figure 4 Photocatalytic steady state CO_2 formation during acetaldehyde degradation under UVA illumination. The error bars represent the standard deviation on the measurements.

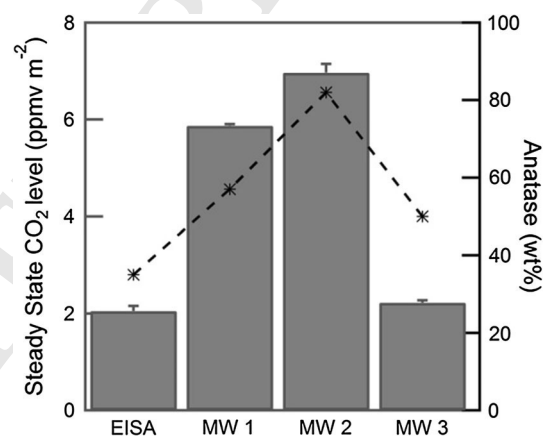


Figure 5 Area-based photocatalytic activity during acetaldehyde degradation (left) and anatase fractions (right) of the samples. The error bars represent the standard deviation on the measurements.

account, which is lowest for MW 2 compared to EISA, 397
 resulting in MW 1 being the most active sample 398
 overall. 399

400 It should be noted that the relative activity of the
 401 samples is different for the aqueous-phase and gas-
 402 phase degradation reactions. Photocatalysis is a
 403 complex process that relies on an interplay of many
 404 parameters, not only of the catalyst but also the
 405 reaction conditions (irradiation intensity, reactor
 406 geometry, concentration, flow rate, etc.) have an
 407 important influence. It is therefore reasonable to
 408 assume that incorporating the microwave treatment
 409 at different times of the synthesis will induce differ-
 410 ent additional variations in the catalyst properties
 411 that render them more (or less) suited for applica-
 412 tions under a given set of reaction conditions. It is

413 clear though, that these microwave treatments
414 improve the crystallinity of the samples without
415 greatly compromising the active surface area. As a
416 result, the added value of the microwave treatment is
417 also apparent from all conducted photocatalytic
418 experiments under very divergent conditions, even
419 though the order of reactivity is different.

420 Conclusions

421 Mesoporous titania was synthesized according to an
422 evaporation-induced self-assembly synthesis. To
423 enhance the crystallinity of the samples, a microwave
424 treatment was added to the synthesis procedure at
425 selected processing steps. XRD analysis confirms that
426 it is indeed possible to increase the crystalline anatase
427 fraction present. Furthermore, it seems that this
428 increased crystallinity does not substantially affect
429 the specific surface area of the samples, but it
430 enhances the surface photovoltage.

431 The photocatalytic activity of the samples was
432 tested in both aqueous and gaseous media. Generally,
433 it can be stated that the microwave treatment led to
434 an increase in activity. In aqueous media, this was
435 only the case for the sample with an increased
436 specific surface area, but for the gaseous photocat-
437 alytic degradation all microwave-treated samples
438 have an increased performance. For gaseous degra-
439 dation reactions, the best material combines a high
440 surface photovoltage with high photocatalytic activ-
441 ity both in absolute terms as well as per unit of area.
442 Overall, a high specific surface area and good elec-
443 trical properties are necessary to perform well in both
444 gaseous and aqueous applications.

445 Supplementary information

446 The $[F(R) \cdot E]^2$ versus the energy (E) plot obtained
447 from total reflectance UV-Vis spectroscopy that are
448 used to calculate the band gap energies can be found
449 in the supplementary information. TEM images of
450 the samples are also depicted.

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Compliance with ethical standards 458

Conflicts of interest The authors declares that there 459
is no conflict of interest. 460
461

Electronic supplementary material: The online 462
version of this article (doi:10.1007/s10853-016-0215- 463
y) contains supplementary material, which is avail- 464
able to authorized users. 465

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