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Reference:

Loreto Stefano, Vanrompay Hans, Mertens Myrjam, Bals Sara, Meynen Vera.- The influence of acids on tuning the pore size of mesoporous TiO_2 templated by non-ionic block copolymers
European journal of inorganic chemistry - ISSN 1434-1948 - 1(2018), p. 62-65
Full text (Publisher's DOI): <https://doi.org/10.1002/EJIC.201701266>
To cite this reference: <https://hdl.handle.net/10067/1478970151162165141>

The influence of acids on tuning the pore size of mesoporous TiO₂ templated by non-ionic block copolymers

Stefano Loreto^{*[a]}, Hans Vanrompay^[b], Myrjam Mertens^[c], Sara Bals^[b] and Vera Meynen^[a]

Abstract: We show the possibility to tune the pore size of mesoporous TiO₂ templated by non-ionic block copolymers by adding different inorganic acids at well-chosen concentration. The effect of the inorganic anions on both the TiO₂ cluster formation and the non-ionic block copolymers micelles is investigated to explain the experimental results.

Tuning pore sizes and surface area of mesoporous TiO₂ is of great importance for its application as filters, adsorbents, catalysts, etc¹. Nevertheless, controlling the pore size of mesoporous TiO₂ is a challenging step due to the fast hydrolysis of the precursors hampering an easy control over the mesopores diameter². Therefore, the development of a facile route to obtain mesoporous TiO₂ with tailored pore size as easy as silica is required for its future applicability³.

Similar to the synthesis of mesoporous silica, the most applied pathway for the synthesis of mesoporous TiO₂ is the soft-template approach³. This method usually undergoes a co-assembly process of the titanium precursor with the surfactant template. Non-ionic block copolymer templates have been increasingly used for this purpose as they lead to more robust structure, larger pores, easier control over the wall thickness and higher reproducibility than the ionic surfactants^{4–8}.

It is widely accepted that the pore size of mesoporous TiO₂ depends on the hydrophobic volume of the surfactant templates^{3,9}. The strong effect of inorganic anions on the structure of porous materials template by non-ionic block copolymers has been already investigated^{10–13}. However, the attention has been limited to the impact of such interaction on the order of the mesostructure of single crystal and polycrystalline silica materials.

In this study we demonstrate that different pores with narrow pore size distribution (PSD) can be achieved by simply using inorganic acids at well-chosen concentration in presence of the same block copolymers. In literature on block copolymer templated mesoporous TiO₂, the use of different inorganic acids to tune the pore sizes has not been reported before.

The mesoporous materials were synthesized by using EO₂₀PO₇₀EO₂₀ [denoted P123; EO is poly(ethylene oxide) and PO indicates poly(propylene oxide)] as template and tetrabutyl titanate (TBT) as inorganic precursor. The method was adapted from the reported dual template synthesis of mesoporous TiO₂¹⁴.

The synthesis was altered by adding 1 ml of different concentrations ($X = 1, 0.1$ and 0.01M) of HCl (TiO₂HAX), HClO₄ (TiO₂PAX), HNO₃ (TiO₂NAX) or H₂SO₄ (TiO₂SAX) solution to the final mixed solution after 2h. For comparison, a material without adding acids (TiO₂) was also synthesized. Afterwards, the samples were transferred to autoclaves for hydrothermal treatment (120°C for 48 h) and the precipitate was collected, washed with distilled water and dried at 80°C. The as-prepared samples were calcined at 450°C (1°C/min) for 4 h in a Lenton chamber furnace under ambient atmosphere to remove the template.

Because of the strong influence of the pH on the crystal phase of TiO₂^{15,16}, wide angle (WAXRD) and small angle (SAXRD) XRD analysis were used to investigate the crystal phase and the mesostructural ordering of the calcined samples. The WAXRD patterns (Figure 1A) reveal that all samples are pure anatase, irrespective of the use of different acid. This shows that the crystal phase of the calcined samples is not influenced by the variation in pH in the acidic range examined in this work. Besides, the pure anatase phase suggests negligible effect of Cl⁻, NO₃⁻ and ClO₄⁻ anions on the TiO₂ phase formation even though these species are known to stabilize rutile and brookite^{16–18}. The SAXRD of TiO₂ and TiO₂HA1M (Figure 1B) shows a broad intense peak centered at 1.5°. Although the Bragg reflections of the space group are not resolved, the presence of a low angle diffraction peak suggests that the samples possess a semi-organized mesoporous structure with relative uniform pores, but without long range ordering^{19,20}. The small shift, toward smaller value of 2θ, in TiO₂PA1M and TiO₂NA1M reveals an expansion of the unit cell²¹. Moreover, the diffraction peak of TiO₂NA1M is somewhat broader. The HAADF-STEM images (Figure S.I. 1) show the lattice fringes corresponding to (101)(d₁₀₁=0.35 nm) crystallographic planes of anatase, which confirm the high crystallinity of the pore walls and the crystal size of about 10 nm (Figure S.I. 1 and Table 1)

[a] Stefano Loreto and Prof Dr Vera Meynen
Laboratory of Adsorption & Catalysis (LADCA), Department of Chemistry
University of Antwerp
Universiteitplein 1, 2610 Wilrijk, Belgium
E-mail: stefano.loreto@uantwerpen.be
<https://www.uantwerpen.be/nl/personeel/stefano-loreto/>

[b] Hans Vanrompay and Prof Dr Sara Bals
Electron Microscopy for Material Science (EMAT), Department of Physics
University of Antwerp
Groeneborgerlaan 171, 2020 Antwerp, Belgium

[c] Myrjam Mertens
Flemish Institute for Technological Research (VITO N.V.)
Boeretang 200, 2400 Mol, Belgium

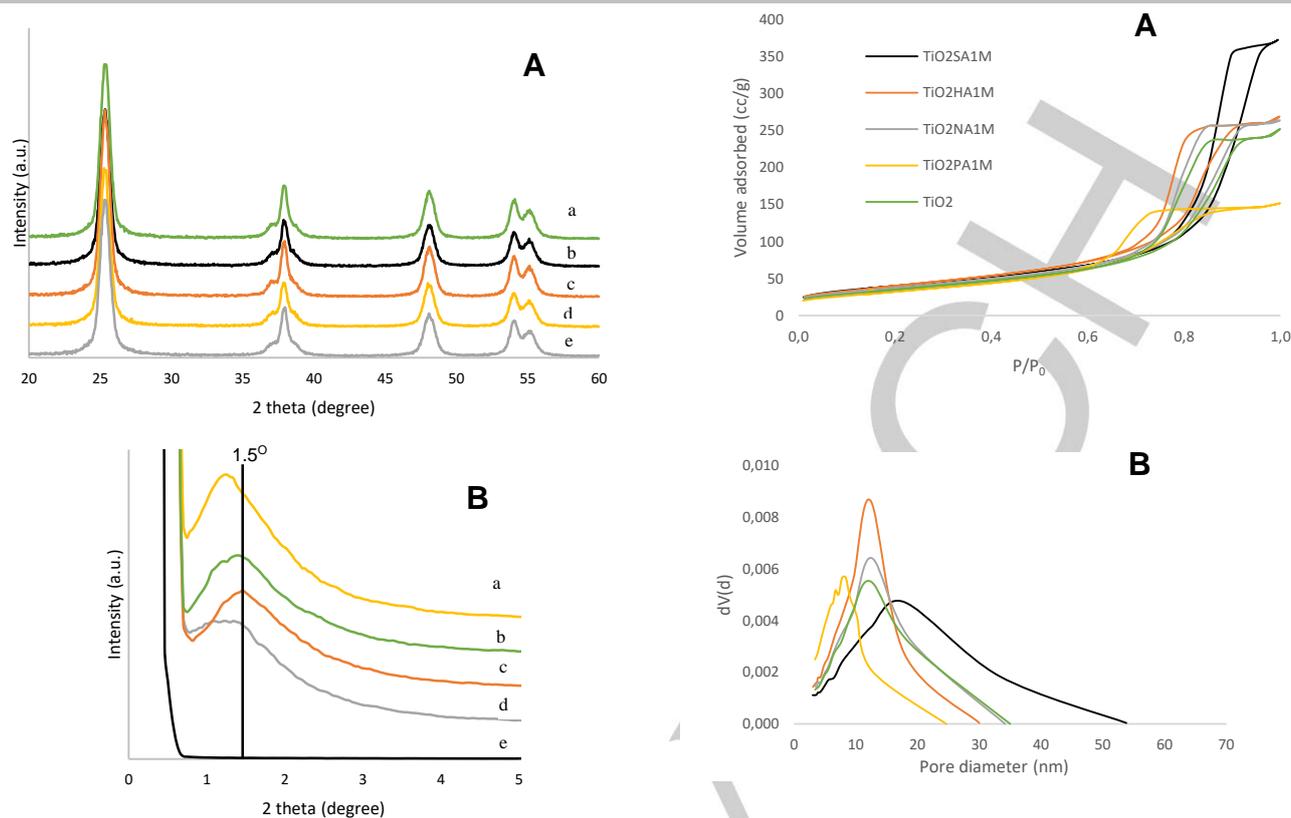


Figure 1. A) WAXRD pattern of TiO₂ (a), TiO₂SA1M (b), TiO₂HA1M (c), TiO₂PA1M (d) and TiO₂NA1M (e). B) SAXRD pattern of TiO₂PA1M (a), TiO₂ (b), TiO₂HA1M (c), TiO₂NA1M (d) and TiO₂SA1M (e). The XRD analysis was performed on samples after calcination at 450°C for 4h.

The absence of reflections in the SAXRD of TiO₂SA1M might indicate that the mesostructure semi-ordering is lost if H₂SO₄ is used, even though the large pore size of this sample (see Table 1) falls outside the measuring range. However, the SAXRD of TiO₂SA0.1M and TiO₂SA0.01M (Figure S.I. 2) seems to confirm the effect of the sulfate anions on the ordering of the mesostructure.

With regard to the mesoporous structure, the N₂ sorption analysis (Figure 2A) shows for all samples a type IV(a) isotherm with a H1 hysteresis loop, indicating mesoporous materials. There is one exception being TiO₂PA1M with ink bottle type pores (H2 hysteresis, see Figure 2A) with a large bulk pore size and a narrower pore opening²². Similar surface areas and pore volumes are observed for all samples except for TiO₂PA1M that has a slightly lower surface area and half of the pore volume of the other TiO₂ materials (Table 1). This difference fully correlates to the smaller bulk pores (8.4 nm) and pore openings (6.5 nm) of TiO₂PA1M. On the other hand, TiO₂SA1M has a much higher pore volume induced by the much larger pore sizes. Although the porous structure seems to be quite uniform in surface area, the use of different inorganic acids has a strong impact on the size of both the bulk pores and the pore openings (Figure 2B and 2C). In particular, except for H₂SO₄, the use of inorganic acids leads to sharper PSD (Figure 2B, C and Table S.I. 1), meaning more uniform pores. This is enhanced for TiO₂PA1M and is even visible at concentrations as low as 0.01M. The existence of a porous matrix is further confirmed by the TEM analysis (Figure S.I. 3). Additionally, the TEM confirm that only local order of relatively uniform mesopores is present and no long range ordering can be observed, as indicated by the broad reflection peak in the SAXRD analysis (see Figure 1 B).

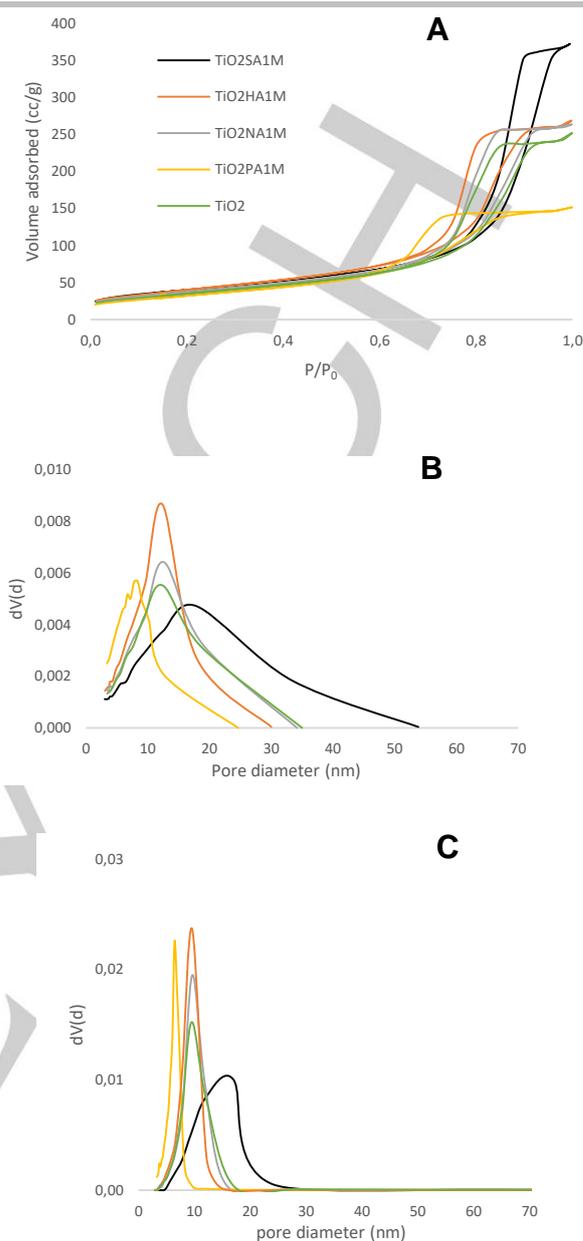


Figure 2. A) nitrogen desorption-adsorption isotherms of TiO₂ (green), TiO₂HA1M (orange), TiO₂NA1M (grey), TiO₂PA1M (yellow) and TiO₂SA1M (black). B) PSD (BJH adsorption branch). C) PSD (BJH desorption branch). The analysis was performed on samples after calcination at 450°C for 4h. All samples were degassed for 16h at 150°C before the analysis.

Table 1. Summary of XRD and N₂ sorption analysis of mesoporous TiO₂ synthesized with different inorganic acids after calcination at 450°C for 4h.

	S _{BET} (m ² /g)	Total V _p (cc/g)	D _p BJH des (nm)	D _p BJH ads (nm)	Crystal phase	Crystallite size (nm) ^[a]
TiO ₂	127	0.4	9.6	12.2	anatase	10.4
TiO ₂ SA1M	142	0.6	16.8	17.8	anatase	10.7
TiO ₂ NA1M	136	0.4	9.6	12.6	anatase	9.4
TiO ₂ HA1M	146	0.4	9.6	12.6	anatase	10.3
TiO ₂ PA1M	118	0.2	6.5	8.4	anatase	10.1

[a] Calculated using the Sherrer equation.

The strong influence of the pH on the micelle diameter of the triblock copolymer P123 has already been shown²³. However, because the pH is the same for all of the synthesis solutions (TiO₂HA1M, TiO₂NA1M, TiO₂PA1M and TiO₂SA1M), the role of the inorganic anions has to be considered to explain the observed differences in the PSD.

Interactions between inorganic anions and non-ionic^{10,11} and ionic²⁴ surfactants have been already described. The inorganic anions show peculiar interactions with the different surfactants leading to divergent effect on the surfactant micelles; various series of anions inducing structural changes in silica materials have been reported^{11,24}.

The N₂ sorption analysis of mesoporous TiO₂ synthesized by varying the concentration of the inorganic acids (Figure S.I. 4 A, B) shows different effect on the pores (Figure S.I. 5 A, B, Figure S.I. 6 A, B and Tab. 2) depending on the concentration and the acid used. TiO₂NA0.1M and TiO₂SA0.1M present smaller pore size than TiO₂NA1M and TiO₂SA1M. On the contrary, a larger pore size is observed for TiO₂PA0.1M than for TiO₂PA1M. The N₂ sorption analysis shows only weak differences between TiO₂HA0.1M and TiO₂HA1M. It has to be noticed that the effect of the acid concentration discussed above is observed for both the bulk pores and the pore openings. As the pH variation due to the different acid concentrations is the same for all the solution, the divergent effect on the pores further confirm the important role of the inorganic anions.

Table 2. Summary of the N₂ sorption analysis of mesoporous TiO₂ synthesized using different inorganic acids with different concentration after calcination at 450°C for 4h.

	S _{BET} (m ² /g)	Total V _p (cc/g)	D _p BJH des (nm)	D _p BJH ads (nm)
TiO ₂	127	0.4	9.6	12.2
TiO ₂ SA0.1M	128	0.4	10.1	12.6
TiO ₂ SA0.01M	137	0.4	9.6	12.6
TiO ₂ NA0.1M	133	0.3	8.0	9.0
TiO ₂ NA0.01M	127	0.4	9.6	12.4
TiO ₂ HA0.1M	137	0.4	9.8	12.4
TiO ₂ HA0.01M	131	0.4	9.6	12.6
TiO ₂ PA0.1M	130	0.3	8.7	10.1
TiO ₂ PA0.01M	137	0.4	9.8	12.3

The trend we observe for mesoporous TiO₂ is in agreement with the anion sequence proposed by Tang *et al.* (SO₄²⁻ > NO₃⁻ > Br⁻ > Cl⁻) for their influence on the phase transformation of silica mesostructures templated by non-ionic copolymers¹¹.

In this sequence the dual effect of the anion radius and hydration is considered to explain the effect on the silica phase transformation. In particular, it is proposed that highly hydrated ions lead to dehydration of the EO group of P123, decreasing the packing parameter of the copolymer. Perchlorate anions show one of the lowest known hydration energy, thus they show only a weak dehydration effect upon interaction with the copolymers keeping a relatively small impact on the packing parameter. Therefore, only at high concentration of perchloric acid (TiO₂PA1M) the dehydration effect is appreciable and a contraction of the P123 polymers occurs and thus a smaller pore size is achieved. On the other hand, the presence of nitrate (only

at defined concentrations, see below) and sulfate anions leads to a dilation of the copolymer resulting in larger pores when the concentration increases. Chlorine anions are known to represent a border line in the proposed anions sequence, thus their effect on the copolymer may be the weakest resulting in little changes in the pore size.

However, interactions between the inorganic anions and the titanium dioxide clusters cannot be excluded and they have to be considered to fully explain the experimental results. In fact, although there are no examples where only the kind of acid has been varied among all the synthesis parameters, it is reasonable to expect a substantial influence of the type of acid on the TiO₂ cluster formation²⁵.

Sulfate anions are involved in the formation process of TiO₂ as they strongly interact with the Ti₂O₆²⁻ octahedra influencing their orientation and, thus, accelerating the anatase nucleus growth^{26,27}. This may result in a faster but more disorderly condensation, leading to loss of mesostructure ordering and broader PSD of both (see Figure 1B, Figure 2B, C and Table S.I. 1) indicating less homogeneous bulk pore and pore opening sizes. The DRIFT spectrum of TiO₂SA1M (Figure S.I. 7) shows the three peaks characteristic of the HSO₄⁻ (1210 cm⁻¹) and SO₄²⁻ (1130 and 1040 cm⁻¹) vibrations^{28,29}, confirming the strong interactions between these anions and the TiO₂. The sulfate anions probably interact with the TiO₂ surface via the Ti⁴⁺ sites displacing the physisorbed water molecules. This results in the disappearance of the IR band at 1560 cm⁻¹ due to the vibration of H₂O coordinated to the Ti⁴⁺ sites³⁰, which is observed in the DRIFT spectra of all the other samples (Figure S.I. 7).

On the contrary, perchlorate anions show the lowest affinity for titanium dioxide³¹ and the complex they form in solution with Ti (IV) is not stable³², thus when HClO₄ is added, the clusters have the minimum repulsion. As a consequence, the clusters condensation might be faster leading to the very narrow PSD (see Table S.I. 1) responsible for the broader hysteresis (see Figure 2A).

A peculiar response to the use of HNO₃ is observed as the effect of this acid strongly depends on the concentration. In fact, TiO₂NA0.1M shows bulk pores and pore openings smaller than TiO₂ while an increase in concentration leads to the above discussed reverse effect of a small dilation of the pore size in comparison to TiO₂. Different studies have reported that the use of nitric acid in the synthesis of titanium dioxide has a strong impact on the a stabilization of the inorganic frameworks^{33,34}. The dual effect of the HNO₃ on the hydration of the P123 polymer and on the stabilization of the TiO₂ frameworks might be related to the concentration of NO₃⁻ in solution. In particular, the dilatation of the P123 micelles leading to larger pores may predominate at higher concentration (TiO₂NA1M), while the stabilization of the TiO₂ frameworks leading to smaller pores may prevail at low acid concentration (TiO₂NA0.1M).

The weak effect of Cl⁻ anions is further explained by the low affinity between this anions and the titanium dioxide³⁵.

It has to be remarked that the effect of all the investigated inorganic anions on the size of both the bulk pores and the pore openings of mesoporous TiO₂ is negligible at 0.01M concentration (Figure S.I. 6 A, B).

In conclusion, we show a new and easy approach to achieve tunable bulk pore and pore opening sizes in mesoporous TiO₂ templated by non-ionic copolymers by addition of inorganic acids at a well-chosen concentration during the synthesis. Furthermore, the mesoporous TiO₂ synthesized at high acid concentration shows more uniform pores than the TiO₂ where no acid was used, with the exception of the H₂SO₄ material. Although the effect of the acid treatment might vary with the synthesis route, the observed effect represent a fundamental improvement in controlling the pore size of mesoporous TiO₂.

Author Contributions. V. Meynen and S. Loreto designed the research and analyzed and interpreted all data. S. Loreto performed most of the experiments and wrote the paper. H.

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Vanrompay performed the HAADF-STEM measurements, M. Mertens performed the XRD analysis. S. Bals contributed to the interpretation of the HAADF-STEM results and revised the paper.

Acknowledgements

This work was supported by the Research Foundation-Flanders (FWO) (grant G.0687.13) and the University of Antwerp (BOF project). Hans Vanrompay gratefully acknowledges financial support by the Flemish Fund for Scientific Research (FWO grant 1S32617N). Sara Bals acknowledges financial support from European Research Council (ERC Starting Grant #335078-COLOURATOMS).

Keywords: copolymers • mesoporous TiO₂ • pore size • inorganic acids • template

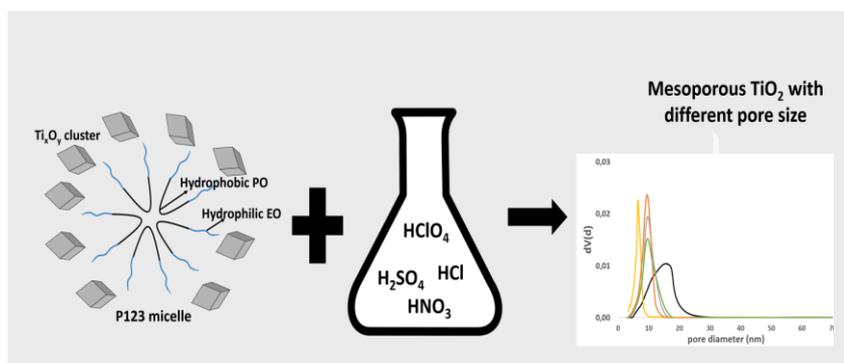
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Stefano Loreto*, Hans Vanrompay,
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In this work, the use of inorganic acids during soft templating synthesis with non-ionic copolymers is revealed as an easy possibility to tune the pore size of mesoporous TiO₂. Various inorganic acids in different concentrations are investigated for their effect on pore size and uniformity of distribution. An intertwined effect of pH and anion is clearly visible depending on the acid applied.